

GROUNDWATER PROTECTION

PROFESSIONAL DEVELOPMENT COURSE
CONTINUING EDUCATION



 **Technical
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Technical Learning College's Scope and Function

Welcome to the Program,

Technical Learning College (TLC) offers affordable continuing education for today's working professionals who need to maintain licenses or certifications. TLC holds several different governmental agency approvals for granting of continuing education credit.

TLC's delivery method of continuing education can include traditional types of classroom lectures and distance-based courses or independent study. TLC's distance based or independent study courses are offered in a print - based distance educational format. We will beat any other training competitor's price for the same CEU material or classroom training.

Our courses are designed to be flexible and for you do finish the material on your leisure. Students can also receive course materials through the mail. The CEU course or e-manual will contain all your lessons, activities and instruction to obtain the assignments. All of TLC's CEU courses allow students to submit assignments using e-mail or fax, or by postal mail. (See the course description for more information.)

Students have direct contact with their instructor—primarily by e-mail or telephone. TLC's CEU courses may use such technologies as the World Wide Web, e-mail, CD-ROMs, videotapes and hard copies. (See the course description.) Make sure you have access to the necessary equipment before enrolling, i.e., printer, Microsoft Word and/or Adobe Acrobat Reader. Some courses may require proctored closed-book exams depending upon your state or employer requirements.

Flexible Learning

At TLC, there are no scheduled online sessions or passwords you need contend with, nor are you required to participate in learning teams or groups designed for the "typical" younger campus based student. You can work at your own pace, completing assignments in time-frames that work best for you. TLC's method of flexible individualized instruction is designed to provide each student the guidance and support needed for successful course completion.

Course Structure

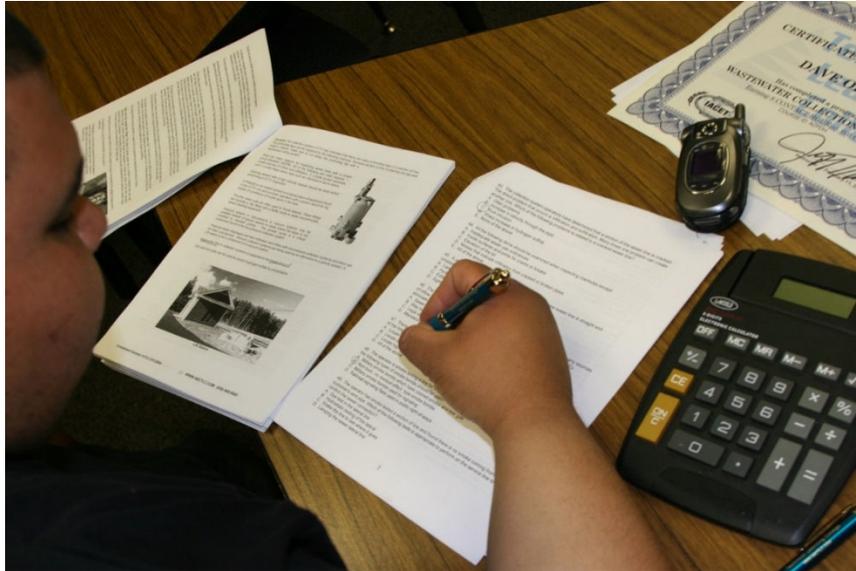
TLC's online courses combine the best of online delivery and traditional university textbooks. You can easily find the course syllabus, course content, assignments, and the post-exam (Assignment). This student friendly course design allows you the most flexibility in choosing when and where you will study.

Classroom of One

TLC offers you the best of both worlds. You learn on your own terms, on your own time, but you are never on your own. Once enrolled, you will be assigned a personal Student Service Representative who works with you on an individualized basis throughout your program of study. Course specific faculty members (S.M.E.) are assigned at the beginning of each course providing the academic support you need to successfully complete each course. Please call or email us for assistance.

Satisfaction Guaranteed

We have many years of experience, dealing with thousands of students. We assure you, our customer satisfaction is second to none. This is one reason we have taught more than 20,000 students.



We welcome you to do the electronic version of the assignment and submit the answer key and registration to us either by fax or e-mail. If you need this assignment graded and a certificate of completion within a 48-hour turn around, prepare to pay an additional rush charge of \$50.

Contact Numbers
Fax (928) 468-0675
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Course Description

GROUNDWATER PROTECTION CEU TRAINING COURSE

This course is intended to help you take an active and positive role in protecting your community's groundwater supplies. It will introduce you to the natural cycle that supplies the earth with groundwater, briefly explain how groundwater can become contaminated, examine ways to protect our vulnerable groundwater supplies, and, most important of all, describe the roles you and your community can play in protecting valuable groundwater supplies.



This course will review the Environmental Protection Agency's Rules and Regulation relating to groundwater protection. This course will cover the basic requirements of the federal rule concerning groundwater protection and general pollution prevention operations.

Course Procedures for Registration and Support

All of Technical Learning College correspondence courses have complete registration and support services offered. Delivery of services will include, e-mail, web site, telephone, fax and mail support. TLC will attempt immediate and prompt service.

When a student registers for a distance or correspondence course, he/she is assigned a start date and an end date. It is the student's responsibility to note dates for assignments and keep up with the course work. If a student falls behind, he/she must contact TLC and request an end date extension in order to complete the course. It is the prerogative of TLC to decide whether to grant the request.

Instructions for Written Assignments

The Groundwater Protection distance course uses a multiple-choice answer key, Scantron, or equivalent answer sheet. The students must use a number two pencil, make dark marks, and erase completely to change an answer.

Feedback Mechanism (examination procedures)

Each student will receive a feedback form as part of their study packet. You will be able to find this form in the front of the course or lesson (assignment).

Security and Integrity

All students are required to do their own work. All lesson sheets and final exams are not returned to the student to discourage sharing of answers. Any fraud or deceit and the student will forfeit all fees and the appropriate agency will be notified.

Grading Criteria

TLC will offer the student either pass/fail or a standard letter grading assignment. If TLC is not notified, you will only receive a pass/fail notice.

Required Texts

The Groundwater Protection course comes complete with a copy of the EPA's Citizen's Guide to Groundwater Protection in student's packet. No other materials are needed.

Recordkeeping and Reporting Practices

TLC will keep all student records for a minimum of seven years. It is your responsibility to give the completion certificate to the appropriate agencies.

ADA Compliance

TLC will make reasonable accommodations for persons with documented disabilities. Students should notify TLC and their instructors of any special needs.

Course content may vary from this outline to meet the needs of this particular group.

Educational Mission

The educational mission of TLC is:

To provide TLC students with comprehensive and ongoing training in the theory and skills needed for the environmental education field,

To provide TLC students opportunities to apply and understand the theory and skills needed for operator certification,

To provide opportunities for TLC students to learn and practice environmental educational skills with members of the community for the purpose of sharing diverse perspectives and experience,

To provide a forum in which students can exchange experiences and ideas related to environmental education,

To provide a forum for the collection and dissemination of current information related to environmental education, and to maintain an environment that nurtures academic and personal growth.

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Will over spraying have an effect on our groundwater?

Think of the many times a pesticide applicator has spilled or allowed concentrated pesticides to leak to the ground. Our research shows that over a normal pesticide applicators career, approximately 10,000 gallons of pesticide will reach the area of influence and eventually reach our drinking water supply.

Now this is just one of the many examples of hundreds of events that happens every day to our drinking water supply.

What are you going to do to protect our drinking water supply and protect our children from these hazards?

PREFACE

Half of all Americans and more than 95 percent of rural Americans get their household water supplies from underground sources of water, or groundwater. Groundwater also is used for about half of the nation's agricultural irrigation and nearly one-third of the industrial water needs. This makes groundwater a vitally important national resource.

Over the last 10 years, however, public attention has been drawn to incidents of groundwater contamination. This has led to the development of groundwater protection programs at federal, state, and local levels. Because groundwater supplies and conditions vary from one area to another, the responsibility for protecting a community's groundwater supplies rests substantially with the local community.

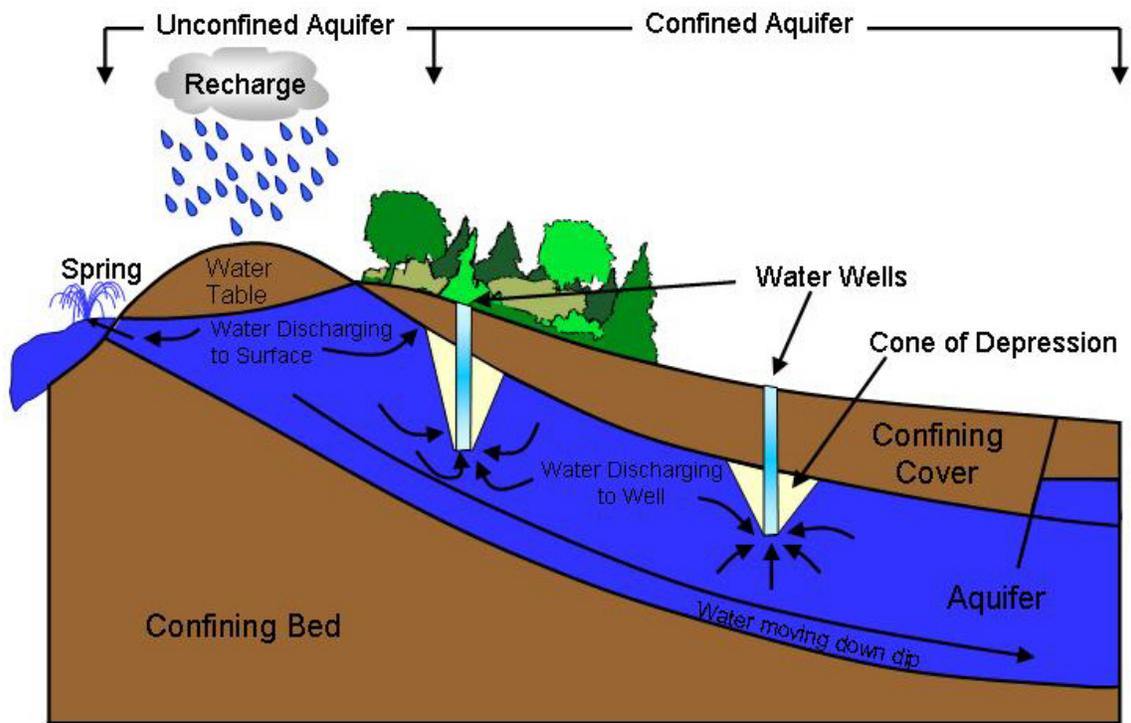
If your community relies on groundwater to supply any portion of its fresh water needs, you, the citizen, will be directly affected by the success or failure of a groundwater protection program.

Equally important, you, the citizen, can directly affect the success or failure of your community's groundwater protection efforts.

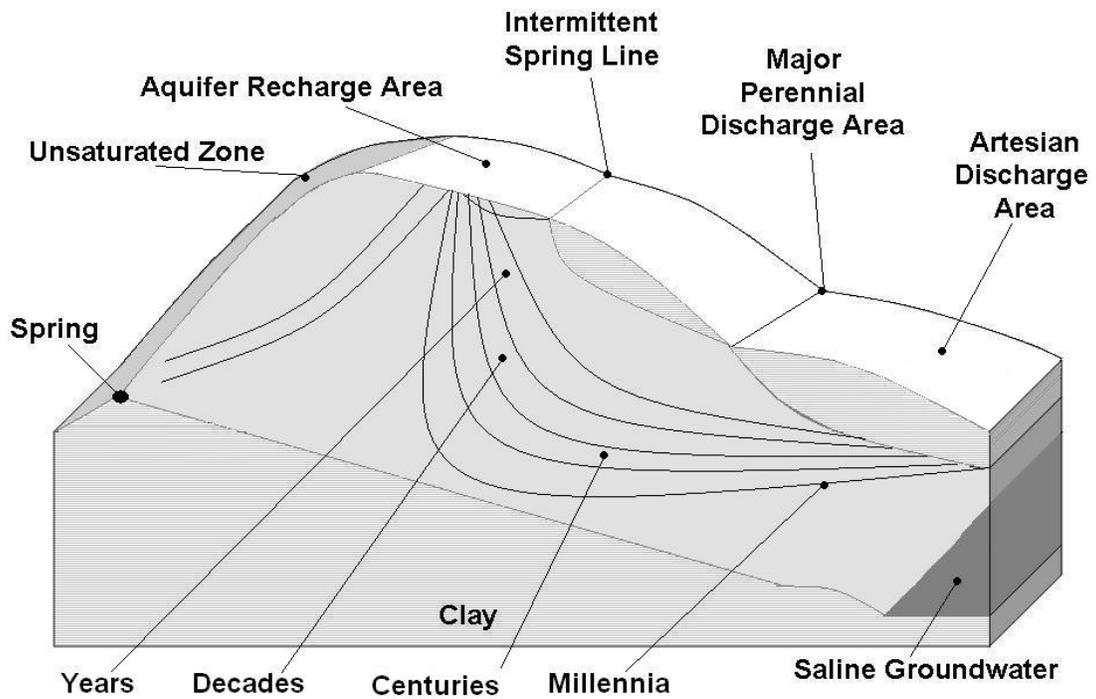
This guide is intended to help you take an active and positive role in protecting your community's groundwater supplies. It will introduce you to the natural cycle that supplies the earth with groundwater, briefly explain how groundwater can become contaminated, examine ways to protect our vulnerable groundwater supplies, and, most important of all, describe the roles you and your community can play in protecting valuable groundwater supplies.



Groundwater Transducer (pH, Temp. chemical detection, and D.O.) and depth probe. These tools are used to find the depth and pH of well water.

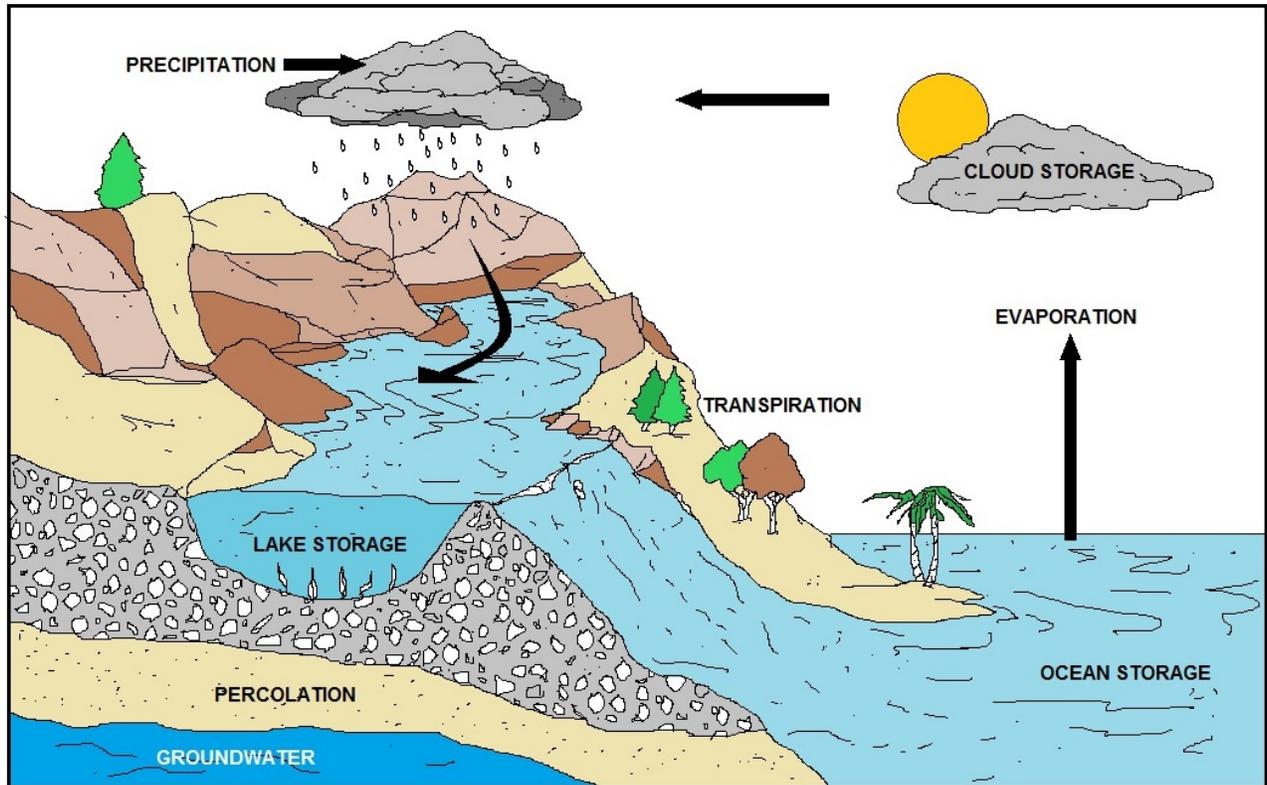


Aquifer Descriptions



CHAPTER I. Introduction

Many people have never heard of groundwater. That's not really so surprising since it isn't readily visible -- groundwater can be considered one of our "**hidden**" resources.



BASIC WATER CYCLE

What Is Groundwater, and Where Does It Come From?

Actually, groundwater occurs as part of what can be called the oldest recycling program - the hydrologic cycle. The hydrologic cycle involves the continual movement of water between the earth and the atmosphere through evaporation and precipitation. As rain and snow fall to the earth, some of the water runs off the surface into lakes, rivers, streams, and the oceans; some evaporates; and some is absorbed by plant roots.

The rest of the water soaks through the ground's surface and moves downward through the unsaturated zone, where the open spaces in rocks and soil are filled with a mixture of air and water, until it reaches the water table. The water table is the top of the saturated zone, or the area in which all interconnected spaces in rocks and soil are filled with water.

The water in the saturated zone is called groundwater. In areas where the water table occurs at the ground's surface, the groundwater discharges into marshes, lakes, springs, or streams and evaporates into the atmosphere to form clouds, eventually falling back to earth again as rain or snow - thus beginning the cycle all over again.

Where Is Groundwater Stored?

Groundwater is stored under many types of geologic conditions. Areas where groundwater exists in sufficient quantities to supply wells or springs are called aquifers, a term that literally means "water bearer." Aquifers store water in the spaces between particles of sand, gravel, soil, and rock as well as cracks, pores, and channels in relatively solid rocks. An aquifer's storage capacity is controlled largely by its porosity, or the relative amount of open space present to hold water. Its ability to transmit water, or permeability, is based in part on the size of these spaces and the extent to which they are connected.

Basically, there are two kinds of aquifers: confined and unconfined. If the aquifer is sandwiched between layers of relatively impermeable materials (e.g., clay), it is called a confined aquifer. Confined aquifers are frequently found at greater depths than unconfined aquifers. In contrast, unconfined aquifers are not sandwiched between these layers of relatively impermeable materials, and their upper boundaries are generally closer to the surface of the land.

Does Groundwater Move?

Groundwater can move sideways as well as up or down. This movement is in response to gravity, differences in elevation, and differences in pressure. The movement is usually quite slow, frequently as little as a few feet per year, although it can move as much as several feet per day in more permeable zones. Groundwater can move even more rapidly in karst aquifers, which are areas in water soluble limestone and similar rocks where fractures or cracks have been widened by the action of the groundwater to form sinkholes, tunnels, or even caves.

How Is Groundwater Used?

According to the U.S. Geological Survey, groundwater use increased from about 35 billion gallons a day in 1950 to about 87 billion gallons a day in 1980. Approximately one-half of all fresh water used in the nation comes from groundwater.

Whether it arrives via a public water supply system or directly from a private well, groundwater ultimately provides approximately 35 percent of the drinking water supply for urban areas and 95 percent of the supply for rural areas, quenching the thirst and meeting other household needs of more than 117 million people in this nation.

Overall, more than one-third of the water used for agricultural purposes is drawn from groundwater; Arkansas, Nebraska, Colorado, and Kansas use more than 90 percent of their groundwater withdrawals for agricultural activities.

In addition, approximately 30 percent of all groundwater is used for industrial purposes.

Groundwater use varies among the states, with some states, such as Hawaii, Mississippi, Florida, Idaho, and New Mexico, relying on groundwater to supply considerably more than three-fourths of their household water needs and other states, such as Colorado and Rhode Island, supplying less than one-quarter of their water needs with groundwater .



CATEGORIES OF ACTIVITIES THAT IMPACT GROUNDWATER AND SOURCES OF DRINKING WATER

RUNOFF

Water washes away many substances which later seep into the ground and mixes with groundwater.

Examples of runoff including stormwater include:

AGRICULTURAL

- Animal Wastes
- Fertilizers
- Pesticides
- Sediments

URBAN

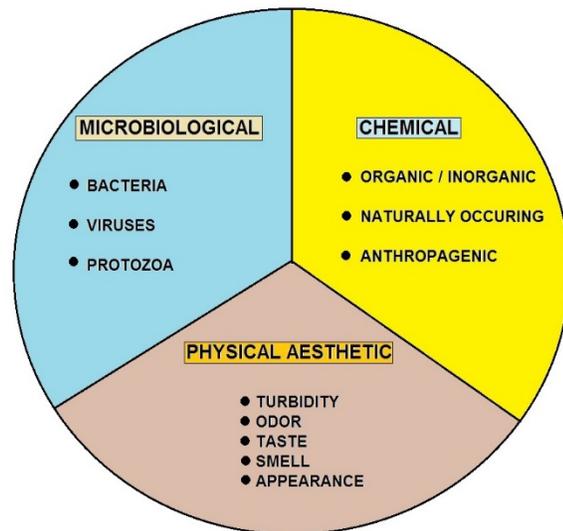
- Chemicals
- Grease and Oils
- Solvents

LANDFILL

- Garbage
- Leachate

CONSTRUCTION

- Contaminated Soil
- Stormwater Runoff
- Waste and Trash



WATER QUALITY BROKEN DOWN INTO 3 BROAD CATEGORIES

LEAKING STORAGE TANKS (ULST)

Fuels and chemicals stored in underground or above ground tanks can leak into groundwater.

Examples of substances that are expensive and difficult to remove are:

- Chemicals
- Diesel Fuel
- Fertilizers
- Gasoline
- Heating Oil
- Pesticides
- Solvents

HOLDING PONDS

Surface ponds serve a number of purposes in rural or industrial areas but also threaten groundwater quality.

Some examples are:

ANIMAL WASTES

- Microbial Contaminants
- Toxic levels of Nitrogen and Phosphorus

MINE WASTES

- Acid Waters
- Heavy Metals, Arsenic, Lead, etc.
- Sediments

WASTEWATER LAGOONS

- Microbial Contaminants
- Toxic Levels of Nitrogen and Phosphorus



WASTES FROM HUMAN AND ANIMALS

Waste by-products from humans and animals can seep into the ground and stay in a concentrated form. Groundwater containing harmful waste by-products cannot be used as drinking water.

Some examples of possible pollutant sources are:

- Animal Feeding Operations including Aqua-Culture
- Animal Waste Ponds
- Leaking Wastewater Lines
- Manure Spreading
- Septic Systems

WELLS

Wells are drilled into the ground for drinking water, irrigation water, to recharge (injection) the aquifer, and to dispose of low-concentrated wastes. Any of these wells can allow pollutants to reach groundwater. Wells not in use must be properly capped and sealed to prevent contamination to the groundwater.

COMMON SOURCES OF WELL POLLUTANTS

- Abandoned or improperly closed wells
- Injection wells
- Irrigation wells left uncapped when not in use

DRINKING WATER WELLS ARE SUSCEPTIBLE TO POLLUTANTS WHEN THE WELL

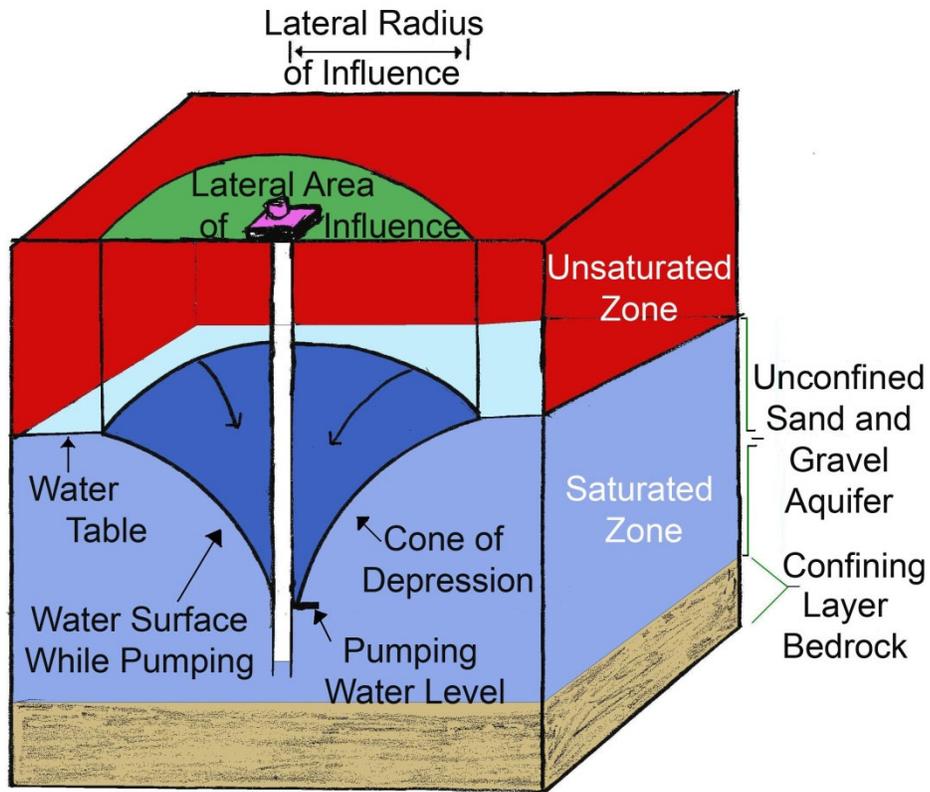
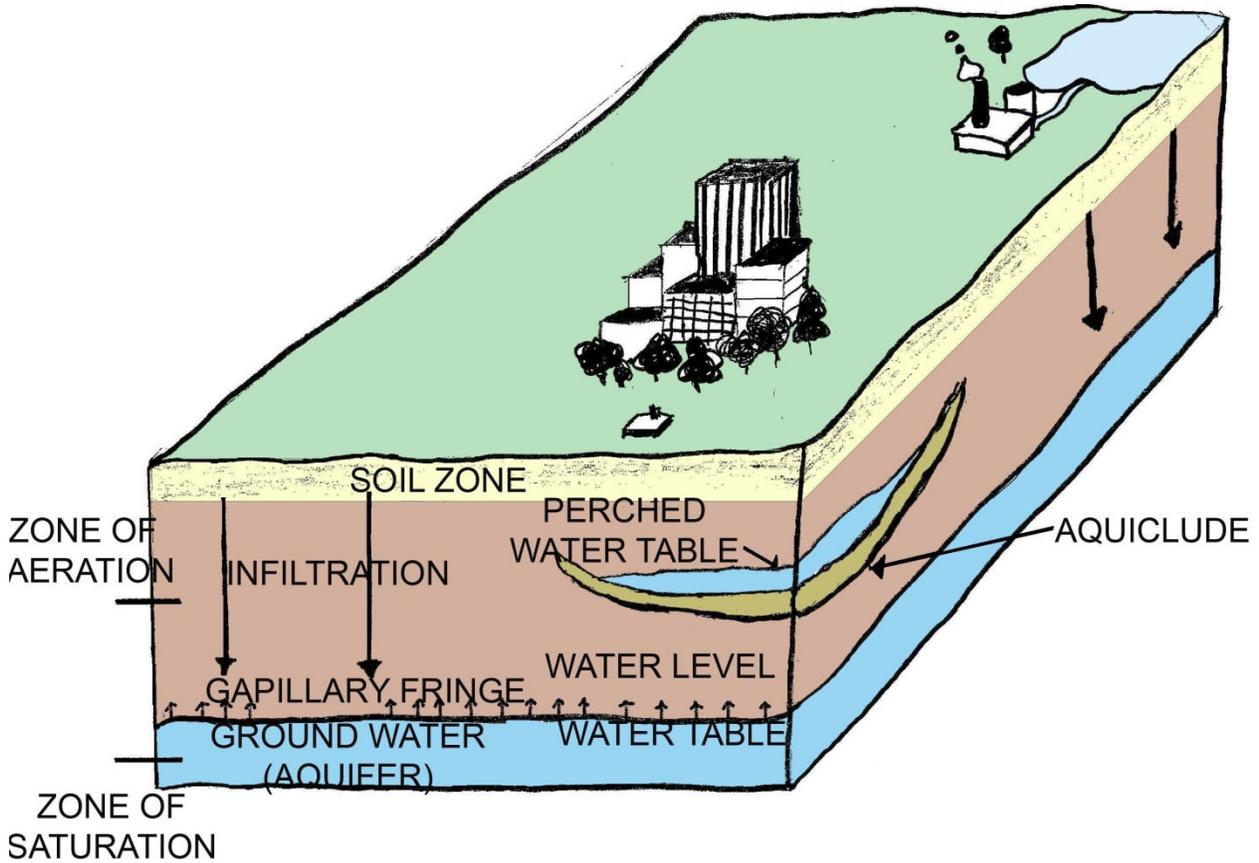
- Has an improperly cased/grouted pipe
- Is too shallow
- Is located within 50 feet to septic or leach fields
- Is too close to chemical or biological contaminants



Paint and chemicals that were drained into a storm drain.



Used motor oil filters pose a water threat.



CHAPTER II. Groundwater Quality

Until the 1970s, groundwater was believed to be naturally protected from contamination. The layers of soil and particles of sand, gravel, crushed rocks, and larger rocks were thought to act as filters, trapping contaminants before they could reach the groundwater. Since then, however, every state in the nation has reported cases of contaminated groundwater, with some instances receiving widespread publicity. We now know that some contaminants can pass through all of these filtering layers into the saturated zone to contaminate groundwater.

Between 1971 and 1985, 245 groundwater related disease outbreaks, with 52,181 associated illnesses, were reported. Most of these diseases were short-term digestive disorders. About 10 percent of all groundwater public water supply systems are in violation of drinking water standards for biological contamination. In addition, approximately 74 pesticides, a number of which are known carcinogens, have been detected in the groundwater of 38 states. Although various estimates have been made about the extent of groundwater contamination, these estimates are difficult to verify given the nature of the resource and the difficulty of monitoring its quality.

How Does Groundwater Become Contaminated?

Groundwater contamination can originate on the surface of the ground, in the ground above the water table, or in the ground below the water table. Table I shows the types of activities that can cause groundwater contamination at each level. Where a contaminant originates is a factor that can affect its actual impact on groundwater quality. For example, if a contaminant is spilled on the surface of the ground or injected into the ground above the water table, it may have to move through numerous layers of soil and other underlying materials before it reaches the groundwater.

As the contaminant moves through these layers, a number of processes are in operation (e.g., filtration, dilution, oxidation, biological decay) that can lessen the eventual impact of the substance once it finally reaches the groundwater. The effectiveness of these processes also is affected by both the distance between the groundwater and where the contaminant is introduced and the amount of time it takes the substance to reach the groundwater. If the contaminant is introduced directly into the area below the water table, the primary process that can affect the impact of the contaminant is dilution by the surrounding groundwater.

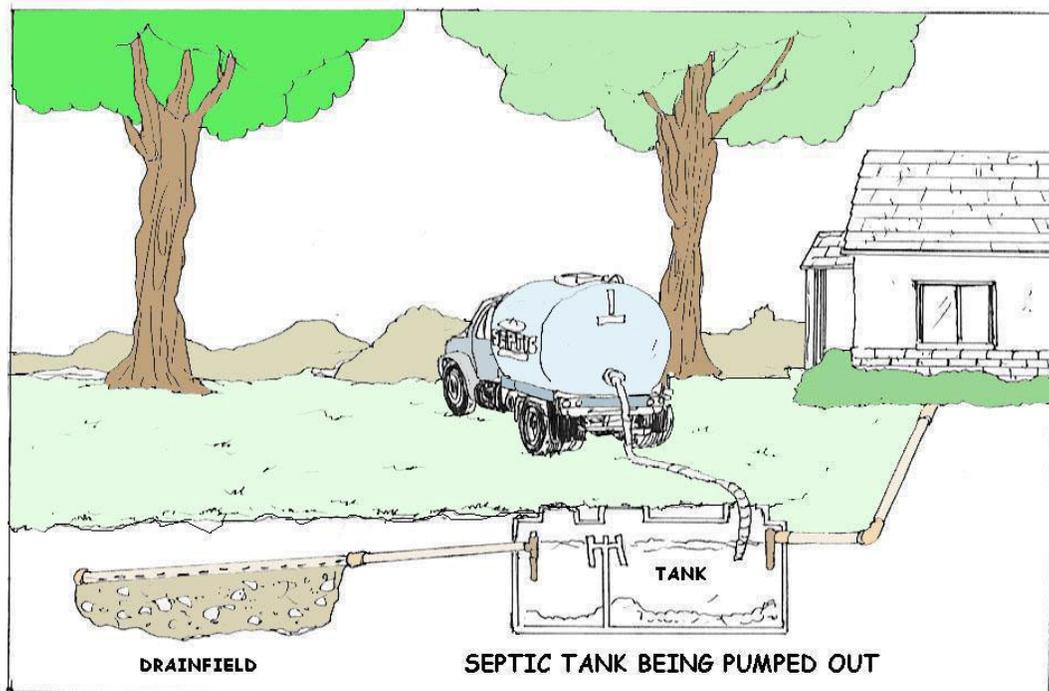
GROUND SURFACE	Infiltration of polluted surface water	De-icing salt use & storage
	Land disposal of wastes	Animal feedlots
	Stockpiles	Fertilizers & pesticides
	Dumps	Accidental spills
	Sewage sludge disposal	Airborne source particulates
ABOVE WATER TABLE	Septic tanks, cesspools, & privies	Underground pipeline leaks
	Holding ponds & lagoons	Artificial recharge
	Sanitary landfills	Sumps and dry wells
	Waste disposal in excavations	Graveyards
BELOW WATER TABLE	Underground storage tank leaks	
	Waste disposal in wells	Exploratory wells
	Drainage wells and canals	Abandoned wells
	Underground storage	Water-supply wells
	Mines	Groundwater withdrawal

TABLE 1. Activities That Can Cause Groundwater Contamination

In comparison with rivers or streams, groundwater tends to move very slowly and with very little turbulence. Therefore, once the contaminant reaches the groundwater, little dilution or dispersion normally occurs. Instead, the contaminant forms a concentrated plume that can flow along the same path as the groundwater. Among the factors that determine the size, form, and rate of movement of the contaminant plume are the amount and type of contaminant and the speed of groundwater movement. Because groundwater is hidden from view, contamination can go undetected for years until the supply is tapped for use.

What Kinds of Substances Can Contaminate Groundwater, and Where Do They Come From?

Substances that can contaminate groundwater can be divided into two basic categories: substances that occur naturally and substances produced or introduced by man's activities. Substances that occur naturally include minerals such as iron, calcium, and selenium. Substances resulting from man's activities include synthetic organic chemicals and hydrocarbons (e.g., solvents, pesticides, petroleum products); landfill **leachates** (liquids that have dripped through the landfill and carry dissolved substances from the waste materials), containing such substances as heavy metals and organic decomposition products; salt; bacteria; and viruses. A significant number of today's groundwater contamination problems stem from man's activities and can be introduced into groundwater from a variety of sources.



Septic Tanks, Cesspools, and Privies

A major cause of groundwater contamination in many areas of the United States is effluent, or outflow, from septic tanks, cesspools, and privies. Approximately one fourth of all homes in the United States rely on septic systems to dispose of their human wastes. If these systems are improperly sited, designed, constructed, or maintained, they can allow contamination of the groundwater by bacteria, nitrates, viruses, synthetic detergents, household chemicals, and chlorides. Although each system can make an insignificant contribution to groundwater contamination, the sheer number of such systems and their widespread use in every area that does not have a public sewage treatment system makes them serious contamination sources.

Surface Impoundments

Another potentially significant source of groundwater contamination is the more than 180,000 surface impoundments (e.g., ponds, lagoons) used by municipalities, industries, and businesses to store, treat, and dispose of a variety of liquid wastes and wastewater. Although these impoundments are supposed to be sealed with compacted clay soils or plastic liners, leaks can and do develop.



Agricultural Activities

Agricultural activities also can make significant contributions to groundwater contamination with the millions of tons of fertilizers and pesticides spread on the ground and from the storage and disposal of livestock wastes. Homeowners, too, can contribute to this type of groundwater pollution with the chemicals they apply to their lawns, rosebushes, tomato plants, and other garden plants.

Landfills

There are approximately 500 hazardous waste land disposal facilities and more than 16,000 municipal and other landfills nationwide. To protect groundwater, these facilities are now required to be constructed with clay or synthetic liners and leachate collection systems. Unfortunately, these requirements are comparatively recent, and thousands of landfills were built, operated, and abandoned in the past without such safeguards.

A number of these sites have caused serious groundwater contamination problems and are now being cleaned up by their owners, operators, or users; state governments; or the federal government under the Superfund program. In addition, a lack of information about the location of many of these sites makes it difficult, if not impossible, to determine how many others may now be contaminating groundwater.

Underground Storage Tanks

Between five and six million underground storage tanks are used to store a variety of materials, including gasoline, fuel oil, and numerous chemicals. The average life span of these tanks is 18 years, and over time, exposure to the elements causes them to corrode. Now, hundreds of thousands of these tanks are estimated to be leaking, and many are contaminating groundwater. Replacement costs for these tanks are estimated at \$1 per gallon of storage capacity; a cleanup operation can cost considerably more.

Abandoned Wells

Wells can be another source of groundwater contamination. In the years before there were community water supply systems, most people relied on wells to provide their drinking water. In rural areas this can still be the case. If a well is abandoned without being properly sealed, however, it can act as a direct channel for contaminants to reach groundwater.



Accidents and Illegal Dumping

Accidents also can result in groundwater contamination. A large volume of toxic materials is transported throughout the country by truck, train, and airplane. Every day accidental chemical or petroleum product spills occur that, if not handled properly, can result in groundwater contamination. Frequently, the automatic reaction of the first people at the scene of an accident involving a spill will be to flush the area with water to dilute the chemical. This just washes the chemical into the soil around the accident site, allowing it to work its way down to the groundwater. In addition, there are numerous instances of groundwater contamination caused by the illegal dumping of hazardous or other potentially harmful wastes.

Highway De-icing

A similar flushing mechanism also applies to the salt that is used to de-ice roads and highways throughout the country every winter. More than 11 million tons of salt are applied to roads in the United States annually. As ice and snowmelt or rain subsequently falls, the salt is washed into the surrounding soil where it can work its way down to the groundwater. Salt also can find its way into groundwater from improperly protected storage stockpiles.

What Can Be Done After Contamination Has Occurred?

Unlike rivers, lakes, and streams that are readily visible and whose contamination frequently can be seen with the naked eye, groundwater itself is hidden from view. Its contamination occurs gradually and generally is not detected until the problem has already become extensive. This makes cleaning up contamination a complicated, costly, and sometimes impossible process.

In general, a community whose groundwater supply has been contaminated has five options:

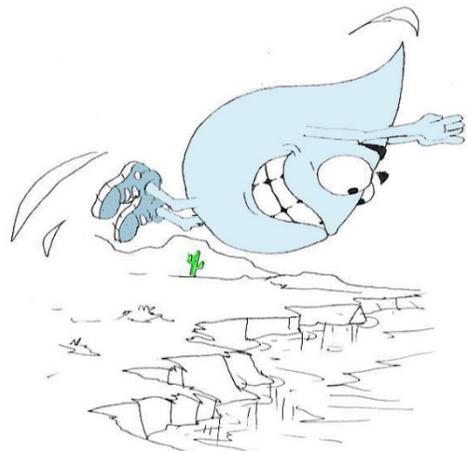
- Contain the contaminants to prevent their migration from their source.
- Withdraw the pollutants from the aquifer.
- Treat the groundwater where it is withdrawn or at its point of use.
- Rehabilitate the aquifer by either immobilizing or detoxifying the contaminants while they are still in the aquifer.
- Abandon the use of the aquifer and find alternative sources of water

Which option is chosen by the community is determined by a number of factors, including the nature and extensiveness of the contamination, whether specific actions are required by statute, the geologic conditions, and the funds available for the purpose. All of these options are costly. For example, a community in Massachusetts chose a treatment option when the wells supplying its public water system were contaminated by more than 2,000 gallons of gasoline that had leaked into the ground from an underground storage tank less than 600 feet from one of the wells.

The town temporarily provided alternative water supplies for its residents and then began a cleanup process that included pumping out and treating the contaminated water and then recharging the aquifer with the treated water. The cleanup effort alone cost more than \$3 million.

Because of the high costs and technical difficulties involved in the various containment and treatment methods, many communities will choose to abandon the use of the aquifer when facing contamination of their groundwater supplies.

This requires the community to either find other water supplies, drill new wells farther away from the contaminated area of the aquifer, deepen existing wells, or drill new wells in another aquifer if one is located nearby. As Atlantic City, New Jersey, found, these options also can be very costly for a community. The wells supplying that city's public water system were contaminated by leachate from a landfill. The city estimated that development of a new wellfield would cost approximately \$2 million.

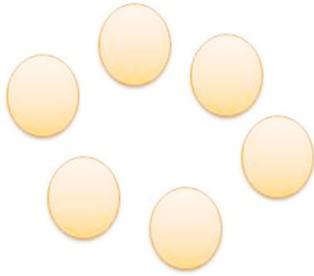




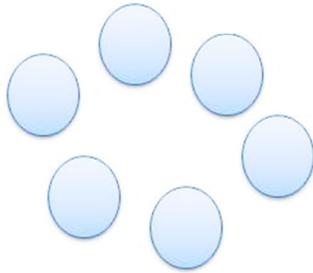
Top, this crew is removing a pump from a contaminated groundwater well in hopes of rebuilding and cleaning the well to increase the water production. The water is then sent to the granular activated carbon (GAC) vessels in the lower picture for final cleaning before being delivered to water customers. This well was contaminated from the dry cleaning chemical known as Perc (PCE) or fugitive Tetrachloroethylene from a nearby Dry Cleaner facility.



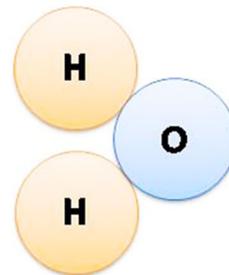
Hydrogen Molecules



Oxygen Molecules



Water Molecules



What is Water?

Water is the chemical substance with chemical formula H₂O: one molecule of water has two hydrogen atoms covalently bonded to a single oxygen atom. Water is a tasteless, odorless liquid at ambient temperature and pressure, and appears colorless in small quantities, although it has its own intrinsic very light blue hue. Ice also appears colorless, and water vapor is essentially invisible as a gas.

Water is primarily a liquid under standard conditions, which is not predicted from its relationship to other analogous hydrides of the oxygen family in the periodic table, which are gases such as hydrogen sulfide.

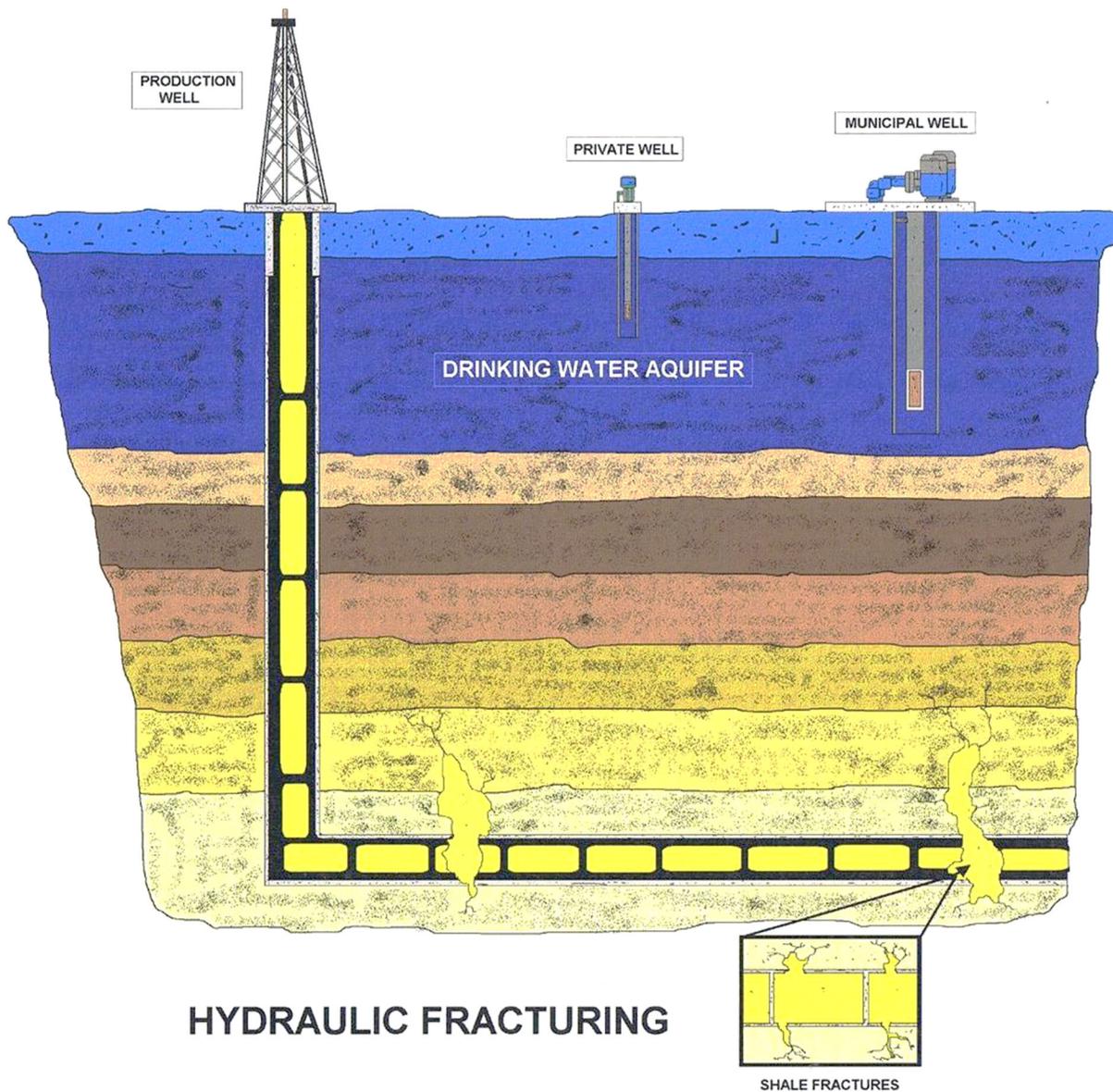
The elements surrounding oxygen in the periodic table, nitrogen, fluorine, phosphorus, sulfur and chlorine, all combine with hydrogen to produce gases under standard conditions. The reason that water forms a liquid is that oxygen is more electronegative than all of these elements with the exception of fluorine.

Oxygen attracts electrons much more strongly than hydrogen, resulting in a net positive charge on the hydrogen atoms, and a net negative charge on the oxygen atom. The presence of a charge on each of these atoms gives each water molecule a net dipole moment. Electrical attraction between water molecules due to this dipole pulls individual molecules closer together, making it more difficult to separate the molecules and therefore raising the boiling point.



Sampling of water is key to finding contamination in the water distribution system. To learn more about water sampling, visit our [Water and Wastewater Sampling Course](#).



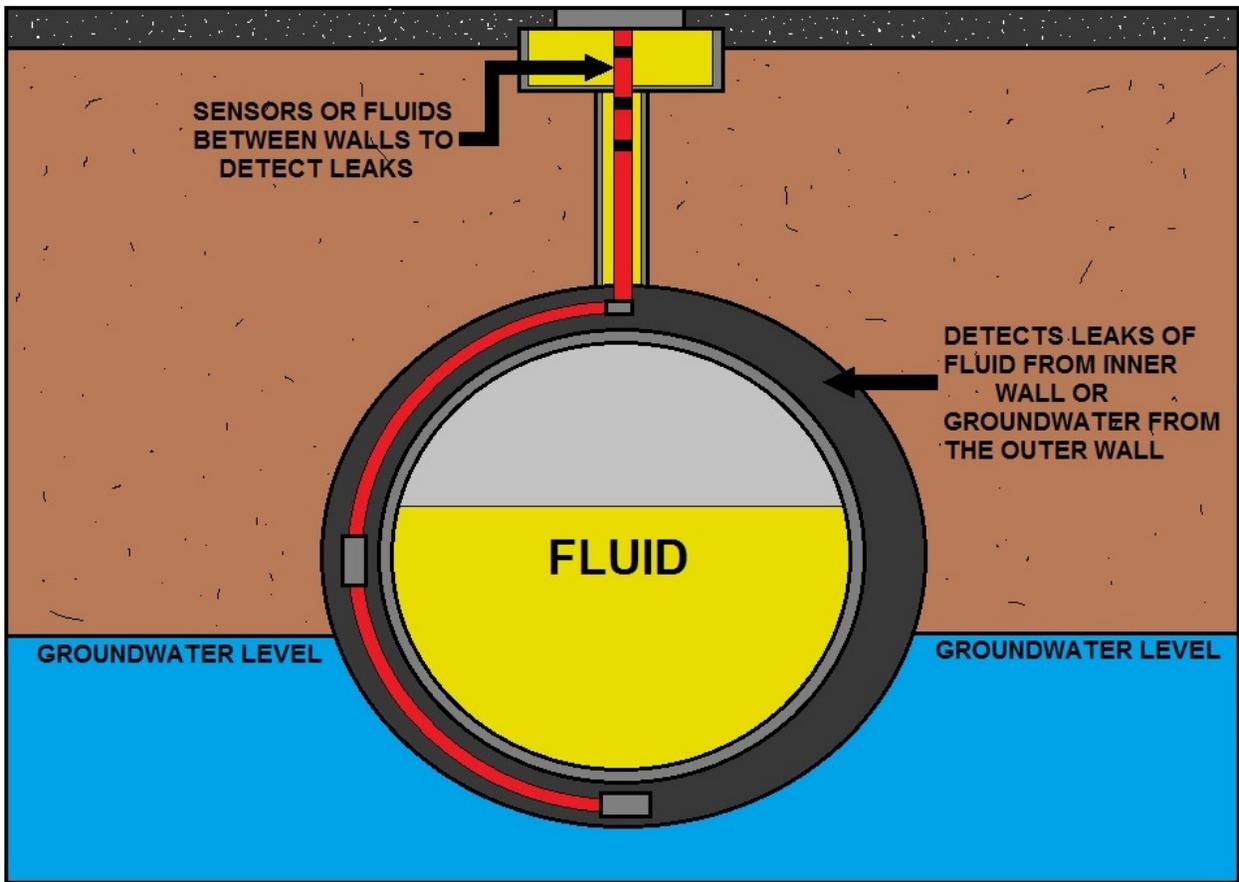


HYDRAULIC FRACTURING

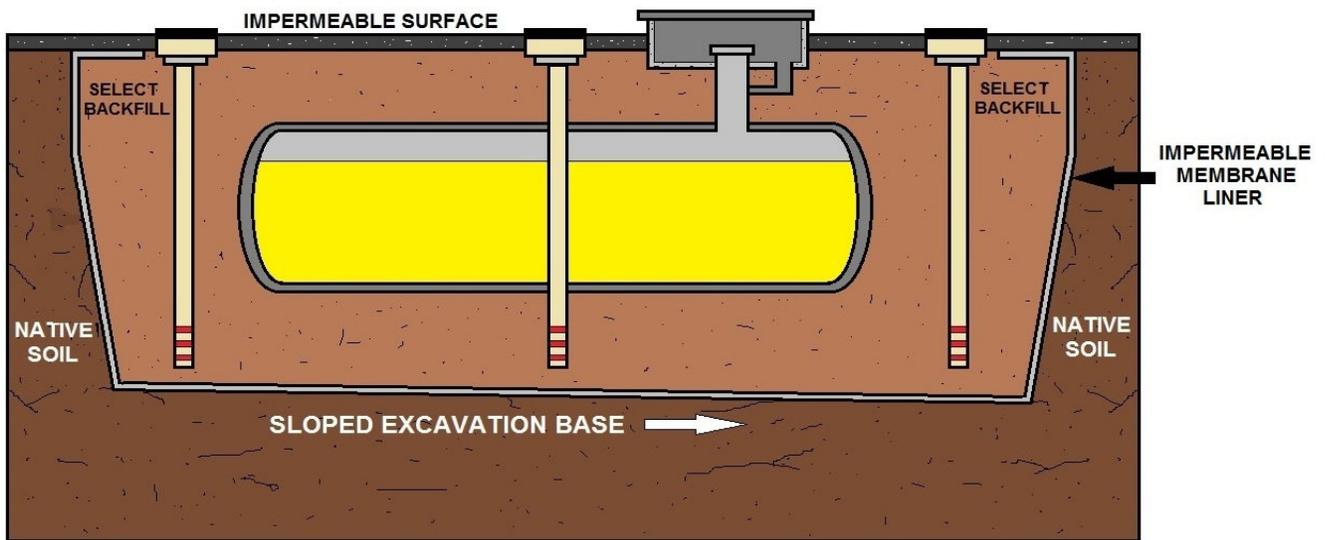
Hydraulic fracturing is the propagation of fractures in a rock layer by a pressurized fluid. Some hydraulic fractures form naturally -- certain veins or dikes are examples -- and can create conduits along which gas and petroleum from source rocks may migrate to reservoir rocks. Induced hydraulic fracturing or hydrofracturing, commonly known as fracing, fraccing, or fracking, is a technique used to release petroleum, natural gas (including shale gas, tight gas, and coal seam gas), or other substances for extraction. This type of fracturing creates fractures from a wellbore drilled into reservoir rock formations.

Proponents of hydraulic fracturing point to the economic benefits from vast amounts of formerly inaccessible hydrocarbons the process can extract.

Opponents point to potential environmental impacts, including contamination of groundwater, risks to air quality, the migration of gases and hydraulic fracturing chemicals to the surface, surface contamination from spills and flowback and the health effects of these. For these reasons hydraulic fracturing has come under scrutiny internationally, with some countries suspending or banning it.



DOUBLE WALLED TANK



**INSTALLATION OF UNDERGROUND STORAGE TANK
(LINED DURING EXCAVATION FOR SECONDARY CONTAINMENT)**

CHAPTER III. Government Groundwater Protection Activities

Given the importance of groundwater as a source of drinking water for so many communities and individuals and the cost and difficulty of cleaning it up, common sense tells us that the best way to guarantee continued supplies of clean groundwater is to prevent contamination.

Are There Federal Laws or Programs to Protect Groundwater?

The U.S. Environmental Protection Agency (EPA) is responsible for federal activities relating to the quality of groundwater. EPA's groundwater protection activities are authorized by a number of laws, including:

- The Safe Drinking Water Act, which authorizes EPA to set standards for maximum levels of contaminants in drinking water, regulate the underground disposal of wastes in deep wells, designate areas that rely on a single aquifer for their water supply, and establish a nationwide program to encourage the states to develop programs to protect public water supply wells (i.e., wellhead protection programs).
- The Resource Conservation and Recovery Act, which regulates the storage, transportation, treatment, and disposal of solid and hazardous wastes to prevent contaminants from leaching into groundwater from municipal landfills, underground storage tanks, surface impoundments, and hazardous waste disposal facilities.
- The Comprehensive Environmental Response, Compensation, and Liability Act (Superfund), which authorizes the government to clean up contamination caused by chemical spills or hazardous waste sites that could (or already do) pose threats to the environment, and whose 1986 amendments include provisions authorizing citizens to sue violators of the law and establishing "community right-to-know" programs (Title III).
- The Federal Insecticide, Fungicide, and Rodenticide Act, which authorizes EPA to control the availability of pesticides that have the ability to leach into groundwater.
- The Toxic Substances Control Act which authorizes EPA to control the manufacture, use, storage, distribution, or disposal of toxic chemicals that have the potential to leach into groundwater.
- The Clean Water Act, which authorizes EPA to make grants to the states for the development of groundwater protection strategies and authorizes a number of programs to prevent water pollution from a variety of potential sources.

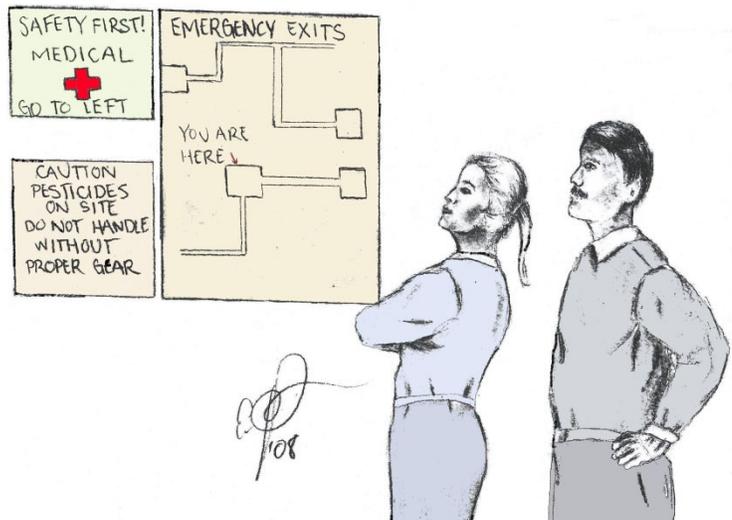
The federal laws tend to focus on controlling potential sources of groundwater contamination on a national basis. Where federal laws have provided for general groundwater protection activities such as wellhead protection programs or development of state groundwater protection strategies, the actual implementation of these programs must be by the states in cooperation with local governments.

A major reason for this emphasis on local action is that protection of groundwater generally involves making very specific decisions about how land is used. Local governments frequently exercise a variety of land-use controls under state laws.

Do the States Have Laws or Programs to Protect Groundwater?

According to a study conducted for EPA in 1988, most of the states have passed some type of groundwater protection legislation and developed some kind of groundwater policies. State groundwater legislation can be divided into the following subject categories:

- Statewide strategies - Requiring the development of a comprehensive plan to protect the state's groundwater resources from contamination.
- Groundwater classification - Identifying and categorizing groundwater sources by how they are used to determine how much protection is needed to continue that type of use.
- Standard setting - Identifying levels at which an aquifer is considered to be contaminated.
- Land-use management - Developing planning and regulatory mechanisms to control activities on the land that could contaminate an aquifer.
- Groundwater funds - Establishing specific financial accounts for use in the protection of groundwater quality and the provision of compensation for damages to underground drinking water supplies (e.g., reimbursement for groundwater cleanup, provision of alternative drinking water supplies).
- Agricultural chemicals - Regulating the use, sale, labeling, and disposal of pesticides, herbicides, and fertilizers.
- Underground storage tanks - Establishing criteria for the registration, construction, installation, monitoring, repair, closure, and financial responsibility associated with tanks used to store hazardous wastes or materials.
- Water-use management - Including groundwater quality protection in the criteria used to justify more stringent water allocation measures where excessive groundwater withdrawal could cause groundwater contamination.



Appendix 1 presents a matrix showing the types of groundwater protection legislation enacted by the states. In addition to groundwater protection programs states may have developed under their own laws, one state groundwater protection program is required by federal law. The 1986 amendments to the Safe Drinking Water Act established the wellhead protection program and require each state to develop comprehensive programs to protect public water supply wells from contaminants that could be harmful to human health. Wellhead protection is simply protection of all or part of the area surrounding a well from which the well's groundwater is drawn. This is called a wellhead protection area (WHPA). The size of the WHPA will vary from site to site depending on a number of factors, including the goals of the state's program and the geologic features of the area.

The law specifies certain minimum components for the wellhead protection programs:

- The roles and duties of state and local governments and public water suppliers in the management of wellhead protection programs must be established.
- The WHPA for each wellhead must be delineated (i.e., outlined or defined).
- Contamination sources within each WHPA must be identified.
- Approaches for protecting the water supply within the WHPAs from the contamination sources (e.g., use of source controls, education, training) must be developed.
- Contingency plans must be developed for use if public water supplies become contaminated.
- Provisions must be established for proper siting of new wells to produce maximum water yield and reduce the potential for contamination as much as possible.
- Provisions must be included to ensure public participation in the process.

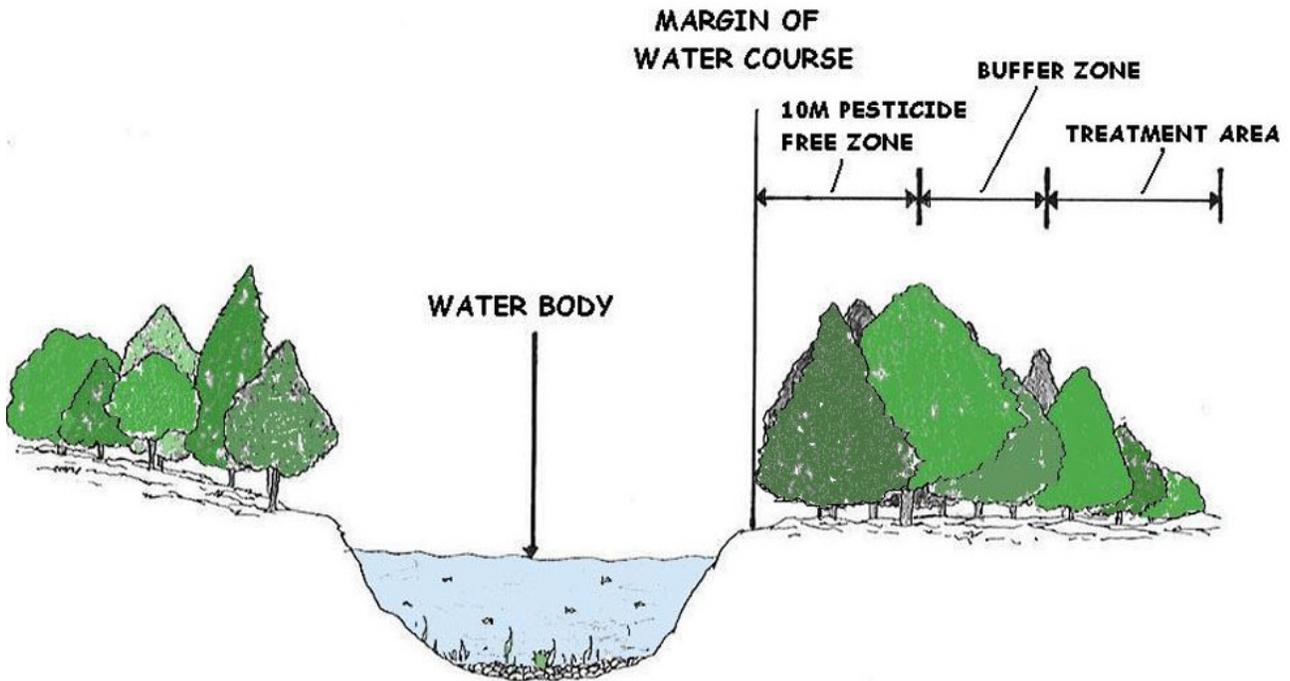


For a program to be successful, all levels of government must participate in the wellhead protection program. The federal government is responsible for approving state wellhead protection programs and for providing technical support to state and local governments. State governments must develop and implement wellhead protection programs that meet the requirements of the Safe Drinking Water Act.

Although the responsibilities of local governments depend on the specific requirements of their state's program, these governments often are in the best position (and have the greatest incentive) to ensure proper protection of wellhead areas. They have the most to lose if their groundwater becomes contaminated. Although the Clean Water Act does not require states to develop groundwater protection strategies, the legislation does authorize states to take this action. As of 1989, all 50 states have at least begun to develop groundwater protection strategies, and some of these are in advanced stages. Proceeding at varying paces, the states are tailoring their efforts to fit their own perceived needs and budgets.

CHAPTER IV. Citizen and Community Roles

In the first three chapters of this guide, you learned how dependent our nation is on groundwater to provide water for drinking and other household uses, agriculture, and industry. You also learned a little about the many substances that can contaminate our groundwater supplies, where they can come from, and how difficult and costly it is to try to clean up groundwater once it has been contaminated. Finally, you were given some information about current national and state programs to protect groundwater. This chapter will focus on what actions you and your community can take to protect your groundwater supplies.



What Information Do You and Your Community Need?

Because no two communities are exactly alike in terms of hydrogeologic conditions, resources, or problems, groundwater protection efforts should be tailored specifically to meet the needs of each community. Thus, before you can begin to help your community develop an effective program to manage its groundwater resources; you will need the answers to some very specific questions.

What Has Your State Done to Protect Groundwater?

As you saw in Chapter III, the Safe Drinking Water Act requires all states to develop programs to protect public water supply wells from contaminants that could be harmful to human health. Information on your state's wellhead protection program should be available from the agency in your state that is managing this program. (Appendix 2 contains a list of the state agencies managing wellhead protection programs.)

Chapter III also mentioned that all 50 states are in the process of developing comprehensive groundwater protection strategies. Such a strategy can provide you with information on who has what groundwater responsibility in the state and on how any existing state programs fit together. A copy of your state's groundwater protection strategy should be available from the agency in your state that is managing this effort. (Appendix 2 also contains a list of these state agencies.)

Does Your Community's Drinking Water Come from Groundwater, and What Information Is Available About Your Community's Wells?

If your community's drinking water comes from groundwater, you will need some basic information about your community's hydrogeologic setting, including the types of soil conditions and geologic formations and the type, location, and depth of the aquifer that stores the groundwater. In addition, information on the community's wells will be needed, including whether they are public or private, shallow or deep; their locations; and how they are constructed. It also could be important to know if sites have been identified for future wells.

Potential sources for this information include your local library, your local water supply agency, your state geological survey, a local office of the U.S. Geological Survey (**USGS**), a county agricultural extension agent, or even the geology or engineering department of a local university or college.

What Is the Current Quality of Your Groundwater Supply, and What Actual or Potential Sources of Contamination Are Present in Your Community?

You will need to know if your water is currently free from bacterial and chemical pollution and what kinds of procedures are in place to test or monitor groundwater quality. Initial information on the quality of your community's groundwater should be available from your local water supply agency or your local health department.

Closely related to the issue of groundwater quality is determining whether there are activities in the community that produce or use toxic or hazardous substances and where underground storage tanks are located. Information on activities using or producing toxic or hazardous materials may be more difficult to obtain, but the community right-to-know provisions in the 1986 Superfund amendments may give you a starting point. These provisions require the establishment of state planning commissions, emergency planning districts, and local emergency planning committees. They also require companies that use certain toxic or hazardous substances to report to these committees.

Companies also are required to report serious environmental releases immediately. All of this information is required to be available to the public.

Another source of information on environmental releases is available in a data base developed by EPA called the Toxic Chemical Release Inventory that is publicly accessible through the National Library of Medicine. The data include the names, addresses, and public contacts of plants manufacturing, processing, or using the reported chemicals; the maximum amount stored onsite; the estimated quantity emitted into the air, discharged into bodies of water, injected underground, or released to land; methods used in waste treatment and their efficiency; and information on the transfer of chemicals offsite for treatment and disposal.

(To obtain additional information on this data base, see Appendix 2.) On a local level, your community's fire department also may be helpful in providing information on both companies using toxic or hazardous materials and the location of underground storage tanks.

What Can Your Community Do to Protect Its Groundwater?

If your community relies on groundwater for its water supplies, it has a strong incentive to protect that groundwater. Before a plan or program can be developed to protect groundwater, it is important to identify existing or potential threats to the groundwater. This will generally mean conducting an inventory to learn the location of facilities using, manufacturing, or storing materials that have the potential to pollute groundwater.

How your community conducts this inventory will depend largely on the resources available, particularly the number of people available to do the work and funds. A number of communities, however, have had great success in using groups of volunteers to conduct their inventories. For example, the city of El Paso, Texas, has mobilized its senior citizens with the help of the federally funded Retired Senior Volunteer Program (RSVP) and the Texas Water Commission.

The inventory of existing or potential threats to the community's groundwater may be quite long, and it is unlikely that your community will have the resources to address all of these threats. How do community officials decide which threats are the most serious or set priorities? One way is to assess these threats on the basis of their relative risks to the community's groundwater. This requires determining which of the specific pollutants are most likely to be released and reach the groundwater in concentrations high enough to pose health risks.

In addition to having an incentive to protect its groundwater, your community has a number of powers that can be used for that purpose. These include implementing zoning decisions; developing land-use plans; overseeing building and fire codes; implementing health requirements; supplying water, sewer, and waste disposal services; and using their police powers to enforce regulations and ordinances. A few communities have begun developing their own groundwater protection programs using a variety of management tools based on these powers.

These management tools include:

- **Zoning Ordinances** - To divide a municipality into land-use districts and separate incompatible land uses such as residential, commercial, and industrial; zoning also defines the type of activity that can occur within a district and specifies appropriate regulations that can be used prevent activities that could be harmful to the community's groundwater.
- **Subdivision Ordinances** - Applied when a piece of land is actually being divided into lots for sale or development to ensure that growth does not outpace available local facilities such as roads, schools, and fire protection; subdivision ordinances also can be used to set density standards, require open space set asides, and regulate the timing of development, all of which can have significant impacts on groundwater quality.
- **Site Plan Review** - To determine if a proposed development project is compatible with existing land uses in the surrounding area and if existing community facilities will be able to support the planned development; this review also can be used to determine compatibility of the proposed project with any groundwater protection goals.
- **Design Standards** - To regulate the design, construction, and ongoing operation of various land-use activities by imposing specific physical requirements, such as the use of double-walled tanks to store chemicals underground.
- **Operating Standards** - To ensure the safety of workers, other parties, and the environment by specifying how an activity is to be conducted; these can take the form of best management practices (BMPs) that define a set of standard operating procedures for use in a particular activity to limit the threat to the environment (e.g., limits on pesticide applications or animal feedlot operations).
- **Source Prohibitions** - To prohibit the storage or use of dangerous materials in a defined area; these can take the form of prohibitions of certain activities or of restrictions on the use of certain materials.

- **Purchase of Property or Development Rights** - To guarantee community control over the activities on lands that feed water into an aquifer, this may involve outright purchase of the land or of a more limited interest, such as surface-use rights.
- **Public Education** - To build community support for regulatory programs, such as controls on pollution sources in special zoning districts, and to motivate voluntary groundwater protection efforts, such as water conservation or household hazardous waste management.
- **Groundwater Monitoring** - To assess the quality of local aquifers by sampling public and private wells for selected contaminants.
- **Household Hazardous Waste Collection** - To alleviate the threat to groundwater from the disposal in regular trash pick-ups, sewers, or septic systems of household products that contain hazardous substances or other materials that can be harmful to groundwater, such as paints, solvents, or pesticides.
- **Water Conservation** - To reduce the total quantity of water withdrawn from groundwater aquifers and to protect against contamination by reducing the rate at which contaminants can spread in the aquifer (e.g., excessive withdrawals from an aquifer located near the ocean can draw salt water into the aquifer and contaminate wells).

How Can You Clean Up Your Own Act?

So far, the emphasis has been on how you can help your community to protect its groundwater through the development of community-wide policies and programs. However, groundwater protection also begins at home. How do your personal habits affect your community's groundwater quality? What can you, as an individual, do to protect your community's groundwater?

How Do You Dispose of the Polluting Materials Used in Your Home?

You may be surprised to learn that the way you dispose of products you use at home can contribute to the contamination of your community's groundwater. You may be even more surprised to learn that a number of the products you use at home contain hazardous or toxic substances.



The truth is, however, that products like motor oil, pesticides, left-over paints or paint cans, mothballs, flea collars, weedkillers, household cleaners, and even a number of medicines contain materials that can be harmful to groundwater and to the environment in general. (See Appendix 1 for a list of the types of products commonly found around homes and their potentially harmful components.)

The average American disposes of approximately one pound of this type of waste each year. So, although the amount of any of these substances that you pour down your drain, put in your trash, or dump on the ground may seem insignificant to you, try multiplying it by the number of people in your community. That amount may not seem so insignificant.

Don't Pour It Down the Drain! Anything you pour down your drain or flush down your toilet will enter your septic system or your community's sewer system. Using this method to dispose of products that contain harmful substances can affect your septic system's ability to treat human wastes. Once in the ground, these harmful substances can eventually contaminate the groundwater. In addition, most community wastewater treatment plants are not designed to treat many of these substances. Thus, they can eventually be discharged into bodies of surface water and cause contamination.

Don't Put It in the Trash! Community landfills also generally are not equipped to handle hazardous materials. As rain and snow pass through the landfill, the water can become contaminated by these products and eventually carry them into the groundwater and surface water.

Don't Dump It on the Ground! Hazardous wastes that are dumped on or buried in the ground can contaminate the soil and either leach down into the groundwater or be carried into a nearby body of surface water by runoff during rainstorms.



Do Use and Dispose of Harmful Materials Properly! There are very few options for disposing of hazardous products used in your home, so the first step may be to limit your use of such products. Whenever possible, substitute a nonhazardous product. When that is not possible, buy only as much as you need.

Larger quantities may be less expensive, but they leave you with the problem of disposing of them safely. Finally, urge community officials to sponsor periodic household hazardous waste collection days if they have not established this policy.

By helping your community to centralize collection of hazardous household wastes for appropriate disposal, you will be helping your community to make a major contribution toward protecting its groundwater. The saying "Garbage in, garbage out" applies to more than computer data bases.

How Do You Take Care of Your Septic System?

Your septic system is designed to have its effluent discharge into a drainage field where it undergoes some decomposition by micro-organisms in the soil as it works its way down to the groundwater. If your system is not pumped out frequently enough, solid materials can leave the tank and enter the drainage field. Any substances poured down your drains also will enter that drainage field and, eventually, the groundwater.

To prevent groundwater contamination from your septic system:

- Have your septic system inspected annually and pumped out regularly; no chemical or other additive can be a substitute for this, and these septic system chemicals actually can prevent your septic system from functioning properly
- Be cautious about what you put into your system; substances like coffee grounds, cigarette butts, sanitary items, or fats do not break down easily in septic systems, and chemicals like paints, solvents, oil, and pesticides will go from your septic system into the groundwater .
- Limit the amount of water entering your system by using water-saving fixtures and appliances.

How Does Your Garden Grow?

If you are a homeowner, you probably take a lot of pride in your home and the yard surrounding it. You may apply fertilizers to make your grass thick and green, your flowers colorful, and your vegetable crop abundant. You also may use pesticides to keep bugs from ruining what the fertilizers have helped to produce.

What you may not know, however, is that many of these fertilizers and pesticides contain hazardous chemicals that can travel through the soil and contaminate groundwater. If you feel you must use these chemicals, use them in moderation.

This is not a case of "more is better."

Your county extension agent can provide information on natural ways to control lawn, garden, and tree pests that can reduce reliance on chemicals.

What Else Can You Do?

Get informed and get involved! Around the country, citizens are getting involved in their communities, volunteering their time and energy, and making a difference. If you think one person can't change the system, help form a group.

You, alone or as part of a group, can help to educate your family, friends, and neighbors about the importance of groundwater to your community. And, after you've cleaned up your own act, you can help your community clean up its act.



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APPENDIX

NEW INFORMATION FOR THE 1999 REPRINTED EDITION

Appendices 1 and 2 are not included in this edition since they are outdated. The following information replaces them:

New Drinking Water Protection Information for Communities

As a result of new requirements in the 1996 amendments to the Safe Drinking Water Act, states are now implementing Source Water Assessment Programs, which build on existing wellhead protection programs. In these assessments, states will identify the most significant potential sources of contamination for each public water system - whether served by groundwater or surface water. These assessments, which were completed for all public water systems in each state back in 2003 and made available to the public, will provide valuable information for communities on priority drinking water protection needs.

Contacts for more information

For additional information about the source water assessment and groundwater protection programs in your state, contact the agency in your state that manages the environmental and/or the public health protection programs. These contacts and links to specific states and EPA regions can be found on the EPA's web page at www.epa.gov/safewater/protect.html or by calling the Safe Drinking Water Hotline at 1-800-426-4791.

For local information on groundwater protection efforts in your community, contact your local environmental or public health office. Contact information can be found by looking in the government section of your telephone directory. If your drinking water comes from a water company or local government, contact them for information as well. Contact information can be found on your water bill or in the telephone directory.



Leachate from a landfill

Leachates are liquids that have dripped through the landfill and carry dissolved substances from the waste materials, containing such substances as heavy metals and organic decomposition products; salt; bacteria; and viruses.



Using a video camera to see inside a groundwater well.



APPENDIX 1. POTENTIALLY HARMFUL COMPONENTS OF COMMON HOUSEHOLD PRODUCTS

Product	Toxic or Hazardous Components
Antifreeze (gasoline or coolant systems)	methanol, ethylene glycol
Automatic transmission fluid	petroleum distillates, xylene
Battery acid (Electrolyte)	sulfuric acid petroleum solvents, alcohols, glycol ether
Degreasers for driveways and garages	chlorinated hydrocarbons, toluene, phenols, dichloroperchloroethylene
Degreasers for engines and metal	petroleum solvents, ketones, butanol, glycol ether
Engine and radiator flushes	hydrocarbons, fluorocarbons
Hydraulic fluid (brake fluid)	hydrocarbons
Motor oils; and waste oils	hydrocarbons
Gasoline and jet fuel	hydrocarbons
Diesel fuel, kerosene, #2 heating oil	hydrocarbons
Grease, lubes	hydrocarbons
Rustproofers	hydrocarbons
Car wash detergents	phenols, heavy metals
Car waxes and polishes	alkyl benzene sulfonates
Asphalt and roofing tar	petroleum distillates, hydrocarbons
Paints, varnishes, stains, dyes	hydrocarbons
Paint and lacquer thinner	heavy metals, toluene
Paint and varnish removers, deglossers	acetone, benzene, toluene, butyl, acetate, methyl ketones
Paint brush cleaners	methylene chloride, toluene, acetone, xylene, ethanol, benzene, methanol
Floor and furniture strippers	hydrocarbons, toluene, acetone, methanol, glycol ethers, methyl ethyl ketones
Metal polishes	xylene
Laundry soil and stain removers	petroleum distillates, isopropanol, petroleum
Spot removers arid dry cleaning fluid	naptha
Other solvents	petroleum distillates, tetrachloroethylene
Rock salt (Halite)	hydrocarbons, benzene, trichloroethylene, 1, 1, 1
Refrigerants	trichloroethane
Bug and tar removers	acetone, benzene
Household cleansers, oven cleaners	sodium concentration
Drain cleaners	1, 1, 2 trichloro - 1, 2, 2 trifluoroethane
Toilet cleaners	xylene, petroleum distillates
Cesspool cleaners	xlenols, glycol ethers, isopropanol
Disinfectants	1, 1, 1 trichloroethane
Pesticides (all types)	xylene, sulfonates, chlorinated phenols
Photochemicals	tetrachloroethylene, dichlorobenzene, methylene chloride
Printing ink	cresol, xlenols
Wood preservatives (creosote)	naphthalene, phosphorus, xylene, chloroform,
Swimming pool chlorine	heavy metals, chlorinated hydrocarbons
Lye or caustic soda	phenols, sodium sulfite, cyanine, silver halide,
Jewelry cleaners	potassium bromide
	heavy metals, phenol-formaldehyde
	pentachlorophenols
	sodium hypochlorite
	sodium hydroxide
	sodium cyanide



Chemical separation and recycling of batteries, oils and paint is important to a groundwater protection program. This includes proper pesticide disposal and triple-rinsing pesticide containers. Be carefully on chemical application and always clean-up spills.

 A yellow hazardous waste label with red diagonal stripes and the text "HAZARDOUS WASTE" and "HANDLE WITH CARE!". The label includes fields for generator information, such as name, address, city, state, zip, EPA ID no., and waste no. It also includes a section for shipping information, such as DOT proper shipping name and UN or NA no. with hazard class.

HAZARDOUS WASTE

FEDERAL LAWS PROHIBIT IMPROPER DISPOSAL.
IF FOUND, CONTACT THE NEAREST POLICE OR
PUBLIC SAFETY AUTHORITY OR THE
U.S. ENVIRONMENTAL PROTECTION AGENCY

GENERATOR INFORMATION:

NAME _____

ADDRESS _____

CITY _____ STATE _____ ZIP _____

EPA ID NO. _____ EPA WASTE NO. _____

ACCUMULATION START DATE _____ MANIFEST DOCUMENT NO. _____

DOT PROPER SHIPPING NAME AND UN OR NA NO. WITH HAZARD CLASS _____

HANDLE WITH CARE!

Water Well Reports and Hydrogeology Sub-Section

Introduction

Filling in the blanks doesn't just satisfy some agency's requirements. Good well reports also provide hydrogeologists from the public and private sector with valuable information regarding local groundwater systems. *By Dennis Nelson*

HYDROGEOLOGISTS ARE OFTEN CALLED UPON TO evaluate an aspect of a groundwater system—for example, the direction of groundwater flow, the potential impact of a given land use on groundwater, the potential impact of a well on another well or nearby stream, or the “capture zone” for a given well.

In order to conduct such an evaluation, the hydrogeologist must have actual or reasonable estimates of the physical and hydraulic properties of the geologic material through which the groundwater is moving. In some cases, data may be available in the form of geologic maps, aquifer tests, monitoring wells, or written reports. In many cases, however, the only information available is in the form of well reports (well logs), filed by well constructors at the time of drilling.



The importance of water well reports in hydrogeological investigations cannot be overstated. The information collected by well constructors during and after the drilling of a well is often the only information available to the hydrogeologist. In many cases, it is our only “window” into the aquifer. The purpose of this document is to describe the type of groundwater information needed to conduct typical hydrogeological assessments, and how the data collected by well constructors is used to obtain this information.

Hydrogeologic Data

For hydrogeologists to make reliable assessments about the current and future status of groundwater, they need to know where groundwater occurs in the subsurface, what the properties are of the various geologic units below the surface, and how fast and in what direction groundwater is moving. Obtaining the data necessary for these studies can be time consuming and expensive.

Well reports, however, can provide information that can be used to determine if further data is needed, and if so, what data and from where. In this document, important hydrogeologic parameters that are used will be discussed first, followed by several general examples of how they are used. Finally, how a typical well report can be used to acquire this data will be described.

Depth to the Aquifer

It is necessary to identify which geologic unit is the aquifer; i.e., the porous and permeable rock or sediment that contains groundwater and the depth at which it occurs. It is often also important to know the type of geologic materials that occur from the surface down to the top of the aquifer.

Nature of the Aquifer

The nature of the aquifer can be described as either unconfined or confined. An unconfined aquifer has the water table as its upper surface; there are no significant low-permeability layers between the water table and the surface; and the aquifer is recharged locally, (in the immediate vicinity of the well). The top of the aquifer, the water table, can rise or fall depending on water use and amount of recharge to the aquifer.

A confined aquifer has a low-permeability geologic formation (a confining layer) as its upper boundary; the groundwater in the aquifer is under pressure; the aquifer is separated from the surface by the confining layer and generally is recharged at some distance from the well, e.g., in nearby or distant areas of higher topography.

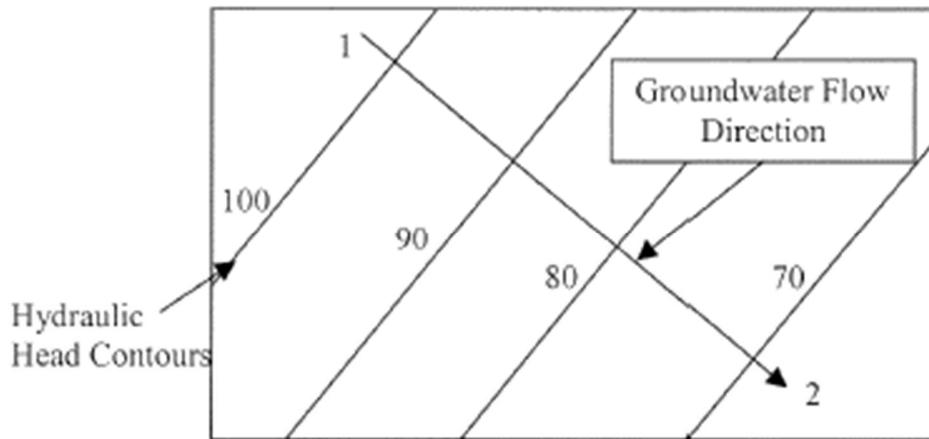


Figure 1.

Hydraulic Head (h)

The hydraulic head is a measure of the energy that the water at a certain depth possesses because of its elevation and the pressure exerted through the weight of the water above it. Hydraulic head has units of feet, and generally corresponds to the elevation of water in the well.

Hydraulic head is the driving force for groundwater movement either in a horizontal or vertical direction. Groundwater moves from where the head is higher to where the head is lower. If we have enough hydraulic head data for an aquifer over a given area, we can contour the head elevation just like the ground elevation is contoured on a topographic map. Groundwater will move from high head areas to low head areas and will generally flow in a direction that crosses the contours at a 90° angle (see Figure 1).

The change in hydraulic head ($h_1 - h_2$) over the distance from point 1 to point 2 ($D_{1,2}$) is the gradient (I), calculated as

$$I = (h_1 - h_2) / D_{1,2}$$

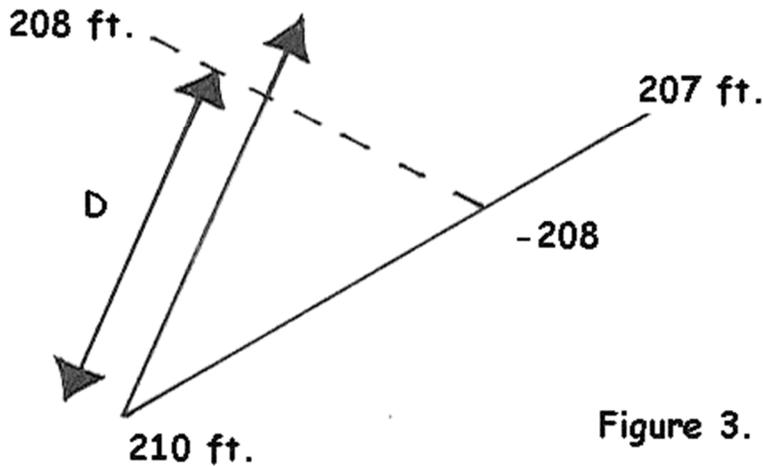
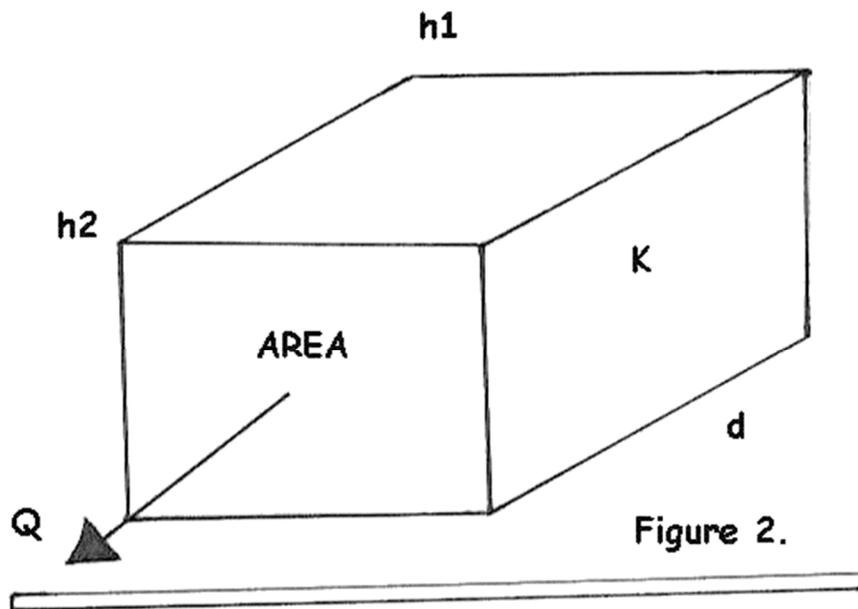
In Figure 1, assuming points 1 and 2 represent individual wells, the gradient would be the difference in head between well 1 (~102 feet) and well 2 (~68 feet) divided by the horizontal (map) distance between the two wells.

Thickness of the Aquifer (b) and Water-Bearing Zones

To evaluate the amount of groundwater moving through the aquifer or its ability to supply groundwater to wells, it is necessary to know the thickness of the aquifer. It is also important to be able to identify whether the aquifer is uniform throughout its thickness or consists of one or more discrete water-bearing zones.

Aquifer Porosity (n)

The volume of open space relative to the total volume of the aquifer (porosity) and the degree to which these pore spaces are interconnected (effective porosity) controls the volume of water in the aquifer and the amount of water that can be reasonably withdrawn from the aquifer. For a given gradient, the effective porosity strongly influences the velocity in which the groundwater is moving.



Permeability of the Aquifer (K)

The permeability, or hydraulic conductivity, of the aquifer is a measure of how fast groundwater can move through the aquifer. Hydraulic conductivity has units of distance/time, e.g., feet/day, although it does not represent an actual speed.

Examples of the Use of Hydrogeological Parameters--Is the Aquifer Unconfined or Confined?

As indicated previously, whether an aquifer is confined or unconfined has important implications for its vulnerability to pollution. The most direct method of determining this characteristic is to compare the hydraulic head to the elevation of the top of the aquifer. Unconfined aquifers have the water table as their upper boundary. The water table is at atmospheric pressure and therefore, when the aquifer is drilled into, the water level in the well remains at the same elevation as the water table. Confined aquifers contain water that is under pressure.

When the aquifer is drilled into, the water level in the well will rise to a higher elevation than that of the top of the aquifer (remember that water seeks its own level).

Volume Rate of Groundwater Moving Through an Aquifer

If we wanted to know how much groundwater was traveling through an aquifer, we can apply Darcy's law, which states that the rate (Q) is equal to the hydraulic conductivity (K), times the cross-sectional area of the aquifer (A), times the hydraulic gradient (I):

$$Q \text{ (ft}^3\text{/day)} = K \text{ (ft/day)} \times A \text{ (ft}^2\text{)} \times I \text{ (ft/ft),}$$

where $I = (h_1 - h_2)/d$ in Figure 2.

Consider a gravel quarry that intersects an aquifer through a thickness of 50 feet and a width of 500 feet. If the aquifer had a hydraulic conductivity of 50 feet/day with a gradient of a 1-foot drop for every 1000 feet of horizontal distance ($I = 0.001$), what volume of groundwater would have to be pumped out of the quarry each day in order to keep it dry?

$$Q \text{ (ft}^3\text{/day)} = 50 \text{ ft/day} \times (50 \text{ feet} \times 500 \text{ feet}) \times 0.001 \text{ (ft/ft)}$$

$$Q \text{ (ft}^3\text{/day)} = 1250 \text{ ft}^3\text{/day or approximately 9300 gallons per day}$$

It is common to combine the hydraulic conductivity and aquifer thickness to yield a number referred to as the transmissivity ($T = Kb$), a parameter that is more directly related to the volume of groundwater flow. Using the transmissivity term, Darcy's law becomes;

$$Q \text{ (ft}^3\text{/day)} = T \text{ (ft}^2\text{/day)} \times w \text{ (ft)} \times I \text{ (ft/ft)}$$

In What Direction Is Groundwater Flowing?

The direction of groundwater flow is from higher to lower hydraulic head. Consequently, if we have wells that produce from the same aquifer, we can estimate the direction of groundwater flow. The hydraulic head can be measured by lowering a probe through the observation port of a number of wells, all within the same relative time period, i.e., within a few days of each other.

A minimum of three wells is required to estimate the direction of flow. We can also determine the gradient from these wells. Three wells from the same aquifer have hydraulic heads (elevation of the water table) of 207, 208, and 210 feet.

What is the direction groundwater is flowing and what is the gradient?

We begin by drawing a line from the lowest (207 feet) to highest (210 feet) value of head. We note that somewhere along that line, the elevation of 208 feet, the intermediate value, must fall. If we assume that the water table has a constant slope, an elevation of 208 feet will occur one-third of the way from 207 to 210 ($(208-207)/(210-207)$).

Once we have determined where the 208 feet elevation occurs along the line, we can draw a line from that point to the well with the 208 feet hydraulic head. This line represents the 208 feet contour on the water table. As mentioned before, groundwater tends to flow directly across, i.e., perpendicular to, the contours from higher head to lower head.

The arrow, then, represents the direction of flow. The gradient can be calculated by measuring D, the distance along the perpendicular from the well, with the 210-foot head to the 208-foot contour using the equation:

$$I = (h_2 - h_1)/D = (210 - 208)/D$$

Note that the three-point solution works best on wells that are relatively close to one another.

How Fast Is Groundwater Moving?

The speed of groundwater movement in the down gradient direction can be calculated using a modified version of Darcy's law:

$$V \text{ (ft/day)} = KI$$

This equation assumes that groundwater is moving across the entire area of the aquifer, but in the real world, groundwater does not flow that way. Groundwater is moving only through the pore spaces (actual openings in that area). As a result, we have to include the porosity (n) in this equation: $V = KI/n$

Using the gravel quarry example given before ($K = 50 \text{ ft/day}$; $I = 0.001$; $n = 0.25$), the velocity of groundwater through the aquifer can be determined as follows:

$$V = (50 \text{ ft/day} \times 0.001)/0.25 = 0.2 \text{ foot/day}$$

What Is the Drawdown Associated with Pumping of a Well?

Often we would like to know how the pumping of one well might affect the water level in another. There is a relation between the pumping rate of the well, the transmissivity of the aquifer, the distance between wells, the storage coefficient of the aquifer, and the duration of the pumping event.

The storage coefficient of an aquifer is related to how much water is released from the aquifer as the hydraulic head of the groundwater drops. The storage coefficient is slightly less than porosity for an unconfined aquifer (from 0.10 to 0.25) and is significantly less than porosity in a confined aquifer (from 0.01 to 0.000001 or less).

For unconfined aquifers, using the porosity is a reasonable approximation in most cases. No simple expression is available to determine drawdown as a function of distance for a given set of conditions; however, there are a number of computer programs that can perform this calculation with input of the previously mentioned parameters.

Using the Well Report

Although most of the proposed questions can best be addressed through more detailed hydrogeologic investigations, we can often make reasonable estimates from available well reports if they have been carefully filled out (see The Well Guy, "Lithology," May 2002, Water Well Journal). Well report forms vary from state to state, but most contain data that is relevant to a hydrogeologic investigation. Using typical entries from a well report form, let's examine where we can obtain the data we need.

Well Location

For most hydrogeologic studies, the precise location of the well is very important. In many cases, wells are located only to the nearest section or perhaps in a quarter-section. In the latter case, we still only know the location to the nearest 40 acres. Over the last few years, well constructors have been using tax lot information to locate wells. This is an improvement, but depending on lot size, there still may be significant uncertainty.

We hope that more and more well constructors will take advantage of low-cost global positioning system (GPS) technology and begin reporting well location as latitude and longitude. There are 24 satellites positioned above the earth's surface and at any given time off-the-shelf GPS units are capable of linking to three or more of these and determining locations within 100 feet or less. Such high precision locations greatly enhance our ability to use the well report data to determine direction of groundwater flow, groundwater gradients, variation of aquifer properties throughout an area, and so on.

Well Tests

Most well reports require the well constructor to perform some level of pump test to evaluate the capacity of the well. If the well constructor has carefully monitored the rate of water production (Q) and drawdown (s) associated with that production over the period of the test (t), the hydrogeologist can often derive useful information regarding the permeability or hydraulic conductivity (K) of the aquifer. The specific capacity (SC) of the aquifer at the well site is defined as the ratio of the discharge of the well to the total drawdown:

$$SC = Q \text{ (gpm)}/s \text{ (ft.)}$$

The transmissivity of the aquifer can be estimated from the specific capacity through the following relationship:

$$T \text{ (ft}^2\text{/day)} = AC \times SC \text{ (gpm/ft.)}$$

Where AC is a number varying in value depending on the aquifer characteristics.

If the hydrogeologist can determine the aquifer thickness from elsewhere in the well report, the hydraulic conductivity can be derived from this transmissivity value. It must be stressed that the specific capacity data can in no way replace the time-drawdown information acquired from a well-designed constant rate aquifer test. However, it does provide an approximation, and if enough specific capacity data can be found for an area, reasonable estimates can be made.

For information on conducting aquifer tests, see www.ohd.hr.state.or.us/ and click on "**How to prepare for an aquifer test.**" So what is a hydrogeologist looking for in specific capacity data? Ideally, the SC test will have been accomplished using a pump over a period of at least four hours. Why four hours? Let's consider a 50 gpm test of 25-foot-thick sand and gravel aquifer. If this test lasts for only an hour, all the water will be derived from within 4.5 feet of the well. This small volume will not be very representative of the aquifer in general. If the test is run over a longer time period, a larger volume of aquifer can be "**sampled**" and the resulting hydraulic conductivity estimate will be more representative of the aquifer.

Depth to First Water-Bearing Zone

There seems to be two ways that well constructors interpret this parameter. Some report the depth at which water is first encountered in the drill hole; while others report the depth where enough water to supply the well is encountered. From the hydrogeologist perspective, the first interpretation is preferred because it tells us where the top of the aquifer is.

It is common to find that an aquifer, i.e., a water-saturated geologic unit, varies in permeability in the vertical sense. For example, consider a 50-foot-thick sand aquifer that occurs at a depth of 30 feet and contains silt in the top 5 feet. The entire 50 feet of aquifer is saturated; however, useful quantities of water can be produced from only the lower 45 feet. First, recognizable water would be encountered at 30 feet, while producible water would not be encountered until 35 feet.

From the hydrogeologist's view, the top of the aquifer is at 30 feet. Why is this so important? In order to determine whether the aquifer is confined or is unconfined, we must compare the elevation of the static water level to elevation of the top of the aquifer. In the case just given, the static water level in a well in this aquifer would be at 30 feet. If we had mistakenly thought that the top of the aquifer was at 35 feet, we may have considered it to be confined when actually it is unconfined.

Static Water Level

The driving force for groundwater movement is the hydraulic head, and the static water level (SWL) is a measure of that force (head = ground elevation - SWL). If we want to determine the groundwater flow direction and the gradient, we may be able to gather that information from well reports. Care must be taken in using SWLs from wells drilled at different times of the year or over a period of years. Careful SWL measurements greatly enhance our understanding of the nature of groundwater movement.

Well report forms generally provide space for SWL reporting as a function of depth in a given well. Multiple aquifers exist in most areas and these aquifers may be encountered as one drills deeper into the ground. Identifying where one aquifer ends and another begins is key to identifying the source of groundwater to individual wells. Although this often can be determined by careful review of the lithologic log provided by the well constructor, the transition from one aquifer to the next can be indicated by a marked change in the SWL.

A change in SWL is a better indicator that a different aquifer has been encountered than the lithologic description. A progressive change in the static water level with depth can indicate to the hydrogeologist that the area represents a recharge zone (decreasing head with depth) or a discharge zone (increasing head with depth). Identification of recharge and discharge zones may have important implications in groundwater protection and identifying the relation between area groundwater and local streams.

Water-Bearing Zones

A well report that does not indicate where within the 200 feet of open hole the water is actually coming from does not provide enough information to describe how water moves to the well. In some cases, the screened or perforated portions of cased wells provide a clue, but all too often, the screened interval is either significantly greater or less than the actual thickness of the water-bearing zone(s). Arriving at accurate estimates of aquifer parameters or calculating groundwater velocity requires us to know the thickness of the water-bearing zone(s). On well reports, if well constructors can identify the depth(s) where groundwater is found and estimate the yield from each zone, the hydrogeologist can increase his or her understanding of the groundwater system significantly.

Lithologic Log

The well log portion of the well report describes what the driller encountered in the subsurface. Clear descriptions of the material drilled through, e.g., the relative proportions of silt/clay in the sand units, the locations of weak (fractured) zones in bedrock, whether a clay unit contains lenses or layers of sand, etc., allow the hydrogeologist to better estimate the potential permeability of these zones. This information also allows the hydrogeologist to better estimate the recharge amount, vulnerability from contaminants from the surface, degree of hydraulic connection to surface water, and so on. Of course, it is not necessary that well constructors be trained geologists. But it is important that their observations, coupled with their experience on a rig, be recorded. Once a hydrogeologist has examined a number of well reports from a given driller, he or she can begin to attach geologic terms to the descriptions provided. Consistency in reporting lithologic character and distribution with depth is very important.

Contributions of Well Constructors to Hydrogeology

This document stresses the importance of data that is recorded on well reports and how that data influences hydrogeologic investigations. Filling in those blanks doesn't just satisfy some agency's requirements; it also provides hydrogeologists from the public and private sector valuable information regarding local groundwater systems. Well constructors can provide important contributions to the science by making careful observations and measurements when recording that data on the well report.

Dennis O. Nelson is a registered geologist and the groundwater coordinator at the Drinking Water Program, Oregon Department of Human Services (442 A Street, Springfield, OR 97477; 541-726-2587; fax 541-726-2596; donelson@oregonvos.net).

His current work focuses on the hydrogeologic identification of the source of groundwater-based public water systems (drinking water protection areas), determining the sensitivity of aquifers to contamination, and assisting public water systems and communities in developing drinking water protection plans.

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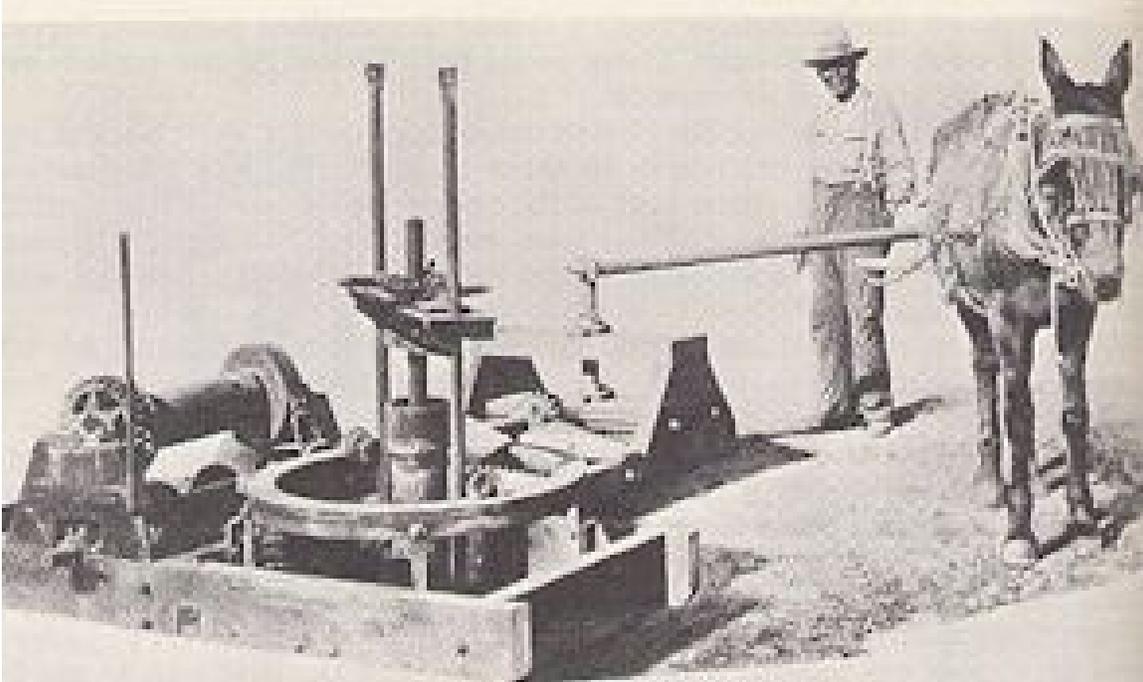
Large Bullnose Bailer

Fills from the bottom up, great for removing water from the casing.



Well Brushing

A homemade well casing cleaning brush, great for cleaning and redeveloping the well. This is a 12 inch casing.



Up until 1940, mules were used as the horsepower to drill wells.

Understanding how Wells are drilled

Man has been digging holes into the ground to obtain water for thousands of years. Early on, these wells were dug by hand and sometimes using animals. This work could be dangerous and slow requiring many years to complete. In these modern times, wells can be drilled much faster and safer using numerous technologically advanced methods.

Some examples of today's more common well drilling methods include **rotary, auger, and cable tool** with many variations of each.

Drilling fluids are often used during drilling in order to keep the borehole open while drilling is done.

Drilling fluids **stabilize** the hole and aid in the removal of **cuttings**.

Typical drilling fluids may be **water, mud, air, chemical or natural additives, or combinations of each**.

Although each drilling technique may be utilized in different types of geology, each one is better suited for particular types of material.

For example, **air rotary with downhole hammer** is particularly suited for **hard rock** drilling, while **mud rotary** is better suited for drilling in **sediment**. No matter what type of rig or method is being used, a highly trained and skilled **driller** is required to operate it successfully.

Basic Rotary Drilling Methods

Rotary drilling utilizes a **drilling rig** with a rotating bit and circulating drilling fluid to penetrate into the aquifer. It is the most common type of drilling method used today. Common variations of this method include: **direct and reverse mud rotary, direct air rotary, and drill through casing driver methods.**

The Rotary Drill String

Rotary drilling methods use a **drill string**, which typically consists of a bit, collar, drill pipe and a kelly (if table driven). A **kelly** is a section of heavy walled pipe that can be hexagonal, square, or rounded with grooves. The kelly is several feet longer than the drill pipe being used and fits into the table drive much like the splines on an automobile's drive shaft fit into a transmission.

The **table drive** turns the kelly and the rest of the drill string connected below as it slips down through the table. Some rotary rigs use a **top drive** to turn the drill string and are like a drill press, but larger. A top drive is free to move up and down the **mast** of the rig while rotating the drill string. **Drill pipe** makes up a majority of the overall length of a drill string and is used in various diameters and wall thicknesses for added strength. Drill pipe can be used in various lengths but are typically 20-foot sections and may be connected to the **drive unit** with a **sub**.

A sub is a length of pipe used to connect pipes and/or act as shock absorber (**floating sub**) between the drill pipes and drive unit. At the end of the drill pipe is the drill collar. The **drill collar or stabilizer** is typically very heavy and is often **gauged** close to the diameter of the bit being used. There are many types of drill collars that are often custom made by the driller by adding metal ribs to heavy drill pipe. The drill collar aids in maintaining a consistent borehole diameter and primarily helps to prevent **borehole deviation**.

At the end of the collar is the rotary **bit**. Several types of bits may be used; such as drag bits or roller bits. **Drag bits** are typically used in unconsolidated to semi-consolidated sand, silt, and clay-rich formations. Drag bits come in many shapes and sizes and cut with a shearing action aided by the jetting of drilling fluids from nozzles or jets in the bit. Roller bits, such as the common **tri-cone bit**, typically utilize interlocking teeth or buttons on individual rotating cones to cut, crush, or chip through the formation.

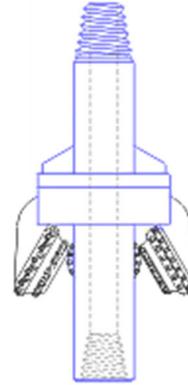
Roller bits are also aided by the jetting of drilling fluids from nozzles or jets in the bit. These bits can be used in consolidated formations and even hard rock applications if equipped with **carbide buttons**. These types of bits are often referred to as **roller button bits**.

Often an initial borehole needs to be **reamed** or made larger. **Reamers** are bits that can be used to enlarge, straighten, or clean an existing borehole. Occasionally, **under reamers** are used to enlarge deeper sections of an existing borehole without requiring the enlargement of the entire upper well bore.

Under reaming involves the projection of cutting blades beneath permanently installed casing in loosely consolidated sediments. This can allow for the cost effective installation of well screen and gravel pack within deeper loosely consolidated aquifers.



Tricone Roller Bits



Roller Reamer



RIBBED STRAIGHT STABILIZER



RIBBED SPIRALED STABILIZER



OVER THE HAMMER STABILIZER



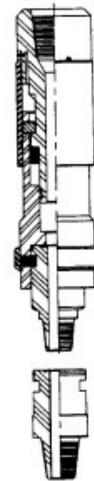
Drill String



Top Drive



Drill Pipe



Floating Sub Assembly

Direct Rotary Method

Direct rotary drilling methods utilize a rotating bit at the end of a **drilling string** with **drilling fluid** that is **circulated** from the rig through the drill pipe and jets in the bit. Down-force exerted by the drilling rig and/or the weight of the drill string itself is used along with rotating action to force the bit downwards, cutting through the sediment or rock. The drilling fluid that is pumped by the rig's **mud pump** and/or **air compressor** is jetted out of ports in the bit.

These ports are called **jets**. The drilling fluid carries **cuttings** up the **annular space** between the drill pipe and **formation** and into **mud pits** or **containment recirculating systems** on the surface.

The drilling fluid pressurizes the **borehole** and helps to keep the hole open while removing cuttings. If this pressure is lost due to **washouts**, **voids**, **caverns**, or any number of other causes, circulation will not be maintained and drilling will likely have to be stopped.

Large drill rigs may utilize the cutting's containment systems that separate the cuttings from the drilling fluid before a pickup pump recirculates the drilling fluid back down the borehole, where the process is then repeated.

Also, one or more temporary mud pits may be dug into the ground adjacent to the rig in order to contain and settle out cuttings from the drilling fluid before recirculating.

Direct Mud Rotary Method

Direct Mud rotary drilling rigs use various types of mud or drilling fluid to drill into the ground. Mud is circulated down the drill string and through the bit at the bottom of the borehole. The mud then carries the cuttings generated by the bit up to the surface and into the mud **recirculating system**.

Soil or formation samples may be collected from the recirculating system as drilling proceeds. A vibrating screen or set of screens called a **shaker** may be used in part of the recirculating system on larger rigs. It separates out cuttings from drilling fluid and provides an ideal **sampling location**.

The mud not only removes cuttings but also adheres to and pushes against the borehole walls, minimizes fluid loss, and cools the bit.

The process of building up a film of mud on the borehole walls is important to mud rotary drilling and is called **mud caking**.

Sometimes specially trained personnel are needed to manage the physical properties of the mud to ensure that a proper **mud cake** thickness is maintained and that a proper density or weight of mud is used to efficiently drill the well.

The **mud engineer** will often use bentonite clay and water to make the mud drilling fluid. Sometimes chemical additives such as drilling polymers or gels may be used.

Mud engineers play an important role in ensuring that a mud rotary drilled well can be drilled to the proper depths successfully and ultimately developed for use. Sometimes the loss of mud drilling fluids to cavities in the earth cannot be stopped with a mud cake alone, however. In these instances, **casing** or **grout** may be installed to permit drilling beyond such zones.



Mud Pump



Typical Rotary Rig



Small Self-Contained Mud System



Constructed Mud Pits

Reverse Mud Rotary Method

Reverse mud rotary drilling rigs utilize the same process as direct mud rotary with the exception that the mud drilling fluid injection process is reversed. Reverse rotary methods pump the drilling fluid down the borehole to the bit where the cuttings are forced up the drill string and into the containment or recirculating system.

The reverse method is utilized in situations where borehole stability problems are particularly difficult and would otherwise prevent conventional drilling of the well to the total **target depth**.

This method is particularly applicable to hard rock aquifers in zones where highly fractured or **weathered** rock may prevent the efficient flow of drilling fluids up the borehole walls to the surface. Also, fluid losses may be minimized with this method.

Samples are collected in the same way as mud rotary.

Air Rotary Method

Air rotary methods utilize compressed air and derived drill cuttings and groundwater as the drilling fluid. Air is forced through the drill string and out the bit where it then mixes with and lifts cuttings and any derived groundwater to the surface.

Once at the surface, the cuttings and groundwater are typically contained in subsurface pits, much like the mud rotary method.

Soil or formation samples may be collected in a bucket or shovel placed beneath the **table** of the rig as drilling proceeds, resulting in representative samples. The borehole is kept in a pressured condition while drilling, in order to maintain the circulation of drilling fluid to the surface.

Biodegradable foam or **surfactant** (soap) is often added while drilling with air in order to maintain sufficient hole pressurization so that cuttings may be lifted to the surface efficiently while maintaining hole stability.

As in drilling with mud, if this pressure is lost due to washouts, voids, caverns, or any number of causes, circulation cannot be maintained and drilling may not continue.

The air rotary method is particularly suitable to hard rock drilling with a **down hole air hammer**. The air hammer utilizes compressed air to drive a piston up and down which makes the **hammer bit** move up and down while the drill string rotates.

The combined rotating and hammering action generates great rock breaking force and is very valuable for drilling through solid rock or consolidated formations. Conventional air rotary drilling methods utilize roller bits in the same way as those used for mud rotary drilling.

In hard rock or consolidated formations, a roller **button bit** may be used when **drilling pressures** are too high or borehole sizes are too large for the efficient operation of an air hammer.



Air Rotary Containment Pit
(Notice Foam and Water Truck)



Hammer & Bit



First Pit (heavy with cuttings) Last Pit (small amount of fines)

Several containment pits installed in series can help cuttings to settle out.

Drill through Casing Driver Method

The drill through casing driver method drives casing into the borehole as the drill string advances. A **casing driver** is a pneumatic device designed to push or pull casing that is typically attached to a top head drive air rotary rig. Heavy gauge steel casing is used with a **cutting shoe** installed on the down hole side.

The cutting shoe is a specially designed hardened steel ring that is installed on the casing end. It helps the casing cut its way through the formation as it is forced downward by the casing driver. The drill string is inserted into the casing and the casing is attached to the casing driver. As the drill string penetrates into the **overburden** or formation, the casing driver hammers the casing down, following the drill string.

The drill string may employ a hammer or roller bit. The driller pays close attention to the distance between the cutting shoe and the bit and adjusts as is necessary. Cuttings rise to the surface with the injected air through the casing and exit through the casing driver.

The cuttings are then collected near the rig. As the borehole is drilled, the casing advances and isolates the material being drilled from the remaining borehole. As a result, very accurate soil or cuttings samples may be collected as drilling proceeds with this method.

The addition of casing and drill string can continue until **competent** formation is encountered. Once the well has been drilled to competent formation, conventional drilling methods may be utilized to continue. The casing driver method is often used to install temporary casing in order to permit the installation of a well in unstable aquifers.

In this instance, the casing driver may be used as a puller to remove the temporary casing following well construction. This method is most useful when accurate formation or soil samples are needed and when drilling in troublesome unconsolidated overburden or formations with numerous cobbles or boulders.



Cutting Shoe: The Cutting Shoe is welded to the bottom of casing before installation.



A Casing Driver attached to a top drive air rig.



Top, drilling deck, below, well secured under drilling deck with pipe and pipe slip.





Top, drill rigging mast. Below, drilling rods on carousel and rack, notice copper pipe thread coating which prevents thread lock during high torque.





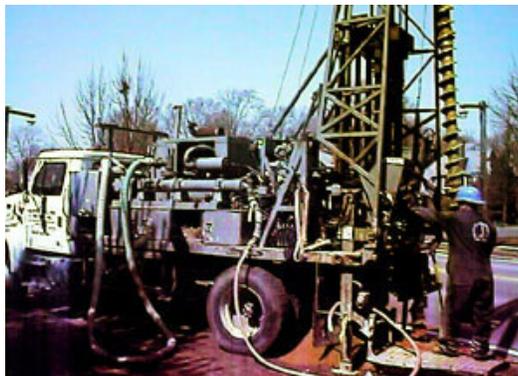
Auger Boring Methods

Auger boring methods make use of a rotating blade or **spiral flange**, which may be attached to a **pilot bit** and **cutter head**. Down-force applied by the rig along with the rotating action of the blade and cutting action of the pilot and/or cutter bits facilitates the boring process.

Soil samples may be collected as cuttings rise or are brought to the surface, or they may be collected with **split spoon** type samplers.

Augers are capable of boring large diameter holes in excess of four feet in diameter. They are typically used in shallow applications (less than 200 feet) and where stable silt and clay soils or soft materials are dominant.

These boring methods are commonly used to construct large diameter boreholes for the construction of **surface seals** around wells through thin and stable overburden sediments which overlie the aquifer below. One of the methods is commonly used in environmental applications for the collection of soil samples. There are three primary types of auger boring methods: **solid stem, bucket, and hollow stem**.

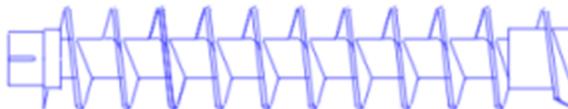


Typical Auger Rig

Solid Stem Auger Method

The solid stem auger boring method uses a spiral flanged drill pipe driven by either a kelly or rotary drive head, like those used on rotary rigs. The drill pipe may be continuously flanged or just the initial section is flanged. Flanged sections of drill pipe are referred to as **flighting**. The lower portion of flighting, having the cutter bit attached, makes the initial cuts into the formation, providing the path for the remaining flighting to follow. Larger diameter augers typically employ a single flight and can be used in stable formations to depths of approximately 60 feet. Deeper borings are typically installed with continuous flighting and only in stable formations. Occasionally, the lower flight is removed from the borehole so that cuttings, which accumulate at the bottom of the borehole, may be removed and/or sampled. When boring with continuous flighting, cuttings are brought to the surface by the spiral action of the flighting. Samples may be collected from these cuttings or the flighting may be brought to the surface and samples collected from the **cutting head**. This method is not suited for applications below the water table and may provide limited soil sample data. However, it may be used to aid in quickly constructing the larger diameter upper sections for larger wells.

Auger Flighting: Cutting Head



Bucket Auger Method

The bucket auger method essentially combines the rotary and auger techniques. The bucket auger method employs a single, typically large in diameter, bucket auger to drill or bore into the ground.

The **bucket auger** is a cylinder constructed with auger like blades at its bottom edge. These blades may be armored with various forms of cutting teeth or blades to provide strength and “**bite**”.

The bucket auger is rotated via a kelly and table drive much like those of rotary rigs. However, bucket auger rigs utilize a **telescoping kelly**.

A telescoping kelly consists of two or more sections of square piping that telescope into each other. This type of kelly allows the rig to drill to depths of 40 feet or more without requiring the addition and removal of drill pipe. When the bucket is filled with cuttings it is closed and brought to the surface where it is swung out to the side of the rig by a specially designed **swing arm or dumping arm**. At this point the bucket is opened and cuttings are dumped.

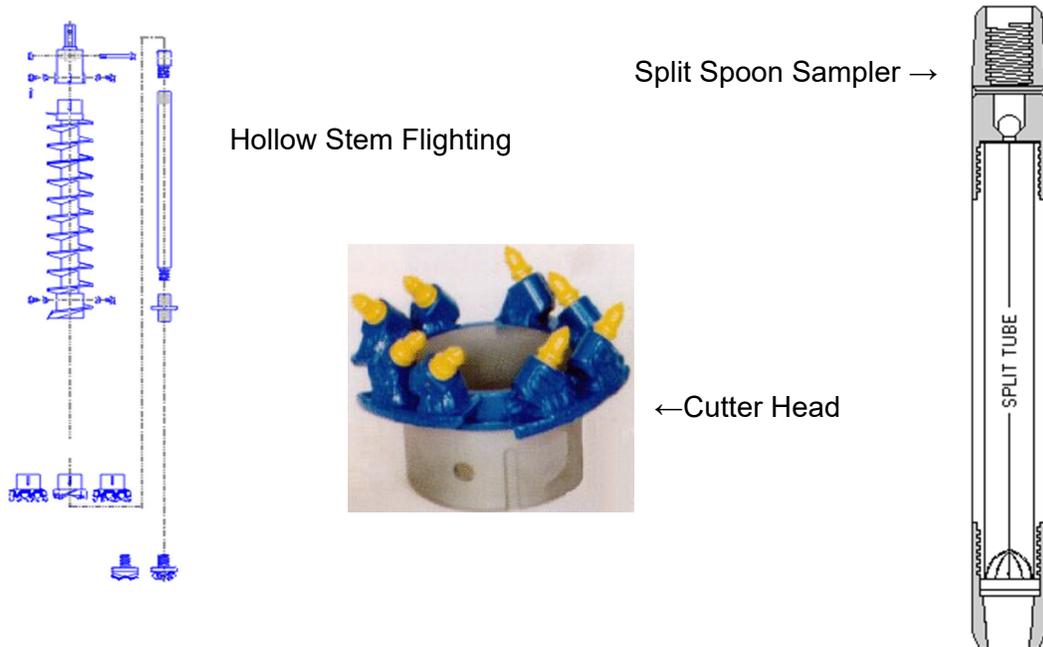
Soil samples may then be collected and can be considered representative of the section bored. Bucket auger methods typically cannot be used in material containing cobbles and boulders, but is used most often in more stable **semi consolidated** silty or clay rich deposits. Large diameter wells up to 4 feet in diameter may be constructed with the bucket auger method, with smaller diameters approaching 200 feet in depth. Occasionally, drilling fluids such as **bentonite mud** may be used in order to maintain borehole stability when drilling in questionable materials.

Hollow Stem Auger Method

The hollow stem auger method has been used in the **geotechnical** field for many years for its usefulness in obtaining soil samples. Continuous ***hollow stem flights*** are used with a **pilot** and **cutter head**.

The lowermost flight contains a **plug** that is connected to drill pipe that passes through the center of the flights and is ultimately connected to a top drive. The plug prevents soil from entering the auger and is connected to the pilot bit that helps to guide the auger downward during boring. When the plug is removed, accurate soil samples may be obtained while the flighting remains to keep the borehole open. Samples are typically collected with a ***split spoon sampler*** or core barrel sampler driven into the soil a few feet ahead of the flighting.

The use of larger diameter continuous flights can also permit the installation of well screen and filter media in otherwise relatively unstable formations by its acting as temporary casing. Wells constructed with this method are normally less than 200 feet deep. This method is also limited to relatively soft ground applications with few boulders or cobbles.



What is a significant deficiency?

Significant deficiencies cause, or have the potential to cause, the introduction of contamination into water delivered to customers. This could include defects in design, operation, or maintenance of the source, treatment or distribution systems. They could also be represented by the failure or malfunction of those systems. The rule requires each state to define and describe at least one type of specific significant deficiency for each of the eight sanitary survey elements. An example of a source-related significant deficiency could be a well located near a source of fecal contamination (e.g., failing septic systems or a leaking sewer line) or in a flood zone. EPA will develop guidance to help states carry out sanitary surveys and identify significant deficiencies that could affect the quality of drinking water.

Cable Tool or Percussion Method

The cable tool or percussion method is one of the oldest and most reliable forms of well drilling still used today. This method is adaptable to virtually every kind of drilling environment. As a result, numerous variations in both rig types and methods have evolved over its history. However, it is often used as a method of last resort when time is an issue, due to its typically slow process. Still, the cable tool method can surely succeed where any of the other methods fail.

Cable tool or percussion drilling methods utilize a system of cables and reels to lift and drop a very heavy drilling string as downward progress is made. The weight and force of the bits' impact breaks up the ground and permits a typically slow, but steady, downward movement. Water is used as the primary drilling fluid. As drilling proceeds, cuttings and water mix, forming slurry. This slurry is allowed to pass back and forth through a watercourse or opening within the drill string.

The drill sting is occasionally removed from the borehole through the use of a specially designed **bailer**. A bailer is a section of pipe constructed with a check valve located at the bottom of the pipe. As the bailer is lowered, it fills with the drilling fluid and cuttings.

When the bailer is raised up, the valve at the bottom of the pipe closes, trapping the slurry inside. The slurry can then be lifted to the surface and the contents dumped into a containment system, where samples may then be collected.

The cable tool drill string is comprised of a **cable, swivel socket, drilling jars, drill stem, and drill bit**. The primary cable is used to lift and drop the drill string, while the swivel socket provides a rotating mechanism.

The rotation allowed by the swivel socket ensures that fresh cuts are made with each strike of the bit. The drilling jars are used only for additional upward shock to remove the bit, should it become stuck in the borehole.

The drill stem provides the majority of the weight of the drill string and also helps to maintain a straight borehole. It serves the same purpose as the drill collar used in rotary methods. Cable tool bits are normally a wedge shape, although numerous variations may be used for different formations, including carbide button and armored bits for consolidated formations.

The borehole may remain open or casing may be advanced while drilling, in order to keep the borehole, open in **unstable** formations. Casing is advance by either pushing it hydraulically, like a large press, or by **driving** it down with the drill string or a **drive block**.

The drive block is a heavy collar type device that attaches over the drill pipe and is lifted up and allowed to fall, striking the casing and forcing it down. An accessory reel called a **cathead** is used to lift and drop the drive block with a heavy rope.

Also, a **drive clamp** may be attached to the top of the drill stem and serves as a striking surface. A cutting shoe is attached to the bottom edge of the casing to add strength and provide cutting ability.

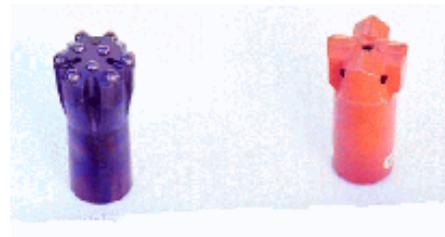
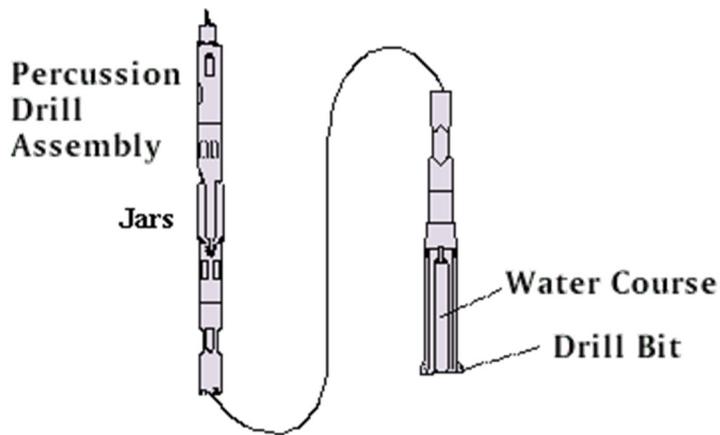
Drilling, casing advancement, and bailing alternate as the borehole gets progressively deeper. If the casing becomes too difficult to advance further and the required drill depth has yet to be achieved, a smaller borehole and casing may be used inside of the outer casing in order to continue. This is called **telescoping**.



Typical Cable Tool Rig



Sand Bailer



Percussion Bits



Using a video camera to see inside a groundwater well.





Selecting an Appropriate Well Site

Before a well can be drilled a permit is normally required. The permit helps to ensure that an appropriate location of the well is selected which reduces the possibility of **contamination**. The ideal well location has good drainage and is higher than the surrounding ground surface.

All possible sources of contamination should be at a lower elevation than the well, and the distances to those contamination sources must be in accordance with the State or Local Water Well Construction Codes.

Surface drainages should not allow surface water to accumulate within a 15-foot radius of the well. A well must also never be located closer than 20 feet to sewers, 100 feet to septic tanks, or 100 feet to sewage seepage fields. ***(The “code” refers to the requirements of the well permit process enforced by the State or Local regulating agency.)***

Well Construction

Following the drilling of a well, it must be constructed to meet strict standards set by the **governing agency**. Each State has well construction design criteria for water supply wells. Before a well is drilled, a well drilling permit is normally required to be in hand. The purpose of the well **drilling permit** is to ensure that a qualified driller is being used to drill and complete the well to a standard set by the governing agency.

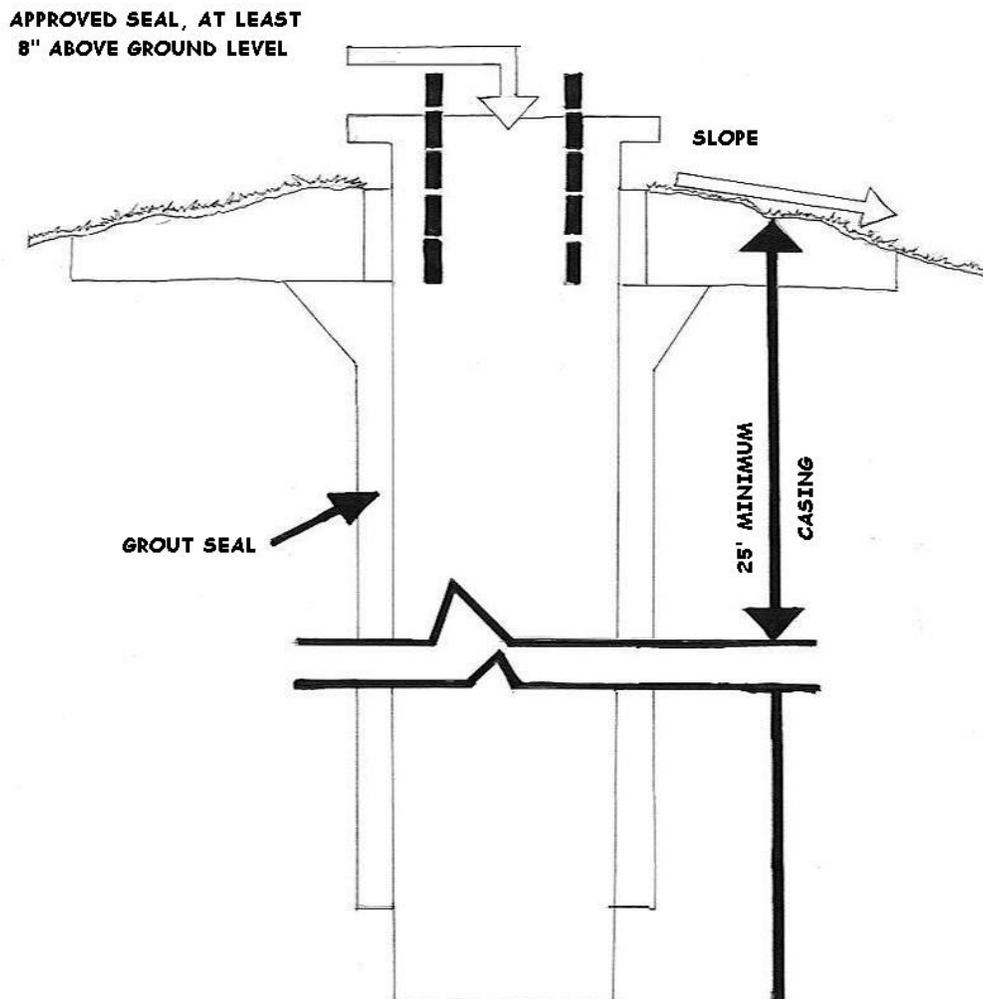
The drilling permit also ensures that the **regulating agency** is aware of the location and proposed use of wells and that they are not constructed within close proximity to any activities that may put the water supply at risk, such as a septic tanks or chemical storage areas.

A permit application fee is normally charged. The permit will normally require information about the proposed well's location, depth, diameter, anticipated production rate, sanitary seal, and proposed construction at a minimum.

Permitting requirements and well construction standards can vary by state and location. As such, well construction specifications presented in this document are general in nature and should not be considered legal in your state.

One should become familiar with his state's particular regulations regarding well drilling and construction.

WELL PROTECTION



(EXAMPLE ONLY – CHECK STATE OR LOCAL REQUIRMENTS)

Common Well Construction Specifications

Water wells should always be located and constructed in such a manner that they **yield** safe water at all times and under all conditions. Contamination of a water supply typically occurs when leachate from sewage systems or surface waters enter a well. Surface water may enter the well through an opening in the top or by seeping through the shallow borehole walls.

Tests have shown that bacterial contamination is usually eliminated after filtering through 10 feet of normal soil. Therefore, construction of the well must ensure that the top and uppermost 20 feet of the well bore are sealed and watertight. This is the primary reason why surface casing and surface seals are so important.

All wells must be constructed with a **surface seal** to prevent the infiltration of surface water and/or surface contaminants into the well bore and aquifer. This seal is installed in the upper portions of the well bore between the **annulus** and **surface casing** and will normally extend to the ground surface around the well.

The seal is constructed by pouring or pumping neat **cement grout** and/or **bentonite** between the surface casing and the well bore. The installation of the cement or grout between the annulus and surface casing effectively seals off the upper borehole from the surface.

The surface casing used is a solid piece of permanently installed casing, usually steel, that should be of sufficient size to allow the **completion** of the well within it. In addition to the surface seal, a **well seal** or **cap** is always installed with the pumping equipment to ensure no surface water or debris enters the well.

When the well is drilled into the aquifer, the depths of water (**productive intervals**) and **estimated well yield** are normally **logged** by the **driller** or **geologist**. Sometimes the aquifer's productive intervals may not be known, due to drilling method limitations or a lack of regional **hydrogeological** data.

In these instances, specialized **borehole geophysical logging equipment** may be used to isolate the areas of optimum production capability and aid in determining the ultimate well design. In addition, preliminary **pumping tests** are normally conducted to ensure the well is as productive as originally estimated and to obtain preliminary **aquifer parameters**.

Following the installation of the well's surface seal, the well is then reamed (if necessary) to accept additional **blank casing, well screen, and filter or gravel pack**. Once the well has been reamed large enough in diameter for the anticipated flow rate, the appropriate casing can be installed.

The well casing ensures that the borehole remains open and that debris from the formation(s) does not enter the well, thereby protecting the pump equipment and the well itself. Blank casing is normally installed to the depth of the main **producing zone**.

At this point, **well screen** is used and may extend to the total depth of the well or may be used intermittently to total depth with blank casing used through unstable or non-productive areas.



A groundwater production crew, an Electrician, Distribution Foreman, and a Hydrogeologist work closely to deliver groundwater to the public.



Choice of Casing

The choice of casing is as important as its placement. There are numerous types of casing designed for specific applications. The type of well casing needed is related to the type of aquifer, well depth, water quality, well use, and regulatory requirements. *Stainless steel* casing and screen may be required for one situation, while *PVC* or *low carbon steel* may be acceptable in another. As such, *please check with your regulating agency and well driller to ensure the installation of the appropriate type of casing for your application.*

As with casing, the choice of well screen is as important as its placement. The size of the openings in the casing (*screen slot or perforated opening size*) are dependent on the *grain size* of the filter or gravel pack used. The same applies to applications where a well is *naturally developed* or *naturally packed* (no filter pack is used). As a rule, coarse grained sediment or fractured hard rock aquifers may be naturally developed, while fine-grained sediment aquifers typically require a filter pack. The selection of screen slot size is normally made based on samples collected from the aquifer during drilling and consideration of the filter or gravel pack grain-size. A *sieve analyses* is often conducted in order to select the optimum size of slot for the application. During a sieve analyses for well screen, determination samples are screened through various sizes of sieves. The *sieve size that retains 40% of total aquifer sample is normally used to select the well screen and associated filter pack material.*

The sieve analyses results will indicate in decimal inches what size slot may be used.

For Example: A sieve analyses indicates that a 40% share of a sample from an aquifer is retained in a .050 sieve. This suggests that the well screen slot size should be .050 inches wide and that a filter pack of .050 or larger may be used within that portion of the aquifer.

However, unless the entire aquifer is uniform in composition, it is always possible that the ideal slot size for one interval may not be ideal in another. This is why the collection of samples during drilling is so important. It is not unusual to have a single well-constructed with several different slot sizes over variable intervals.

It is still possible though to identify a single slot size that may be effective throughout the screened interval by varying the filter pack size and adjusting the slot size to the smallest observed 40% retention sieve analyses result. Not only are there



numerous types of casing and slot sizes, but there are also many different types of well screen. A few of the more common types of well screen are: *wire wrapped*, *continuous screen*, *slotted*, *louvered*, and *perforated screens*.

All except wire wrapped are available in various types of metal or PVC composition. Again, the appropriate selection depends on local regulations, use, type of aquifer, depth,

water quality, location and possibly much more. Therefore, *please refer to your driller and regulatory agency for the proper selection or recommended well screen*. As a rule, wire wrapped screen or continuous screen is normally used in municipal applications where a *high yield* is obtained from *unconsolidated to semi-consolidated* formations.

Slotted and perforated screens are stronger and less expensive than wire wrapped screens and are best suited to deep applications, where borehole stability is a concern, and in domestic applications. Louvered screen is used in high yield production wells but particularly in filter packed wells and may help where *cascading water* is a problem.

Louvers

The louvers deflect groundwater above *pumping levels* back into the annulus or filter pack so that *air entrainment* and corrosion within the well are minimized.

Air entrainment occurs when cascading water drops into the pumping water level creating turbulence and making bubbles. These bubbles may get drawn into a *vortex* created by the pump and then included in the water pumped from the well.

Once the casing and screen specifications are determined, they may be installed into the well. Due to weight, casing is often installed with a drill rig. If a well is *telescoped*, the driller will install the largest diameter portions first.

Gravel or filter packs can then be installed. A bentonite or *cement plug* is often installed in the bottom of the borehole before the filter pack is installed, effectively sealing the bottom of the casing and borehole.

If certain intervals of the well need to be isolated from others, *inflatable packers* and bentonite or cement grout may be used. The inflatable packer is used to seal off a portion of the annulus to prevent the mixing of the seal material and the filter pack.

These types of seals are commonly used for wells constructed within confined aquifers so that they may be isolated to prevent cross connection with other aquifers or formations. Well *centralizers* are normally installed on the screen and casing before installation. The centralizers are a type of banding or metal offset that, when installed, ensures the casing and screen do not rest up against the borehole walls.

The centralizers will minimize the potential of *bridging* during the installation of filter media and grout. When complete, the well casing is *capped* and normally must terminate at least 12 inches above ground level. Once the well construction is completed it may be developed.

Specialized Well Construction Information

(Please check with your regulating agency and well driller to ensure your well is properly constructed)

Fractured Formations

Wells obtaining water from fractured formations such as limestone or granite are susceptible to contamination. Contaminated water can move rapidly through these types of formations. Therefore, proper well location and construction are very important when drilling wells in these types of formations. When the **overburden** overlying the upper bedrock formation is less than 30 feet thick, the well casing should extend to a depth of at least 40 feet below ground level.

The annular space between the well bore and the casing should also be pressure grouted. Where the well is drilled to obtain water from a formation located below a fractured formation, the casing should extend at least through the fractured formation and be seated in firm rock or clay. Where the overburden overlying the upper bedrock formation is greater than 30 feet thick, the casing should be fitted with a drive shoe and driven to a firm seat in the bedrock. The annular space around the casing can then be sealed with Bentonite grout or neat cement grout.

Auger Drilled Wells

As opposed to smaller diameter drilled wells, auger wells are generally constructed at locations where aquifers (water bearing geologic formations) are both shallow and low yielding. An aquifer that yields only 1 gallon per minute will provide 1,440 gallons per day. Auger wells range in depth from 30 to 100 feet.

To compensate for low-yielding aquifers, large diameter auger wells serve as storage reservoirs to provide water during periods of high demand. An auger well with a diameter of 3 feet, a total depth of 50 feet and a water depth of 30 feet, contains approximately 1,600 gallons of water.

There are two recommended methods for the construction of auger wells.

1) Auger (bored) Well with Buried Slab Construction

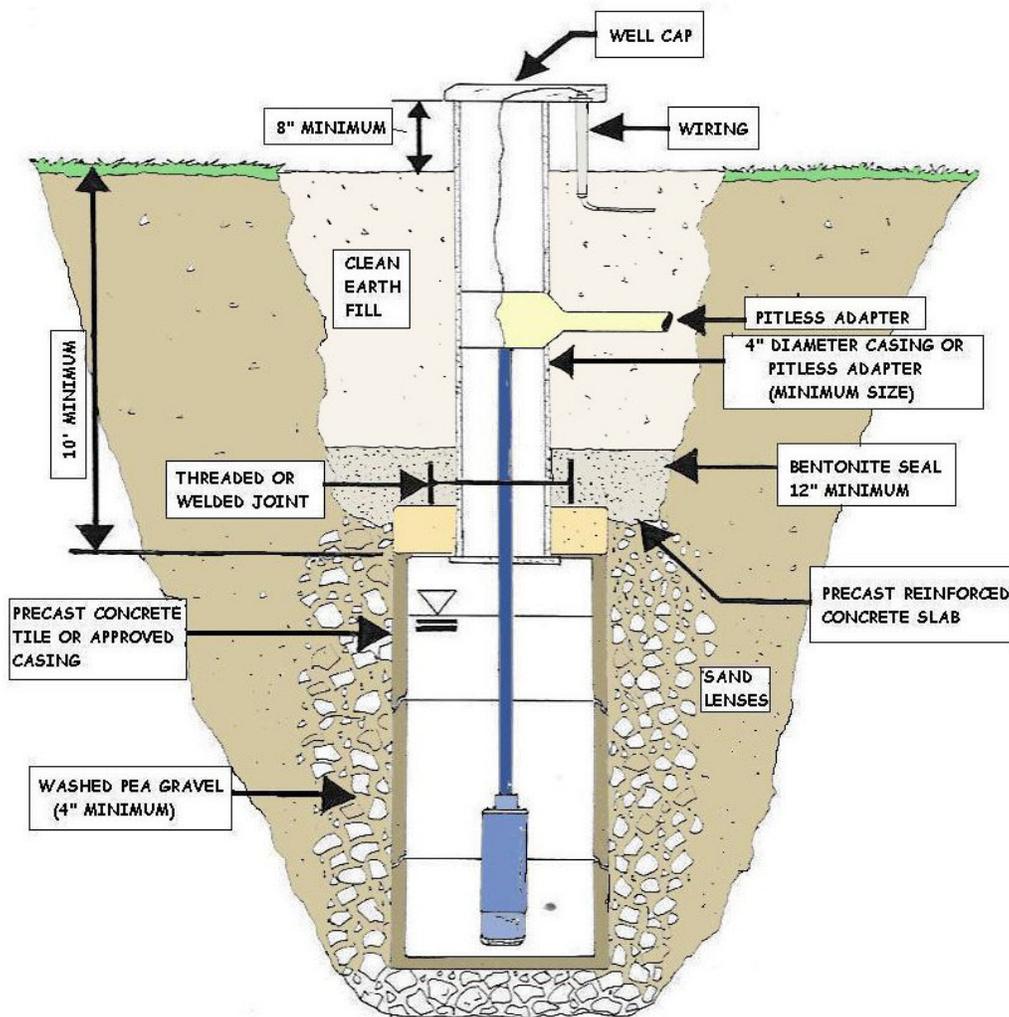
Auger wells are usually constructed utilizing the buried slab method. With this method, the upper well casing shall extend to a depth of 10 feet or more below ground surface and be firmly imbedded in a uniformly tapered hole that is formed when the reinforced concrete buried slab is manufactured, or shall be connected to a pipe cast in the concrete slab. The upper well casing should be at least 4 inches in diameter and extend from the concrete slab to at least 8 inches above the finished ground surface.

A bentonite seal that is a minimum of 12 inches in thickness shall be installed over the buried slab the entire diameter of the borehole. The earth fill on top of the buried slab and around the upper well casing should be well compacted and mounded to drain away from the well.

Sand or gravel cannot be used as fill on top of the buried slab. The lower concrete casing is normally constructed using pre-cast concrete sections ranging in diameter from 2 to 3 feet.

The diameter of the well bore hole below the buried slab must be at least 4 inches greater than the outer diameter of the well casing, and the annular space (opening between concrete casing and well bore) must be filled with pea gravel to the well bottom.

The discharge pipe exits the well below grade through an approved *pitless* well adapter. A pitless well adapter is a mechanical device attached to the well casing pipe, usually below frost level, that permits water to pass through the wall of the casing and provides protection to the well and water from contamination. An approved vented well cap or seal should be properly installed on top of the well casing. As an alternative, the discharge pipe can exit at the top of the well casing through an approved well seal. If the pump is located away from the well, the buried pipe leading to the pump from the well must be encased in a pressure discharge line at system pressure.



(EXAMPLE ONLY – CHECK STATE OR LOCAL REQUIRMENTS)

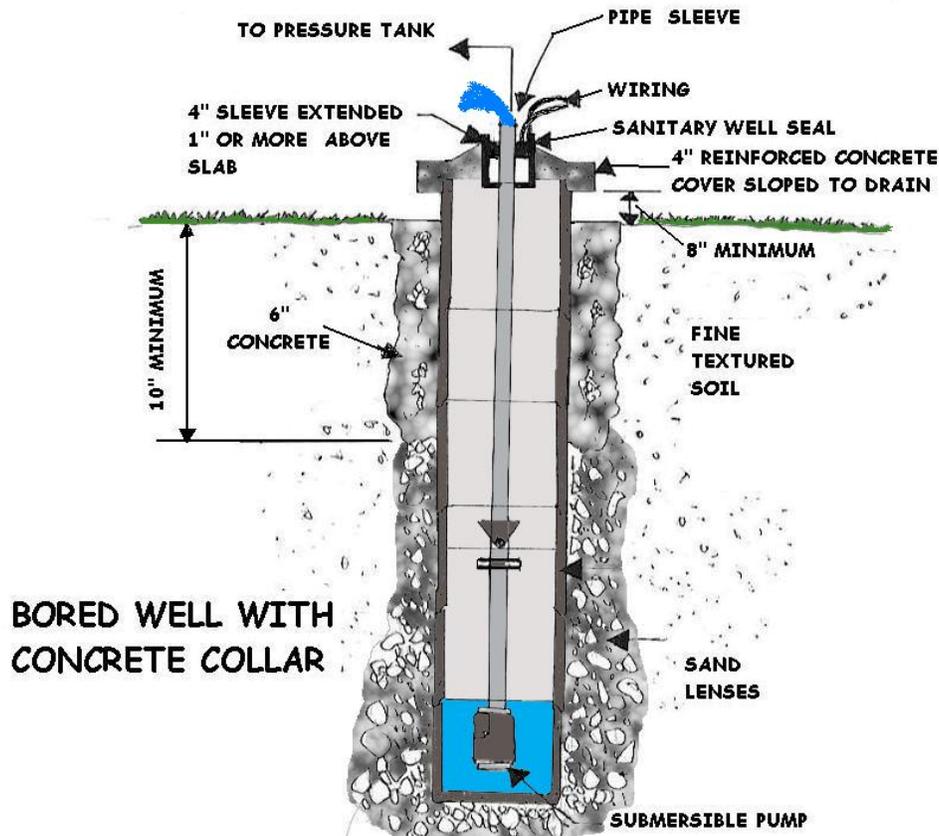
Auger (bored) Well with Concrete Collar

For auger wells not finished with a buried slab, the concrete casing also ranges in diameter from 2 to 3 feet. The annular space between the excavation and the installed casing should be grouted with concrete that is at least 6 inches thick and poured without construction joints from a minimum of 10-20 feet below ground level to the ground surface. The diameter of the well bore hole below the grouting must be at least 4 inches greater than the outside diameter of the well casing and the annular space should be filled with pea gravel to the well bottom.

The casing should extend at least 8-12 inches above the finished ground surface. The cover slab must be at least 4 inches thick, without joints, adequately reinforced and with a diameter sufficient to extend to the outer edge of the casing.

Adequate sized pipe sleeve(s) should be cast in place in the slab to accommodate the type of pump or pump piping proposed for the well.

A watertight joint must be made where the slab rests on the well casing. If a manhole is installed, it should consist of a curb cast in the slab and extend 4 inches above the slab. A watertight cover must be provided over the manhole and should overhang the curb at least 2 inches. The discharge pipe must exit the well in a watertight manner at the top of the well casing through an approved well seal.



Why is EPA taking a risk-based approach to protect drinking water provided by groundwater systems?

An evaluation of data on outbreaks and the occurrence of waterborne viral and bacterial pathogens and indicators of fecal contamination in groundwater supplying public water system (PWS) wells indicate that there is a subset of groundwater systems (GWS) that are susceptible to fecal contamination. Therefore, in 1996, Congress amended the Safe Drinking Water Act (SDWA) to require that EPA take a targeted risk-based approach to require GWSs that are identified as being at the greatest risk of contamination to take action to protect public health. Previously, the 1986 Amendments to the SDWA had included a provision that would have required all PWSs using groundwater to disinfect. This would have posed a great implementation challenge for approximately 147,000 GWSs and states.

What types of pathogens can be found in water provided by groundwater systems?

Groundwater that is susceptible to fecal contamination may contain harmful viruses or bacteria. Viral pathogens found in GWSs may include enteric viruses such as Echovirus, Hepatitis A and E, Rotavirus and Noroviruses (i.e., Norwalk-like viruses) and enteric bacterial pathogens such as *Escherichia coli* (including *E. coli* O157:H7), *Salmonella* species, *Shigella* species, and *Vibrio cholerae*. Ingestion of these pathogens can cause gastroenteritis or, in certain rare cases, serious illnesses such as meningitis, hepatitis, or myocarditis. Health implications in sensitive subpopulations may be severe (e.g., hemolytic uremic syndrome) and may cause death.

What causes contamination of groundwater?

Viral and bacterial pathogens are present in human and animal feces, which can, in turn, contaminate drinking water. Fecal contamination can reach groundwater sources, including drinking water wells, from failed septic systems, leaking sewer lines, and by passing through the soil and large cracks in the ground. Fecal contamination from the surface may also get into a drinking water well along its casing or through cracks if the well is not properly constructed, protected, or maintained.

Does this rule address private wells? If not, how does EPA help protect them?

This rule does not address private wells because they are not under the jurisdiction of the Safe Drinking Water Act and are therefore not subject to EPA regulation. EPA has provided outreach material to states and homeowners to help them understand how to manage individual wells. EPA recommends that well owners periodically test their water for microbial and chemical contaminants and properly maintain their well. Information is available on EPA's Private Wells Web site.

What are the basic requirements of the rule?

The risk-targeting strategy incorporated into the rule provides for:

- regular sanitary surveys of public water systems to look for significant deficiencies in key operational areas;
- triggered source water monitoring when a system that does not sufficiently disinfect drinking water identifies a positive sample during its Total Coliform Rule monitoring and assessment monitoring (at the option of the state) targeted at high-risk systems;

Well Development Sub-Section

Once well construction is complete, the well is *developed*. The purpose of well development is to *purge* the well and bore of all drilling mud and or fluid, fine grained sediment, and loose aquifer matter.

The well development process also helps to settle the gravel or filter pack and/or rearrange particles within the well and nearby aquifer to allow for the most efficient operation of the well. Not surprisingly, the drilling procedure often damages the aquifer around the well.

Well development can significantly improve a well's performance by essentially repairing as much of this damage as possible by improving the transition from the aquifer to the well. The screened and productive portions of the well can be subjected to various development techniques.

All methods of well development essentially involve the flushing of water back and forth between the well and aquifer.

If you think of the aquifer as one great big *natural media filter*, the development process to a well is much the same as the backwashing process for a water treatment system. So what about hard rock wells?

Wells constructed in hard rock aquifers are not composed of unconsolidated sediments. Still, they can and should be developed because fine cuttings, drilling mud, and clay within the *fractures* and *pore spaces* near the well can obstruct flow from otherwise productive zones.

Well development procedures can remove such sediments from hard rock wells also. Several common methods of well development include, surge-block, jetting, airlift, and pump surging.



Well Surging or Backwashing

Pump surging (sometimes called **Rawhiding**) involves the repeated pumping and resting of the well for well development purposes. A column of water that is withdrawn through a pump is allowed to surge back into the well by turning the pump on and off repeatedly. However, sufficient time for the pump motor to stop reverse rotation must be allowed, such that pump damage can be avoided. Occasionally, water is pumped to waste until it is clear of sediment before again shutting the pump off. This is done to permanently remove the sediments that are being developed by the backwashing action. The process continues until sufficient quantities of water produced are consistently clean.

Surge-blocks, swabs, or plungers are disc shaped devices made to fit tightly within the well. Their edges are usually fitted with rubber or leather rings to make a tight seal against the well casing. Pipe sections are then attached to the surge-block to lower it into the well, above the well screen, and about 15 feet below the water level. The assembly is then repeatedly lifted up and down. The up and down action of the surge-block creates suction, and compression strokes that force water in and out of the well through the screened interval, gravel pack, and aquifer. It works like a plunger in the way that it removes small obstructions and sediments from the well. The surge-block is slowly lowered each time resistance begins to decrease.

Once the top of the screen is reached, the assembly may be removed and accumulated sediment either bailed or airlifted out of the well. Surging within known problem areas of the screened interval may be conducted also. The cycle of swabbing and removing sediment should be continued until resistance to the action of the swab or block is significantly lower than at the start of development. The development is complete when the amount of sediment removed is both significantly and consistently less than when surging began.

Airlifting (or **Air surging**) involves the introduction of large short blasts of air within the well that lifts the column of water to the surface and then drop it back down again. Continuous airlifting or **air pumping** from the bottom of the well is then used occasionally to lift sediments out of the well. Airlift development is most often used following initial pump surging, and is employed to confirm that the well is productive, since the injection of air into a plugged well may result in casing or screen failure.

Air lifting development is most often done with a rotary drilling rig through the drill string. Sometimes special air diffusers or jets are used to direct the bursts of air into preferred directions (see jetting). Piping is inserted into the well and intermittent blasts of air are introduced as the piping is slowly lowered into the well. Sometimes surfactant or drill foam is added to aid in the efficiency of sediment removal and cleaning of the well. Air surging development is much the same as drilling the well with air rotary; only the well has already been constructed.

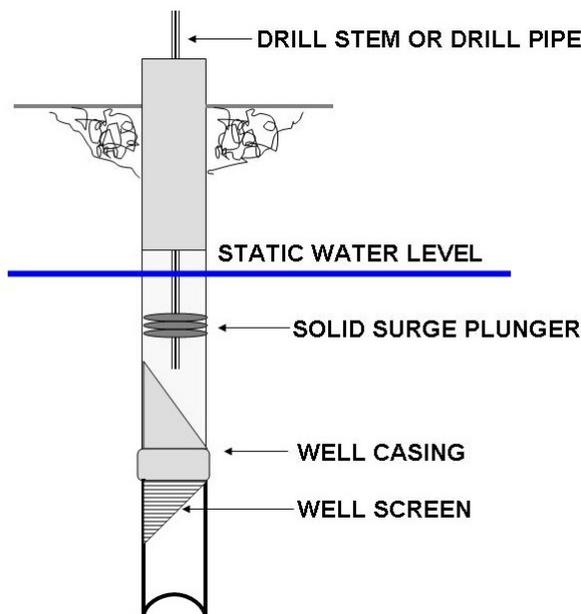
Specialized air development units are available independent of a drilling rig, which may be used as well. The great thing about air rotary drilled wells is that they are essentially developed while drilling, particularly in hard rock formations, when greater than 100 gallons per minute is being lifted to the surface. The development of a filter pack (if used) in such wells is still recommended.

Jetting is a type of well development technique in which water and/or air is *jetted* or sprayed horizontally into the well screen. This method is especially suited for application in *stratified* and *unconsolidated* formations. The water or air is forced through *nozzles* in a specially designed *jetting tool* (or simply drilled pipe and fittings) at high velocities. Normally, air lifting or pumping is used in conjunction with jetting methods in order to minimize potential damage to the well bore. Jetting with water alone can be so powerful that the sediment, which is supposed to be removed, can be forced into the formation causing clogging problems.

This is why pumping or airlifting while jetting with water is so important. Jetting is normally conducted from the bottom of the well screen upwards.

Rotary Rig

A rotary rig is often used to provide the fluid or air with sustained pressure while the tool is slowly raised up through the screen. As jetting proceeds, sediment is occasionally removed from the bottom of the well bore thru the use of a bailer or airlifting. Several passes should be made over the length of screen until sediment generation drops off. Air is normally used for jetting in shallow aquifers (less than 300 feet of submergence) due to limited supply pressures. Jetting in PVC constructed wells is not recommended since the high velocities of fluid and sediment can erode and possibly cut through the plastic well screen. In addition, wells constructed with louvered or slotted screen limit the effectiveness of jetting. In these types of wells, surging may be more effective.



Surge of air developing a Well.

In the best of situations, a combination of methods can be used to ensure the efficient development and operation of a well.

Selecting an Optimum Pumping Rate

Before a well can be completed with the necessary pumping equipment, it should be tested for capacity and proper operation. When the well was drilled, the driller and geologist kept close watch of the amount of water production that had been obtained. The development techniques used can also be useful in estimating a well's production rate. However, the driller will normally know what to expect based on his experience, and the geologist or *hydrologist* will also obtain information on other nearby wells to bracket the expected production rate. If the well was drilled with air rotary, the *airlift* at the time of drilling also can serve as a baseline to estimate the well's production rate. Either way, the well is normally pump tested following well development.

A *pumping test* is normally conducted for at least eight hours in order to estimate a well's maximum production rate. Ideally, a twenty-four hour step test is conducted. A step test is a *variable rate* pumping test, typically conducted for 24 hours at up to six different pumping rates. Typically, the well will be pumped at the lower estimated maximum pumping rate for the first four hours.

The pumping rate is then adjusted upwards in equal amounts every four hours until 24 hours of pumping have been completed. The personnel conducting the test keep track of the water levels in the well to ensure that the steps are not too large and not too small.

In the end, the optimum pumping rate is selected following a careful review and comparison of the water level data for each rate. The well's *specific capacity* (Sc) is then determined. Specific capacity is the gallons per minute the well can produce per foot of drawdown. Specific capacities for each of the pumping steps are compared. The highest Sc observed is normally associated with the optimum pumping rate. That rate should also have resulted in *stabilized* pumping levels or *drawdown*.



Well pumping test being conducted in photograph above. (Notice the portable electric generator for powering the pump. The Hydrogeologist is using a depth probe to measure the drop in the static water level.)

Pump Selection Sub-Section



A drill rig in the snow.

Basically, a well is a hole drilled into an aquifer. A pipe and a pump are used to pull water out of the ground, and a screen filters out unwanted particles that could clog the pipe. Wells come in different shapes and sizes, depending on the type of material the well is drilled into and how much water is being pumped out.

Three Basic Types of Wells

- **Bored** or **shallow wells** are usually bored into an unconfined water source, generally found at depths of 100 feet or less.
- **Consolidated** or **rock wells** are drilled into a formation consisting entirely of a natural rock formation that contains no soil and does not collapse. Their average depth is about 250 feet.
- **Unconsolidated** or **sand wells** are drilled into a formation consisting of soil, sand, gravel, or clay material that collapses upon itself.

Selection of Pumping Equipment

The proper selection of pumping equipment for a well is of great importance. The primary factors that must be considered before selecting the well pump are: flow rate, line pressure, pumping lift (total dynamic head), power requirements (and limitations), and size of piping. Each of these components must be considered together when selecting well pumps.

Pumping Lift and Total Dynamic or Discharge Head

The most important components in selecting the correct pump for your application are: *total pumping lift* and *total dynamic or discharge head*. Total dynamic head refers to the total equivalent feet of lift that the pump must overcome in order to deliver water to its destination, including frictional losses in the delivery system.

Basic Pump Operating Characteristics

"Head" is a term commonly used with pumps. Head refers to the height of a vertical column of water. Pressure and head are interchangeable concepts in irrigation, because a column of water 2.31 feet high is equivalent to 1 pound per square inch (PSI) of pressure. The total head of a pump is composed of several types of head that help define the pump's operating characteristics.

Total Dynamic Head

The total dynamic head of a pump is the sum of the total static head, the pressure head, the friction head, and the velocity head.

The Total Dynamic Head (TDH) is the sum of the total static head, the total friction head and the pressure head.

Total Static Head

The total static head is the total vertical distance the pump must lift the water. When pumping from a well, it would be the distance from the pumping water level in the well to the ground surface plus the vertical distance the water is lifted from the ground surface to the discharge point. When pumping from an open water surface, it would be the total vertical distance from the water surface to the discharge point.

Pressure Head

The pressure head at any point where a pressure gauge is located can be converted from pounds per square inch (PSI) to feet of head by multiplying by 2.31. For example, 20 PSI is equal to 20 times 2.31 or 46.2 feet of head. Most city water systems operate at 50 to 60 PSI, which, as illustrated in Table 1, explains why the centers of most city water towers are about 130 feet above the ground.

Table 1. Pounds per square inch (PSI) and equivalent head in feet of water.

PSI	Head (feet)
0	0
5	11.5
10	23.1
15	34.6
20	46.2
25	57.7
30	69.3

35	80.8
40	92.4
45	104
50	115
55	127
60	138
65	150
70	162
75	173
80	185
85	196
90	208
95	219
100	231

Friction Head

Friction head is the energy loss or pressure decrease due to friction when water flows through pipe networks. The velocity of the water has a significant effect on friction loss. Loss of head due to friction occurs when water flows through straight pipe sections, fittings, valves, around corners, and where pipes increase or decrease in size. Values for these losses can be calculated or obtained from friction loss tables. The friction head for a piping system is the sum of all the friction losses.

Velocity Head

Velocity head is the energy of the water due to its velocity. This is a very small amount of energy and is usually negligible when computing losses in an irrigation system.

Suction Head

A pump operating above a water surface is working with a suction head. The suction head includes not only the vertical suction lift, but also the friction losses through the pipe, elbows, foot valves, and other fittings on the suction side of the pump. There is an allowable limit to the suction head on a pump and the net positive suction head (NPSH) of a pump sets that limit.

The theoretical maximum height that water can be lifted using suction is 33 feet. Through controlled laboratory tests, manufacturers determine the NPSH curve for their pumps. The NPSH curve will increase with increasing flow rate through the pump. At a certain flow rate, the NPSH is subtracted from 33 feet to determine the maximum suction head at which that pump will operate.

For example, if a pump requires a minimum NPSH of 20 feet the pump would have a maximum suction head of 13 feet. Due to suction pipeline friction losses, a pump rated for a maximum suction head of 13 feet may effectively lift water only 10 feet. To minimize the suction pipeline friction losses, the suction pipe should have a larger diameter than the discharge pipe.

Operating a pump with suction lift greater than it was designed for, or under conditions with excessive vacuum at some point in the impeller, may cause cavitation. Cavitation is the implosion of bubbles of air and water vapor and makes a very distinct noise like gravel in the pump. The implosion of numerous bubbles will eat away at an impeller and it eventually will be filled with holes.

Pump Power Requirements

The power added to water as it moves through a pump can be calculated with the following formula:

$$\text{WHP} = \frac{Q \times \text{TDH}}{3960} \quad (1)$$

where:

WHP = Water Horse Power
Q = Flow rate in gallons per minute (GPM)
TDH = Total Dynamic Head (feet)

However, the actual power required to run a pump will be higher than this because pumps and drives are not 100 percent efficient. The horsepower required at the pump shaft to pump a specified flow rate against a specified TDH is the **Brake Horsepower (BHP)** which is calculated with the following formula:

$$\text{BHP} = \frac{\text{WHP}}{\text{Pump Eff.} \times \text{Drive Eff.}} \quad (2)$$

BHP -- Brake Horsepower (continuous horsepower rating of the power unit).

Pump Eff. -- Efficiency of the pump usually read from a pump curve and having a value between 0 and 1.

Drive Eff. -- Efficiency of the drive unit between the power source and the pump. For direct connection this value is 1, for right angle drives the value is 0.95 and for belt drives it can vary from 0.7 to 0.85.

Effect of Speed Change on Pump Performance

The performance of a pump varies with the speed at which the impeller rotates.

Theoretically, varying the pump speed will result in changes in flow rate, TDH and BHP according to the following formulas:

$$\left(\frac{\text{RPM}_2}{\text{RPM}_1}\right) \times \text{GPM}_1 = \text{GPM}_2 \quad (3)$$

$$\left(\frac{\text{RPM}_2}{\text{RPM}_1}\right)^2 \times \text{TDH}_1 = \text{TDH}_2 \quad (4)$$

$$\left(\frac{\text{RPM}_2}{\text{RPM}_1}\right)^3 \times \text{BHP}_1 = \text{BHP}_2 \quad (5)$$

where:

RPM₁ = Initial revolutions per minute setting
RPM₂ = New revolutions per minute setting
GPM = Gallons per Minute

(subscripts same as for RPM)
TDH = Total Dynamic Head
(subscripts same as for RPM)
BHP = Brake Horsepower
(subscripts same as for RPM)

As an example, if the RPM are increased by 50 percent, the flow rate will increase by 50 percent, the TDH will increase 2.25 times, and the required BHP will increase 3.38 times that required at the lower speed. It is easy to see that with a speed increase the BHP requirements of a pump will increase at a **faster rate** than the head and flow rate changes.

Pump Efficiency

Manufacturers determine by tests the operating characteristics of their pumps and publish the results in pump performance charts commonly called "**pump curves.**"

A typical pump curve for a horizontal centrifugal pump. NPSH is the Net Positive Suction Head required by the pump and TDSL is the Total Dynamic Suction Lift available (both at sea level).

All pump curves are plotted with the flow rate on the horizontal axis and the TDH on the vertical axis. The curves in a pump curve are for a centrifugal pump tested at different RPM. Each curve indicates the GPM versus TDH relationship at the tested RPM. In addition, pump efficiency lines have been added and wherever the efficiency line crosses the pump curve lines **that** number is what the efficiency is at that point. Brake horsepower (BHP) curves have also been added; they slant down from left to right. The BHP curves are calculated using the values from the efficiency lines. At the top of the chart is an NPSH curve with its scale on the right side of the chart.

Reading a Pump Curve

When the desired flow rate and TDH are known, these curves are used to select a pump. The pump curve shows that a pump will operate over a wide range of conditions. However, it will operate at peak efficiency only in a narrow range of flow rate and TDH. As an example of how a pump characteristic curve is used, let's use the pump curve to determine the horsepower and efficiency of this pump at a discharge of 900 gallons per minute (**GPM**) and 120 feet of TDH.

Solution: Follow the dashed vertical line from 900 GPM until it crosses the dashed horizontal line from the 120 feet of TDH. At this point the pump is running at a peak efficiency just below 72 percent, at a speed of 1600 RPM.

If you look at the BHP curves, this pump requires just less than 40 BHP on the input shaft. A more accurate estimate of BHP can be calculated with equations 1 and 2.

Using equation 1, the WHP would be $[900 \times 120] / 3960$ or 27.3, and from equation 2 the BHP would be $27.3 / 0.72$ or 37.9, assuming the drive efficiency is 100 percent. The NPSH curve was used to calculate the Total Dynamic Suction Lift (TDSL) markers at the bottom of the chart. Notice that the TDSL at 1400 GPM is 10 feet, but at 900 GPM the TDSL is over 25 feet.

Changing Pump Speed

In addition, suppose this pump is connected to a diesel engine. By varying the RPM of the engine we can vary the flow rate, the TDH and the BHP requirements of this pump. As an example, let's change the speed of the engine from 1600 RPM to 1700 RPM. What effect does this have on the GPM, TDH and BHP of the pump?

Solution: We will use equations 3, 4 and 5 to calculate the change. Using equation 3, the change in GPM would be $(1700/1600) \times 900$, which equals 956 GPM. Using equation 4, the change in TDH would be $(1700/1600)^2 \times 120$, which equals 135.5 feet of TDH. Using equation 5, the change in BHP would be $(1700/1600)^3 \times 37.9$, which equals 45.5 BHP. This point is plotted on Figure 2 as the circle with the dot in the middle. Note that the new operating point is up and to the right of the old point and that the efficiency of the pump has remained the same.

When a pump has been selected for installation, a copy of the pump curve should be provided by the installer. In addition, if the impeller(s) was trimmed, this information should also be provided. This information will be valuable in the future, especially if repairs have to be made.

Determining Friction Losses

A well system installer and/or engineer can help in determining the friction losses in the distribution system. There are numerous friction loss tables with values of equivalent feet of head for given flow rates and types and diameters of pipe available. However, unless great distances or small diameter pipes are used, friction loss is almost negligible. The lift requirements for the pump primarily include the height to which the pump must deliver the water from the wellhead, plus the distance from the pumping level to the land surface.

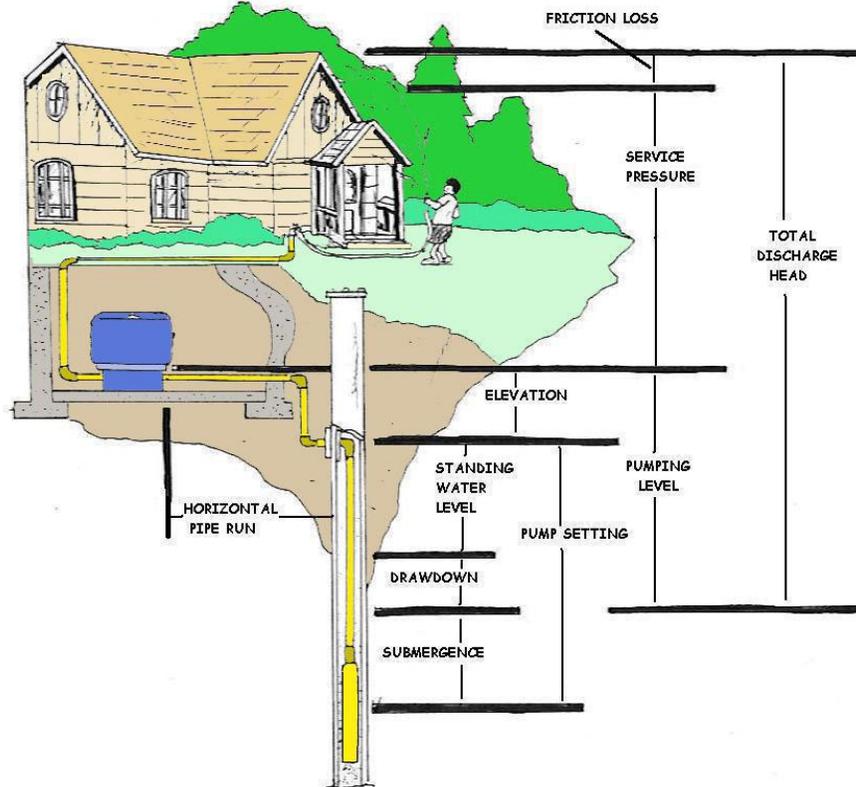
For example: A municipal supply well has been tested and determined to yield 500gpm. The well was constructed with 10-inch casing that has been perforated from 200 to 500 feet below the ground surface within an unconfined aquifer. The static water level has been measured at 100 feet while the drawdown at 500gpm has been estimated at 80 feet. The full level of the storage tank for the well exerts about 87psi at the wellhead and is connected to the well via a 12-inch distribution main. Three-phase power is available and 4-inch column pipe is to be used down the hole. The pump intake is to be set at 180 feet.

Before we can select an appropriate pump, we first need to determine what the total dynamic head is. After referring to a friction loss table for flow in 4 inch and 12-inch pipe; we determine that the friction losses in the 4-inch pipe will be about 24 feet per 100 foot, while losses in the 12 inch main are negligible.

This leads us to determine that there will be about 43 feet of friction loss through the 4-inch pipe. We also know that the total lift is equal to the drawdown, plus the distance to the land surface from the static water level, plus the vertical distance to the full level of the storage tank. We know from physics that for every foot of water there is .433psi of pressure or 2.31ft of head for every 1 psi. The line pressure at the well head is equal to the height of the column of water above the well head, which gives us a line pressure at the well head of 87psi or 200 feet of water. The total lift from the pump to the wellhead 180 feet and equivalent to 78psi. So the total dynamic head is equivalent to a lift of 380 feet or an equivalent pressure of about 165psi at the pump, plus about 43 feet of friction loss. Therefore, in order to pump 500gpm under these circumstances, the pump that is selected should have its most efficient operating range in the neighborhood of 423 feet

total lift. We then look at *performance curves* from the various pump manufacturers to determine the best pump and power combination for the application.

Because this is a municipal supply well that is pumping directly into the distribution system, we will choose a submersible turbine for the job rather than a line shaft turbine, which must be lubricated. Upon looking at the *curves* for this application, one will find that a 75HP, 8in, 5 stage, submersible pump will do the job most efficiently without risking the over-pumping of the well.



Elements of Total Dynamic Head for the proper selection of pumping equipment.



A new 8-inch submersible pump and motor with 6-inch column pipe about to be installed in a high capacity municipal supply well.

The Well Head Assembly

An approved well cap or seal is to be installed at the *wellhead* to prevent any contamination from entering the well through the top once construction is complete. When the well is completed with pumping equipment a well vent is also required.

The *well vent pipe* should be at least $\frac{1}{2}$ inch in diameter, 8 inches above the finished grade, and be turned down, with the opening screened with a minimum 24-mesh durable screen to prevent entry of insects. Only approved well casing material meeting the requirements of the Code may be utilized.

In addition, frost protection should be provided by use of insulation or pump house. Turbine and submersible pumps are normally used. Any pressure, vent, and electric lines to and from the pump should enter the casing only through a watertight seal.

Pumps and pressure tanks may be located in basements and enclosures. However, wells should not be located within vaults or pits, except with a *variance permit*.

If the pump discharge line passes through the well casing underground, an approved *pitless adapter* should be installed. The *well manifold* should include an air relief valve, flow meter, sample port, isolation valve, and a check valve. If the well should need rehabilitation, additional construction, or repair, it must be done in compliance with the State or Local Water Well Construction Codes.



Preparing an explosive charge to 'hydrofract" or loosen or dislodge any debris or corrosion inside an existing well casing. This explosive material is made in 25 or 50 foot lengths and has a blasting cap to start the explosion. Believe it or not, you cannot hear the explosion, since it is deep underwater. The bottom photo is the remains of the explosive charge. This procedure will usually increase well production.





Blasting cap on the explosive cord. Below, some of the debris from inside the well casing following the explosion. After talking to this man, I found out that after 9-11, he had to increase his fees because of the ATF and new rules concerning explosives. Be prepared to pay through the nose for this treatment process. Consider this fee the price of admission for having adequate water to supply your customer's demands.



Water Use or Demand Sub-Section

Water system demand comes from a number of sources including residential, commercial, industrial and public consumers as well as some unavoidable loss and waste. If fire protection is desired, that could also represent a rather significant (although not continuous) demand upon the system. The combination of storage reservoirs and distribution lines must be capable of meeting consumers' needs for quality, quantity and pressure at all times. The quantity of water used in any community varies from 50 to 500 gallons per person per day. A common design assumption is to use from 100 to 150 gallons per person per day for average domestic use. The maximum daily use is approximately 2 to 3 times the average daily use. Maximum daily use is usually encountered during the summer months and can vary widely depending on irrigation practices.

Water Pressure

For ordinary domestic use, water pressure should be between 25 and 45 psi. A minimum of 60 psi at a fire hydrant is usually adequate, since that allows for up to 20 psi pressure drop in fire hoses. In commercial and industrial districts, it may be common to have 75 psi or higher. 20 psi is considered the minimum required at any point in the water system, so that backflow and infiltration is prevented.

Pressure is provided by the direct force of the water (such as water from a pump), or by the height of the water (such as a storage reservoir). 2.31 feet of water is equal to 1 psi, or 1 foot of water is equal to about a half a pound (.433 pounds to be exact).

Storage and Distribution

The cost of supplying water to the users of any water system includes the installation of storage and distribution facilities. Also, there are on-going maintenance costs associated with cleaning, repairing and replacing these facilities. The distribution system must also protect water quality between the source and the customer's tap.

Proper construction is important in maintaining system integrity. Care must be taken that no foreign material is introduced into the system during pipe laying operations. Pipe ends should be covered at the end of the work day or during interruptions of construction.

All pipes, joints and fittings should be pressure tested and disinfected with a 5% chlorine solution such as household bleach before backfilling. It is also important that all materials in contact with potable water meet the requirements of the National

Sanitation Foundation (NSF) or American Water Works Association (AWWA) or have equivalent third-party certification. This includes solders (must be lead-free), pipes, joining and sealing materials, and protective coatings.



Water Storage Facilities

Water storage facilities and tanks vary in size, shape, and application. There are different types that are used in the water distribution systems, such as stand pipes, elevated tanks and reservoirs, hydropneumatic tanks and surge tanks.

These tanks serve multiple purposes in the distribution system. Just the name alone can give you an idea of its purpose.

- **Surge Tanks**
- **Reservoirs**
- **Elevated Tanks** *Water towers and Standpipes*

Storage Reservoirs

Storage reservoirs allow the system to meet the fluctuations in demand described earlier. It is recommended that the volume of storage be equal to from one to three days of the system's average daily use. It is also recommended that storage reservoirs be located at a high enough elevation to allow the water to flow by gravity to the distribution system.

This, coupled with restricted usage on the part of the consumers, should provide an uninterrupted water supply in the event of pump failure, loss of power or an acute contamination event or cross-connection.

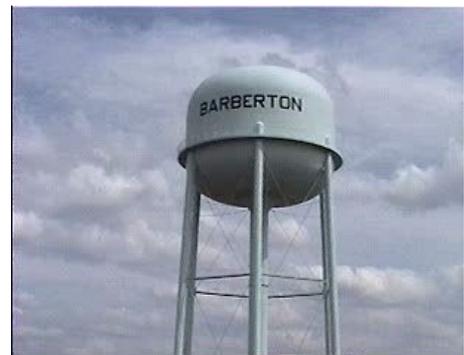
Also, if applicable, some storage for fire protection should be provided. Reservoirs are also used as detention basins to provide the required chlorine contact time necessary to ensure the adequacy of disinfection.

As such, the contact time in a reservoir is greatly improved when the reservoir is constructed with a separate inlet and outlet pipe, preferably located on opposite sides of the reservoir and at different levels. Also, baffles inside the reservoir (walls, curtains, or spirals) increase the contact time by preventing the water from leaving the reservoir too quickly (known as "*short-circuiting*").

Surge Tanks

What really causes water main breaks - ENERGY - when released in a confined space, such as a water distribution system? Shock waves are created when hydrants, valves, or pumps are opened and closed quickly, trapping the kinetic energy of moving water within the confined space of a piping system. These shock waves can create a turbulence that travels at the speed of sound, seeking a point of release. The release the surge usually finds is an elevated tank, but the surge doesn't always find this release quickly enough. Something has to give, and oftentimes, it's your pipe fittings. Distribution operators are aware of this phenomenon! It's called *WATER HAMMER*.

This banging can be heard as water hammer. Try it at home - turn on your tap, then turn it off very quickly.



You should hear a bang, and maybe even several. If you turn the tap off more slowly, it should stay quiet, as the liquid in the pipes slows down more gradually. A Surge tank should not be used for water storage.

The goal of the water tower or stand pipe is to store water high in the air, where it has lots of gravitational potential energy. This stored energy can be converted to pressure potential energy or kinetic energy for delivery to homes. Since height is everything, building a cylindrical water tower is inefficient. Most of the water is then near the ground. By making the tower wider near the top, it puts most of its water high up.

Steel Reservoirs

Steel reservoirs or tanks generally have lower construction and installation costs than concrete, but require more maintenance. To protect against corrosion, the exterior should be kept cleaned and painted. Interiors of steel reservoirs are commonly coated with an epoxy or enamel-type finish. Some coal-tar linings used in the past have apparently degraded over time and are implicated in the release of small amounts of solvents into the stored water.

Steel reservoirs are usually welded or bolted together and are manufactured in a variety of sizes. Small steel reservoirs can be manufactured off-site and then trucked and lifted into place. Steel tanks should be inspected once a year and repainted every 5-7 years. Steel tank should also have cathodic protection and be screened to keep birds and insects out. The maintenance program for reservoir tanks should call for annual draining for a complete inspection of the interior. Cleaning and disinfection prior to placing the reservoir or tank back in service is necessary.

Disinfection by chlorine can be accomplished by one of three methods:

1. Fill the tank or reservoir with a 25 mg/1 chlorine solution and leave it for 24 hours.
2. Fill the reservoir with a 50 mg/1 chlorine solution and leave it for 3 hours.
3. Spray or brush on a 200 mg/1 chlorine solution and allow it to remain for 3 hours.

The chlorinated water shall be disposed of in a manner that will not have an adverse effect on the environment. Check with your state environmental, health or drinking water section.



Top of a storage reservoir needs to be kept locked and monitored.



Large Gate Valve and a Butterfly Valve which works like an old fashioned carburetor.



Pouring a Calcium Hypochlorite solution down a well to disinfect the well.

Disinfection of Water Storage Reservoirs

The distribution system is the piping that delivers water to service connections.

There are several types of piping material that can be used.

Each has its advantages and disadvantages.

The pipe material must have adequate strength to withstand external loads from backfill, traffic and earth movement, high burst strength to withstand high water pressure, smooth interior surfaces, corrosion resistant exteriors and tight joints.

A number of linings are also used to extend the life of the pipe and improve flow characteristics:

Reservoir size (gals.) Gallons of 5% bleach to add to achieve a 25ppm chlorine dose

<u>1,000</u>	<u>.5</u>
<u>2,000</u>	<u>1</u>
<u>3,000</u>	<u>1.5</u>
<u>4,000</u>	<u>2</u>
<u>5,000</u>	<u>2.5</u>
<u>10,000</u>	<u>5</u>
<u>20,000</u>	<u>10</u>
<u>30,000</u>	<u>15</u>
<u>40,000</u>	<u>20</u>
<u>50,000</u>	<u>25</u>

Reservoir size (gals.) Amount (in pounds of dry weight) of 65% strength dry chlorine powder (HTH) to add to achieve a 25ppm dose.

<u>10,000</u>	<u>3.5</u>
<u>20,000</u>	<u>6.5</u>
<u>30,000</u>	<u>10</u>
<u>40,000</u>	<u>13</u>
<u>50,000</u>	<u>16</u>
<u>100,000</u>	<u>32</u>
<u>200,000</u>	<u>64</u>
<u>300,000</u>	<u>100</u>
<u>400,000</u>	<u>130</u>
<u>500,000</u>	<u>160</u>



150-pound chlorine gas cylinder.
Always tag the empty cylinder and store upright.

Chlorine Review Statements

- ✓ What are the requisite emergency procedures in case of a large, uncontrolled, Cl₂ leak? Immediately notify the local emergency response team; immediately warn and evacuate people living or working in adjacent areas and
- ✓ What compounds are formed in water when Cl₂ gas is introduced? Cl₂ gas forms a mixture of hydrochloric and hypochlorous acids.
- ✓ What does '*breakpoint chlorination*' mean? Adding Cl₂ to the water until the Cl₂ demand is satisfied.
- ✓ What happens when hypochlorite is brought into contact with an organic material? The organic material decomposes, releasing heat very rapidly.
- ✓ What is the name of a device that has a transparent tube with a tapered bore containing a ball and is often used to measure the rate of a gas or liquid? Rotameter.
- ✓ What is the primary safety concern when using Cl₂ gas as opposed to calcium hypochlorite or sodium hypochlorite? The potential for a gas leak.
- ✓ What is the purpose of an evaporator? To convert liquid Cl₂ to gaseous Cl₂ for use by gas chlorinators.
- ✓ What is the purpose of the bottom valve on a 1-ton Cl₂ cylinder? To remove liquid Cl₂.
- ✓ What is the purpose of the ejector on a hypochlorinator? The ejector draws in additional water for dilution of the hypochlorinate solution.
- ✓ What may happen if the temperature of a full Cl₂ cylinder is increased by 50°F. (30° C.)? The cylinder may rupture.

Hydropneumatic Tank Sub-Section

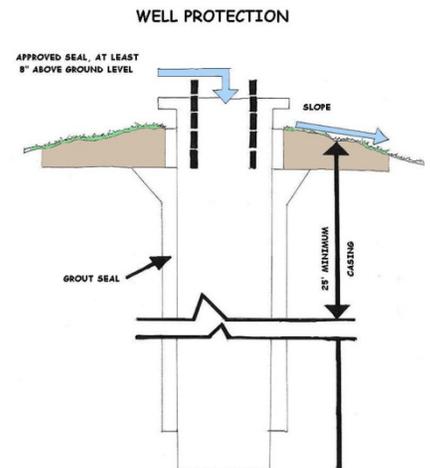
Hydropneumatic Tanks Out of Service for Maintenance Effects on the Water Supply

Whenever a tank must be taken out of service for maintenance, the operator should insure that the water pressure is maintained by other back-up tanks in the system. If this is not possible, customers should be given as much advance notice as possible, maintenance should be conducted during periods of low water demand, and the maintenance should be conducted as quickly as possible to reduce the time without water service.

Troubleshooting Hydropneumatic Tank Problems

The purpose of a hydropneumatic tank is to provide air for the water system. It is the responsibility of the operator to perform basic troubleshooting of problems in hydropneumatic tank systems. The operator has to decide, based on his/her own training and capability when a problem requires assistance from another operator or an outside expert. Operators should not hesitate to seek assistance if they are uncomfortable with a particular problem or situation. Remember, the goal is to provide a safe and consistent supply of water and this cannot always be accomplished by one or two individuals who may have many other responsibilities. Corrective action should only be performed by individuals who are trained and skilled in that particular area.

Corrective actions by unskilled individuals could result in personal injury or serious damage to the water system equipment. The following troubleshooting table is provided to assist operators of small water systems to troubleshoot basic problem with hydropneumatic tanks. It must be recognized that problems occurring in hydropneumatic tanks could also be related to the well, water supply pump and controls, and the distribution system, therefore other troubleshooting tables included in this manual should be consulted in addition to the troubleshooting table for hydropneumatic tanks.



Troubleshooting Table for Hydropneumatic Tanks Problem

1. Well pump will not start.
2. Well pump will not shut off.
3. Well pump starts and stops too frequently (Excessive cycle rate).
4. Sand / sediment is present in the water.
5. Air is present in the water.
6. Oil is present in the water.
7. Dirt and or bacteria present in the water.
8. Excessively high distribution system pressure (greater than 70 psi).
9. Excessively low distribution system pressure (normal working pressure below 40 psi or occasional pressures below 20 psi during peak usage).
10. Corrosion present on outside of tank.
11. Tank is unstable and can be easily be moved, or tank is supported by the piping.

Possible Hydropneumatic Tank Problem Causes

- 1A. Circuit breaker or overload relay tripped.
- 1B. Fuse(s) burned out.
- 1C. No power to switch box.
- 1D. Short, broken or loose wire.
- 1E. Low voltage.
- 1F. Defective motor.
- 1G. Defective pressure switch.
- 2A. Defective pressure switch.
- 2B. Cut-off pressure setting too high.
- 2C. Float switch or pressure transducer not functioning.
- 3A. Leaking foot valve or check valve.
- 3B. Defective pressure switch or automatic control system. High or Low pressure cutoff switches may need to be adjusted.
- 3C. Excessive water use or major leak in water distribution system.
- 3D. Water-logged hydropneumatic tank.
- 3E. Air-logged hydropneumatic tank.
- 4A. Problems with well screen or gravel
- 4B. If there is iron or manganese in the well water and it is not removed before the hydropneumatic tank, and the air in the hydropneumatic tank comes into direct contact with the water in the tank, then the iron and manganese could be oxidizing and settling in the tank. Also, sediment could be present in the distribution system.
- 5A. If there is a check valve between the well pump and the hydropneumatic tank, and air is present on the well side of the check valve, then the pump may be breaking suction. In this case, the water level in well is near or below the pump intake.
- 5B. If there is a check valve between the well pump and the hydropneumatic tank, and air is present only on the hydropneumatic tank side of the check valve and in the distribution system, then air from hydropneumatic may be tank entering water.
- 6A. Oil leaking from air compressor.
- 7A. Refer to troubleshooting table on "*hypochlorinators*."
- 7B. Replace filter. Also review troubleshooting table on "*hypochlorinators*." Notify water system specialist.
- 8A. See Problem Item #2 in this troubleshooting table.
- 9A. Refer to troubleshooting guide section "*Pumps*." Notify supervisor.
- 10A. Clean area with a wire brush. Prime and paint the surface with. Do not chip rust from the tank unless it is drained and out of service. If chipping is required, contact a tank corrosion specialist. The tank may not be structurally sound and re-pressurizing could cause further damage or personal injury. Note: 50 psi exerts a pressure of 3.5 tons per square foot! Never paint the tank interior without first consulting the state regulatory authority.
- 11A. Provide suitable and permanent supports so the tank cannot be moved and the piping is not supporting the weight of the tank. This may require taking the system out of service while these repairs are made. Never try to move a tank that is pressurized. Notify your water system specialist.

Possible Hydropneumatic Tank Solutions

- 1A. Reset breaker or manual overload relay.
- 1B. Check for cause and correct, replace fuse(s).
- 1C. Check incoming power supply. Contact power company.
- 1D. Check for shorts and correct, tighten terminals, replace broken wires.
- 1E. Check incoming line voltage. Contact power company if low.
- 1F. Contact electrical contractor.
- 1G. Check voltage of incoming electric supply with pressure switch closed. Contact power company if voltage low. Perform maintenance on switch if voltage normal. Refer to trouble-shooting table on "Pumps."
- 3A. Contact well specialist.
- 3B. Contact well specialist or electrician.
- 3C. Locate and repair leak.
- 3D. Check air-to-water ratio from sight tube (if provided). If the tube is completely filled with water or if the water level exceeds 2/3 of the volume of the tank, then air will have to be introduced into the tank. Check tank and air system for leaks. The optimum air-to-water ratio in the hydropneumatic tank should be 2/3 water to 1/3 air. If the problem persists or if there is no sight tube, notify water system specialist.
- 3E. Check air-to-water ratio from sight tube (if provided). If the tube is completely filled with air or if the water level is less than 1/2 of the volume of the tank, then air will have to be bled from the tank. The optimum air-to-water ratio should be 2/3 water to 1/3 air. If the problem persists or if there is no sight tube, notify water system specialist.
- 4A. Contact well contractor.
- 4B. Check air-to-water ratio from sight tube (if provided). If the tube is completely filled with air or if the water level is less than 1/2 of the volume of the tank, then air will have to be bled from the tank. The optimum air-to-water ratio should be 2/3 water to 1/3 air. If the problem persists or if there is no sight tube, notify water system specialist. If there is a physical separation between the air and water in the tank, then the separator could have broken. Notify water system specialist.
- 5A. Partially throttle discharge valve. Notify supervisor or well service company.
- 5B. Improve removal of iron and manganese. If the hydropneumatic tank is equipped with a drain, open the drain valve and discharge the sediment to waste.
- 6A. Check the oil separator on the discharge side to the air compressor. Notify water system specialist. Consider replacing the unit with a non-oil lubricated type unit.
- 7A. Inadequate disinfection.
- 7B. Intake filters on air compressor broken or dirty.
- 8A. Automatic pressure controls needs adjustment or cut-out sequence is not functioning.
- 9A. Automatic pressure controls needs adjustment or cut-in sequence is not functioning.
- 10A. Inadequate protective coating (paint).
- 11A. Tank supports are inadequate.

Note: If the water supply pump is running constantly, excessive pressures can develop in the hydropneumatic tank and distribution system. The tank should be equipped with a pressure relief valve that opens at approximately 100 psi. This may protect the tank from damage but it is possible that the distribution system could be damaged if pressures exceed normal working pressures. Check for leaks throughout the service area. Notify electrician experienced with industrial controls.



Effects of a broken water service.



Broken water main, much larger and stronger leak, more damage, more customers without water. More chance of water contamination.



Common Water Quality Definitions

Units of Measurement

mg/l = Milligrams per liter. One milligram per liter equals one packet of artificial sweetener sprinkled into 250 gallons of iced tea.

µg/l = Micrograms per liter. One microgram per liter is equal to one packet of artificial sweetener sprinkled into an Olympic-size swimming pool.

NTU = Nephelometric Turbidity Units. A measurement on the cloudiness of the water.

pCi/l = Picocuries per liter. A measure of radioactivity.

Acronyms

Maximum Contaminant Level (MCL) - The highest level of a contaminant that is allowed in drinking water.

Maximum Contaminant Level Goal (MCLG) - The level of a contaminant in drinking water below which there is no known or expected risk to health.

Treatment Technique (TT) - A required process intended to reduce the level of a contaminant in drinking water.

Action Level (AL) - The concentration of a contaminant that, if exceeded, triggers treatment or other requirements which a water system must follow.

Timeline of Existing Federal Water and State Drinking Water Quality Regulations



National Interim Primary Drinking Water Regulations (NIPDWR) Promulgated 1975-1981 Contained 7 contaminants Targeted: Trihalomethanes, Arsenic, and Radionuclides Established 22 drinking water standards.

Phase 1 Standards Promulgated 1987 Contained 8 contaminants Targeted: VOCs.

Phase 2 Standards Promulgated 1991 Contained 36 contaminants Targeted: VOCs, SOCs, and IOCs.

Phase 5 Standards Promulgated 1992 Contained 23 contaminants Targeted: VOCs, SOCs, and IOCs.

Surface Water Treatment Rule (SWTR) Promulgated 1989 Contained 5 contaminants Targeted: Microbiological and Turbidity.

Stage 1 Disinfectant/Disinfection By-product (D/DBP) Rule Promulgated 1998 Contained 14 contaminants Targeted: DBPs and precursors.

Interim Enhanced Surface Water Treatment Rule (IESWTR) Promulgated 1998 Contained 2 contaminants Targeted: Microbiological and Turbidity.

Radionuclide Rule Promulgated 2000 Contained 4 contaminants Targeted: Radionuclides.

Arsenic Rule Promulgated 2001 Contained 1 contaminant Targeted: Arsenic.

Filter Backwash Recycling Rule Promulgated 2001 Contained - Targeted: Microbiological and Turbidity.

Water Sampling Terms and Definitions

Microbes

Coliform bacteria are common in the environment and are generally not harmful. However, the presence of these bacteria in drinking water is usually a result of a problem with the treatment system or the pipes which distribute water, and indicates that the water may be contaminated with germs that can cause disease.

Fecal Coliform and E. coli are bacteria whose presence indicates that the water may be contaminated with human or animal wastes. Microbes in these wastes can cause short-term effects, such as diarrhea, cramps, nausea, headaches, or other symptoms.

Turbidity has no health effects. However, turbidity can interfere with disinfection and provide a medium for microbial growth. Turbidity may indicate the presence of disease causing organisms. These organisms include bacteria, viruses, and parasites that can cause symptoms such as nausea, cramps, diarrhea, and associated headaches.

Cryptosporidium is a parasite that enters lakes and rivers through sewage and animal waste. It causes cryptosporidiosis, a mild gastrointestinal disease. However, the disease can be severe or fatal for people with severely weakened immune systems. The EPA and the CDC have prepared advice for those with severely compromised immune systems who are concerned about *Cryptosporidium*.

Giardia lamblia is a parasite that enters lakes and rivers through sewage and animal waste. It causes gastrointestinal illness (e.g. diarrhea, vomiting, cramps).

Radionuclides

Alpha emitters. Certain minerals are radioactive and may emit a form of radiation known as alpha radiation. Some people who drink water containing alpha emitters in excess of the EPA standard over many years may have an increased risk of getting cancer.

Beta/photon emitters. Certain minerals are radioactive and may emit forms of radiation known as photons and beta radiation. Some people who drink water containing beta and photon emitters in excess of the EPA standard over many years may have an increased risk of getting cancer.

Combined Radium 226/228. Some people who drink water containing radium 226 or 228 in excess of EPA standard over many years may have an increased risk of getting cancer.

Radon gas can dissolve and accumulate in underground water sources, such as wells, and in the air in your home. Breathing radon can cause lung cancer. Drinking water containing radon presents a risk of developing cancer. Radon in air is more dangerous than radon in water.

Inorganic Contaminants

Antimony	Cadmium	Cyanide	Nitrite
Asbestos	Chromium	Mercury	Selenium
Barium	Copper	Nitrate	Thallium
Beryllium			

Arsenic. Some people who drink water containing arsenic in excess of the EPA standard over many years could experience skin damage or problems with their circulatory system, and may have an increased risk of getting cancer.

Fluoride. Many communities add fluoride to their drinking water to promote dental health. Each community makes its own decision about whether or not to add fluoride. The EPA has set an enforceable drinking water standard for fluoride of 4 mg/L (some people who drink water containing fluoride in excess of this level over many years could get bone disease, including pain and tenderness of the bones). The EPA has also set a secondary fluoride standard of 2 mg/L to protect against dental fluorosis. Dental fluorosis, in its moderate or severe forms, may result in a brown staining and/or pitting of the permanent teeth. This problem occurs only in developing teeth, before they erupt from the gums. Children under nine should not drink water that has more than 2 mg/L of fluoride.

Lead typically leaches into water from plumbing in older buildings. Lead pipes and plumbing fittings have been banned since August 1998. Children and pregnant women are most susceptible to lead health risks. For advice on avoiding lead, see the EPA's "*Lead in Your Drinking Water*" fact sheet.

Synthetic Organic Contaminants, including pesticides & herbicides

2,4-D	Dibromochloropropane	Hexachlorobenzene
2,4,5-TP (Silvex)	Dinoseb	Hexachlorocyclopentadiene
Acrylamide	Dioxin (2,3,7,8-TCDD)	Lindane
Alachlor	Diquat	Methoxychlor
Atrazine	Endothall	Oxamyl [Vydate]
Benzoapyrene	Endrin	PCBs [Polychlorinated biphenyls]
Carbofuran	Epichlorohydrin	Pentachlorophenol
Chlordane	Ethylene dibromide	Picloram
Dalapon	Glyphosate	Simazine
Di 2-ethylhexyl adipate	Heptachlor	Toxaphene
Di 2-ethylhexyl phthalate	Heptachlor epoxide	

Volatile Organic Contaminants

Benzene	trans-1,2-Dichloroethylene	1,2,4-Trichlorobenzene
Carbon Tetrachloride	Dichloromethane	1,1,1,-Trichloroethane
Chlorobenzene	1,2-Dichloroethane	1,1,2-Trichloroethane
o-Dichlorobenzene	1,2-Dichloropropane	Trichloroethylene
p-Dichlorobenzene	Ethylbenzene	Toluene
1,1-Dichloroethylene	Styrene	Vinyl Chloride
cis-1,2-Dichloroethylene	Tetrachloroethylene	Xylenes

Point-of-Entry P.O.E. will usually be a designated sampling point on a water treatment or distribution system.

Waterborne Pathogens and Disease Sub-Section

Bacteria, viruses, and protozoan that cause disease are known as pathogens. Most pathogens are generally associated with diseases that cause intestinal illness and affect people in a relatively short amount of time, generally a few days to two weeks. They can cause illness through exposure to small quantities of contaminated water or food, or from direct contact with infected people or animals.

How Diseases are Transmitted

Pathogens that may cause waterborne outbreaks through drinking water have one thing in common: they are spread by the fecal-oral or feces-to-mouth route. Pathogens may get into water and spread when infected humans or animals pass the bacteria, viruses, and protozoa in their stool. For another person to become infected, he or she must take that pathogen in through the mouth. Waterborne pathogens are different from other types of pathogens such as the viruses that cause influenza (the flu) or the bacteria that cause tuberculosis. Influenza virus and tuberculosis bacteria are spread by secretions that are coughed or sneezed into the air by an infected person.

Cryptosporidium→



Human or animal wastes in watersheds, failing septic systems, failing sewage treatment plants or cross-connections of water lines with sewage lines provide the potential for contaminating water with pathogens. The water may not appear to be contaminated because the feces has been broken up, dispersed, and diluted into microscopic particles. These particles, containing pathogens, may remain in the water and be passed to humans or animals unless adequately treated.

Only proper treatment will ensure eliminating the spread of disease. In addition to water, other methods exist for spreading pathogens by the fecal-oral route. The foodborne route is one of the more common methods. A frequent source is a food handler who does not wash his hands after a bowel movement and then handles food with *unclean* hands. The individual who eats feces-contaminated food may become infected and ill. It is interesting to note the majority of foodborne diseases occur in the home, not restaurants.

Day care centers are another common source for spreading pathogens by the fecal-oral route. Here, infected children in diapers may get feces on their fingers, then put their fingers in a friend's mouth or handle toys that other children put into their mouths. The general public and some of the medical community usually refer to diarrhea symptoms as stomach flu.

Technically, influenza is an upper respiratory illness and rarely has diarrhea associated with it; therefore, stomach flu is a misleading description for foodborne or waterborne illnesses, yet is accepted by the general public. So the next time you get the stomach flu, you may want to think twice about what you've digested within the past few days.

Chain of Transmission

Water is contaminated with feces. This contamination may be of human or animal origin. The feces must contain pathogens (disease-causing bacteria, viruses or protozoa). If the human or animal source is not infected with a pathogen, no disease will result. The pathogens must survive in the water. This depends on the temperature of the water and the length of time the pathogens are in the water. Some pathogens will survive for only a short time in water, others, such as Giardia or Cryptosporidium, may survive for months.

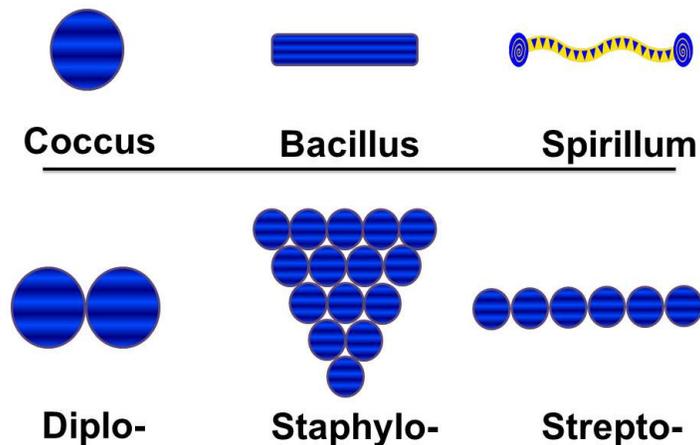
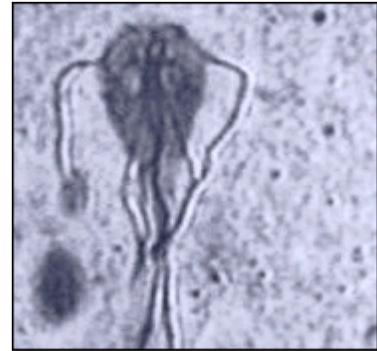
The pathogens in the water must enter the water system's intake and in numbers sufficient to infect people. The water is either not treated or inadequately treated for the pathogens present. A susceptible person must drink the water that contains the pathogen. Illness (disease) will occur.

This chain lists the events that must occur for the transmission of disease via drinking water. By breaking the chain at any point, the transmission of disease will be prevented.

Bacterial Diseases

Campylobacteriosis is the most common diarrhea illness caused by bacteria. Symptoms include abdominal pain, malaise, fever, nausea and vomiting, and they usually begin three to five days after exposure. The illness is frequently over within two to five days and usually lasts no more than 10 days. Campylobacteriosis outbreaks have most often been associated with food, especially chicken and unpasteurized milk, as well as un-chlorinated water.

Giardia→



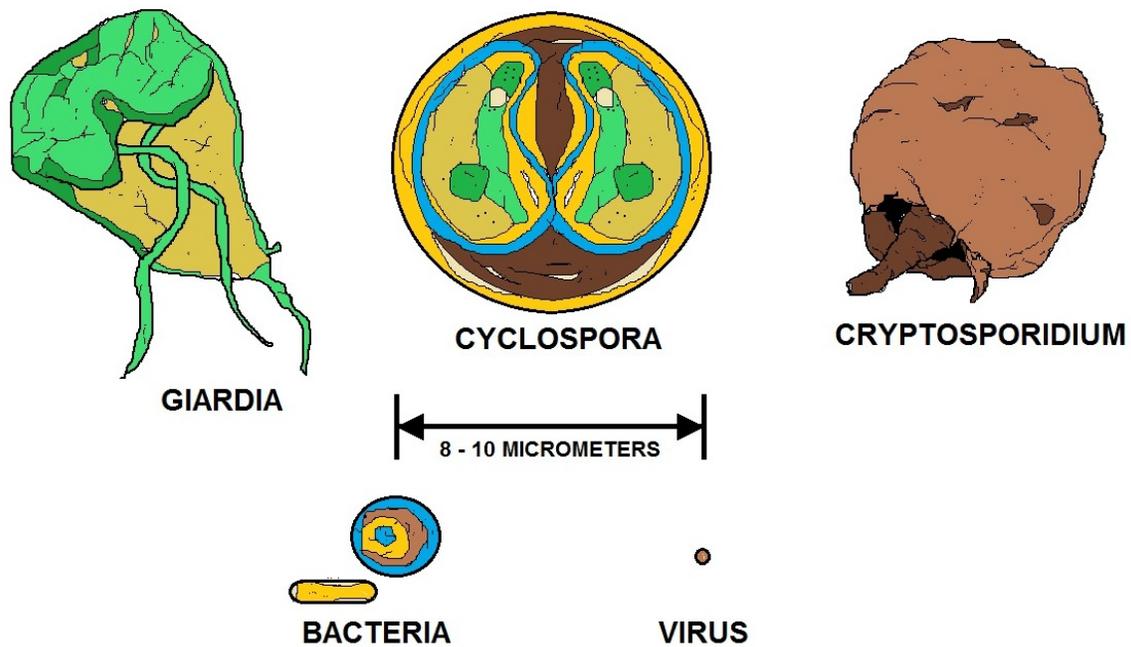
Types of Bacteria

These organisms are also an important cause of travelers' diarrhea. Medical treatment generally is not prescribed for campylobacteriosis because recovery is usually rapid. Cholera, Legionellosis, salmonellosis, shigellosis, and yersiniosis are other bacterial diseases that can be transmitted through water. All bacteria in water are readily killed or inactivated with chlorine or other disinfectants.

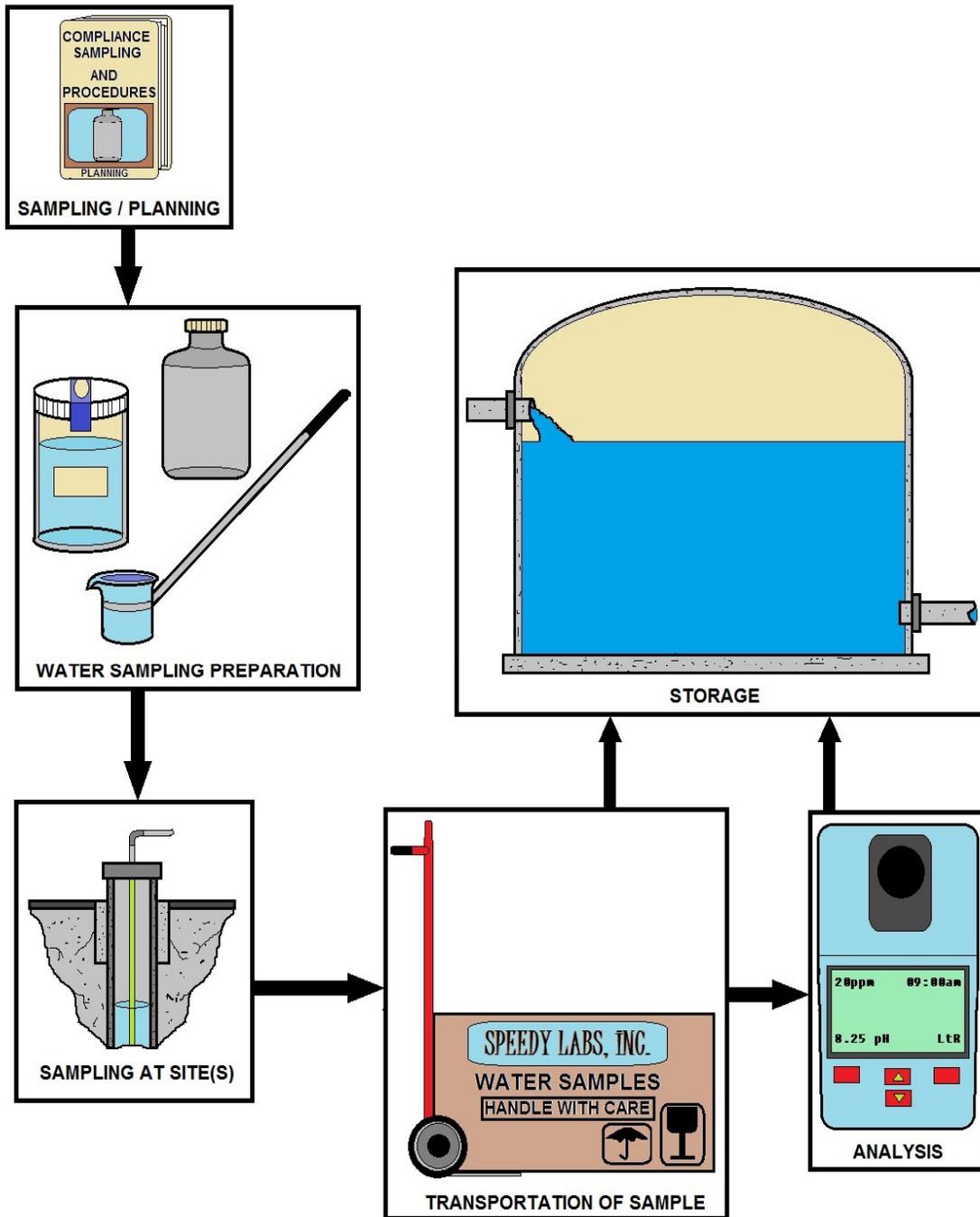
Viral-Caused Diseases

Hepatitis A is an example of a common viral disease that may be transmitted through water. The onset is usually abrupt with fever, malaise, loss of appetite, nausea and abdominal discomfort, followed within a few days by jaundice. The disease varies in severity from a mild illness lasting one to two weeks, to a severely disabling disease lasting several months (rare).

The incubation period is 15-50 days and averages 28-30 days. Hepatitis A outbreaks have been related to fecally contaminated water; food contaminated by infected food handlers, including sandwiches and salads that are not cooked or are handled after cooking and raw or undercooked mollusks harvested from contaminated waters. Aseptic meningitis, polio and viral gastroenteritis (Norwalk agent) are other viral diseases that can be transmitted through water. Most viruses in drinking water can be inactivated by chlorine or other disinfectants.



COMPARATIVE SIZES OF PROTOZOAN PARASITES

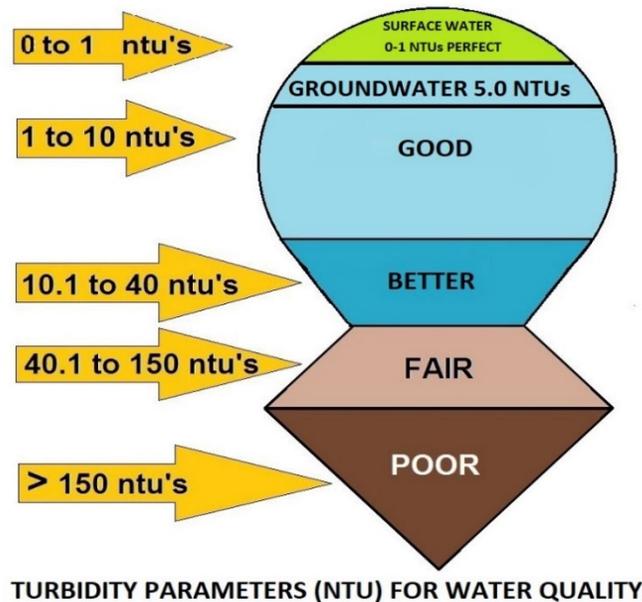


WATER SAMPLING FLOW CHART

Turbidity

One physical characteristic of water is turbidity. A measure of the cloudiness of water caused by suspended particles. The cloudy appearance of water caused by the presence of tiny particles. High levels of turbidity may interfere with proper water treatment and monitoring. If high quality raw water is low in turbidity, there will be a reduction in water treatment costs. Turbidity is undesirable because it causes health hazards.

An MCL for turbidity established by the EPA because turbidity interferes with disinfection. This characteristic of water changes the most rapidly after a heavy rainfall. The following conditions may cause an inaccurate measure of turbidity; the temperature variation of a sample, a scratched or unclean sample tube in the nephelometer and selecting an incorrect wavelength of a light path.



Surface Water System Compliance Information (Depends on Systems and Rule)

- ▶ 0.34 NTU in 95% of samples, never to exceed 1.0 NTU spike
- ▶ Sample turbidity at each individual filter effluent
- ▶ Sample the combined filter turbidity at the clear well
- ▶ (Groundwater turbidity = 5.0 NTU)

Turbidity Key

- ▶ Turbidity can also be measured in ppm (parts per million) and its size is measured in microns. Turbidity can be particles in the water consisting of finely divided solids, larger than molecules, but not visible by the naked eye; ranging in size from .001 to .150mm (1 to 150 microns).
- ▶ 0.34 NTU in 95% of surface water samples, never to exceed 1.0 NTU spike

Protozoan Caused Diseases

Protozoan pathogens are larger than bacteria and viruses but still microscopic. They invade and inhabit the gastrointestinal tract. Some parasites enter the environment in a dormant form, with a protective cell wall, called a *cyst*. The cyst can survive in the environment for long periods of time and is extremely resistant to conventional disinfectants such as chlorine. Effective filtration treatment is therefore critical to removing these organisms from water sources.

Giardiasis is a commonly reported protozoan-caused disease. It has also been referred to as *backpacker's disease* and *beaver fever* because of the many cases reported among hikers and others who consume untreated surface water. Symptoms include chronic diarrhea, abdominal cramps, bloating, frequent loose and pale greasy stools, fatigue and weight loss. The incubation period is 5-25 days or longer, with an average of 7-10 days. Many infections are asymptomatic (no symptoms). Giardiasis occurs worldwide. Waterborne outbreaks in the United States occur most often in communities receiving their drinking water from streams or rivers without adequate disinfection or a filtration system.

Giardia lamblia

Giardia lamblia has been responsible for more community-wide outbreaks of disease in the U.S. than any other pathogen. Drugs are available for treatment, but these are not 100% effective.

Cryptosporidiosis

Cryptosporidiosis is an example of a protozoan disease that is common worldwide, but was only recently recognized as causing human disease. The major symptom in humans is diarrhea, which may be profuse and watery. The diarrhea is associated with cramping abdominal pain. General malaise, fever, anorexia, nausea and vomiting occur less often. Symptoms usually come and go, and end in fewer than 30 days in most cases. The incubation period is 1-12 days, with an average of about seven days. *Cryptosporidium* organisms have been identified in human fecal specimens from more than 50 countries on six continents. The mode of transmission is fecal-oral, either by person-to-person or animal-to-person. There is no specific treatment for *Cryptosporidium* infections.

All of these diseases, with the exception of hepatitis A, have one symptom in common: diarrhea. They also have the same mode of transmission, fecal-oral, whether through person-to-person or animal-to-person contact, and the same routes of transmission, being either foodborne or waterborne. Although most pathogens cause mild, self-limiting disease, on occasion, they can cause serious, even life threatening illness. Particularly vulnerable are persons with weak immune systems such as those with HIV infections or cancer.

By understanding the nature of waterborne diseases, the importance of properly constructed, operated and maintained public water systems becomes obvious. While water treatment cannot achieve sterile water (no microorganisms), the goal of treatment must clearly be to produce drinking water that is as pathogen-free as possible at all times. For those who operate water systems with inadequate source protection or treatment facilities, the potential risk of a waterborne disease outbreak is real. For those operating systems that currently provide adequate source protection and treatment, operating, and maintaining the system at a high level on a continuing basis is critical to prevent disease.

Waterborne Diseases

Name	Causative organism	Source of organism	Disease
Viral gastroenteritis	Rotavirus (mostly in young children)	Human feces	Diarrhea or vomiting
Norwalk Agent	Noroviruses (genus <i>Norovirus</i> , family <i>Caliciviridae</i>) ^{*1}	Human feces; also, shellfish; lives in polluted waters	Diarrhea and vomiting
Salmonellosis	Salmonella (bacterium)	Animal or human feces	Diarrhea or vomiting
Gastroenteritis <i>Escherichia coli</i>	-- <i>E. coli</i> O157:H7 (bacterium): Other <i>E. coli</i> organisms:	Human feces	Symptoms vary with type caused
Typhoid	Salmonella typhi (bacterium)	Human feces, urine	Inflamed intestine, enlarged spleen, high temperature—sometimes fatal
Shigellosis	Shigella (bacterium)	Human feces	Diarrhea
Cholera	Vibrio choleras (bacterium)	Human feces; also, shellfish; lives in many coastal waters	Vomiting, severe diarrhea, rapid dehydration, mineral loss—high mortality
Hepatitis A	Hepatitis A virus	Human feces; shellfish grown in polluted waters	Yellowed skin, enlarged liver, fever, vomiting, weight loss, abdominal pain—low mortality, lasts up to four months
Amebiasis	Entamoeba histolytica (protozoan)	Human feces	Mild diarrhea, dysentery, extra intestinal infection
Giardiasis	Giardia lamblia (protozoan)	Animal or human feces	Diarrhea, cramps, nausea, and general weakness — lasts one week to months
Cryptosporidiosis	Cryptosporidium parvum	Animal or human feces	Diarrhea, stomach pain — lasts (protozoan) days to weeks

Notes:

*1 <http://www.cdc.gov/>

Bacteriological Monitoring Sub-Section

Most waterborne diseases and illnesses have been related to the microbiological quality of drinking water. The routine microbiological analysis of your water is for coliform bacteria. The coliform bacteria group is used as an indicator organism to determine the biological quality of your water.

The presence of an indicator or pathogenic bacteria in your drinking water is an important health concern. Indicator bacteria signal possible fecal contamination, and therefore, the potential presence of pathogens. They are used to monitor for pathogens because of the difficulties in determining the presence of specific disease-causing microorganisms.

Indicator bacteria are usually harmless, occur in high densities in their natural environment and are easily cultured in relatively simple bacteriological media. Indicators in common use today for routine monitoring of drinking water include total coliforms, fecal coliforms, and *Escherichia coli* (*E. coli*).

Bacteria Sampling

Water samples for bacteria tests must always be collected in a sterile container. Take the sample from an inside faucet with the aerator removed. Sterilize by spraying a 5% household bleach or alcohol solution or flaming the end of the tap with disposable butane lighter.

Run the water for five minutes to clear the water lines and bring in fresh water. Do not touch or contaminate the inside of the bottle or cap. Carefully open the sample container and hold the outside of the cap.



Fill the container and replace the top. Refrigerate the sample and transport it to the testing laboratory within six hours (in an ice chest). Many labs will not accept bacteria samples on Friday so check the lab's schedule. Mailing bacteria samples is not recommended because laboratory analysis results are not as reliable. Iron bacteria forms an obvious slime on the inside of pipes and fixtures. A water test is not needed for identification. Check for a reddish-brown slime inside a toilet tank or where water stands for several days.

Bac-T Sample Bottle, often referred to as a Standard Sample, 100 mls, Notice the white powder inside the bottle. That is Sodium Thiosulfate, a de-chlorination agent. Be careful not to wash-out this chemical while sampling. Notice the custody seal on the bottle.

Coliform bacteria are common in the environment and are generally not harmful.

However, the presence of these bacteria in drinking water is usually a result of a problem with the



treatment system or the pipes which distribute water, and indicates that the water may be contaminated with germs that can cause disease.

Laboratory Procedures

The laboratory may perform the total coliform analysis in one of four methods approved by the U.S. EPA and your local environmental or health division.

Methods

The MMO-MUG test, a product marketed as Colilert, is the most common. The sample results will be reported by the laboratories as simply coliforms present or absent. If coliforms are present, the laboratory will analyze the sample further to determine if these are fecal coliforms or E. coli and report their presence or absence.

Types of Water Samples

It is important to properly identify the type of sample you are collecting. Please indicate in the space provided on the laboratory form the type of sample.

The three (3) primary types of samples are:

1. **Routine:** Samples collected on a routine basis to monitor for contamination.

Collection

should be in accordance with an approved sampling plan.

2. **Repeat:** Samples collected following a '**coliform present**' routine sample. The number of repeat samples to be collected is

based on the number of routine samples you normally collect.

3. **Special:** Samples collected for other reasons.

Examples would be a sample collected after repairs to the system and before it is placed back into operation or a sample collected at a wellhead prior to a disinfection injection point.



Water Quality Review Statements

- ✓ What are disease causing organisms such as bacteria and viruses called?
Pathogens
- ✓ Name the 4 broad categories of water quality. Physical, chemical, biological, radiological.
- ✓ What does a positive bacteriological sample indicate? The presence of bacteriological contamination.
- ✓ When must source water monitoring for lead and copper be performed? When a public water system exceeds an action level for lead or copper.

Noncommunity and nontransient noncommunity public water systems will sample at the same frequency as a like sized community public water system if:

1. It has more than 1,000 daily population and has groundwater as a source, or
2. It serves 25 or more daily population and utilizes surface water as a source or groundwater under the direct influence of surface water as its source.

Noncommunity and nontransient, noncommunity water systems with less than 1,000 daily population and groundwater as a source will sample on a quarterly basis.

Routine Coliform Sampling

The number of routine samples and frequency of collection for community public water systems is shown in Table 3-1 below.

No. of Samples per System Population

Persons served - Samples per month

up to 1,000	1
1,001-2,500	2
2,501-3,300	3
3,301 to 4,100	4
4,101 to 4,900	5
4,901 to 5,800	6
5,801 to 6,700	7
6,701 to 7,600	8
7,601 to 8,500	9
8,501 to 12,900	10
12,901 to 17,200	15
17,201 to 21,500	20
21,501 to 25,000	25
25,001 to 33,000	30
33,001 to 41,000	40
41,001 to 50,000	50
50,001 to 59,000	60
59,001 to 70,000	70
70,001 to 83,000	80
83,001 to 96,000	90
96,001 to 130,000	100
130,001 to 220,000	120
220,001 to 320,000	150
320,001 to 450,000	180
450,001 to 600,000	210
600,001 to 780,000	240



Using a black light to see fecal bacteria.

Repeat Sampling

Repeat sampling replaces the old check sampling with a more comprehensive procedure to try to identify problem areas in the system. Whenever a routine sample is total coliform or fecal coliform present, a set of repeat samples must be collected within 24 hours after being notified by the laboratory. The follow-up for repeat sampling is:

1. If only one routine sample per month or quarter is required, four (4) repeat samples must be collected.

2. For systems collecting two (2) or more routine samples per month, three (3) repeat samples must be collected.

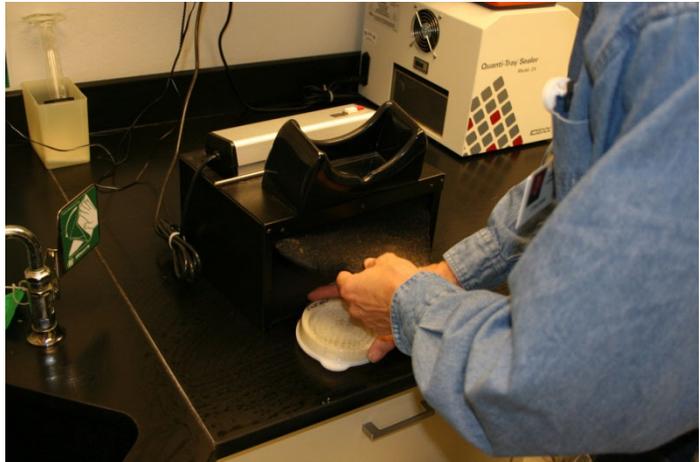
3. Repeat samples must be collected from:

- a. The original sampling location of the coliform present sample.
- b. Within five (5) service connections upstream from the original sampling location.
- c. Within five (5) service connections downstream from the original sampling location.
- d. Elsewhere in the distribution system or at the wellhead, if necessary.

4. If the system has only one service connection, the repeat samples must be collected from the same sampling location over a four-day period or on the same day.

5. All repeat samples are included in the MCL compliance calculation.

6. If a system which normally collects fewer than five (5) routine samples per month has a coliform present sample, it must collect five (5) routine samples the following month or quarter regardless of whether an MCL violation occurred or if repeat sampling was coliform absent.



Positive or Coliform Present Results

What do you do when your sample is positive or coliform present?

When you are notified of a positive test result you need to contact either the Drinking Water Program or your local county health department within 24 hours, or by the next business day after the results are reported to you. The Drinking Water Program contracts with many of the local health departments to provide assistance to water systems. After you have contacted an agency for assistance, you will be instructed as to the proper repeat sampling procedures and possible corrective measures for solving the problem. It is very important to initiate the repeat sampling immediately as the corrective measures will be based on those results.

Some examples of typical corrective measures to coliform problems are:

1. Shock chlorination of a groundwater well. The recommended dose of 5% household bleach is 2 cups per 100 gallons of water in the well. This should be done anytime the well is opened for repair (pump replacement, etc.). If you plan to shock the entire system, calculate the total gallonage of storage and distribution.

2. Conduct routine distribution line flushing. Install blow-offs on all dead end lines.

3. Conduct a cross connection program to identify all connections with non-potable water sources. Eliminate all of these connections or provide approved back flow prevention devices.

4. Upgrade the wellhead area to meet current construction standards as set by your state environmental or health agency.

5. If you continuously chlorinate, review your operation and be sure to maintain a detectable residual (0.2 mg/l free chlorine) at all times in the distribution system.

6. Perform routine cleaning of the storage system.

This list provides some basic operation and maintenance procedures that could help eliminate potential bacteriological problems, check with your state drinking water section or health department for further instructions.

Maximum Contaminant Levels (MCLs)

State and federal laws establish standards for drinking water quality. Under normal circumstances when these standards are being met, the water is safe to drink with no threat to human health. These standards are known as maximum contaminant levels (MCL). When a particular contaminant exceeds its MCL a potential health threat may occur.

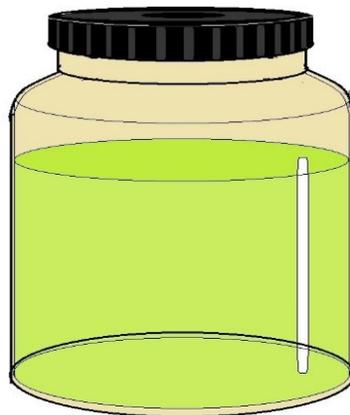
The MCLs are based on extensive research on toxicological properties of the contaminants, risk assessments and factors, short term (acute) exposure and long term (chronic) exposure. You conduct the monitoring to make sure your water is in compliance with the MCL. There are two types of MCL violations for coliform bacteria. The first is for total coliform; the second is an acute risk to health violation characterized by the confirmed presence of fecal coliform or E. coli.

Heterotrophic Plate Count HPC

Heterotrophic Plate Count (HPC) --- formerly known as the standard plate count, is a procedure for estimating the number of live heterotrophic bacteria and measuring changes during water treatment and distribution in water or in swimming pools. Colonies may arise from pairs, chains, clusters, or single cells, all of which are included in the term "**colony-forming units**" (CFU).



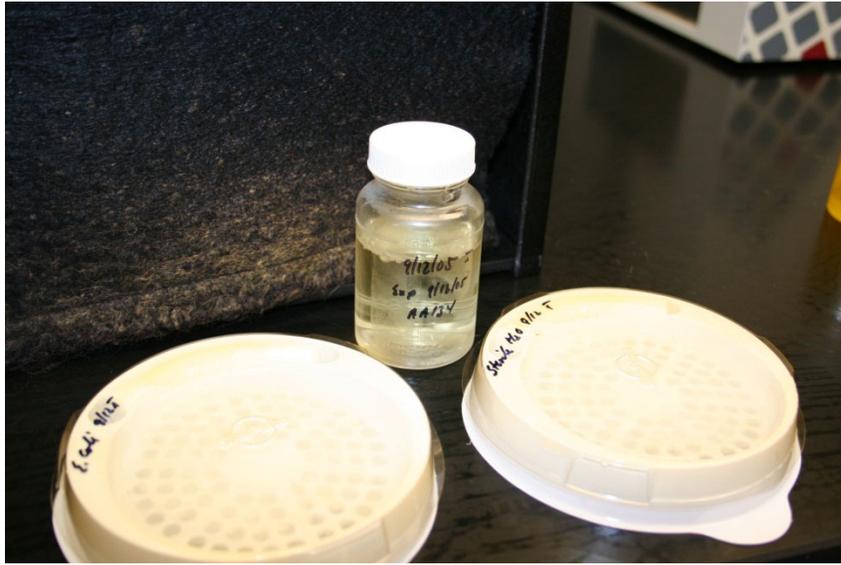
COLIFORM POSITIVE
SAMPLE



COLIFORM NEGATIVE
SAMPLE

COLIFORM BACTERIA COLOR TESTING

Method: There are three methods for standard plate count:



1. Pour Plate Method

The colonies produced are relatively small and compact, showing fewer tendencies to encroach on each other than those produced by surface growth. On the other hand, submerged colonies often are slower growing and are difficult to transfer.

2. Spread Plate Method

All colonies are on the agar surface where they can be distinguished readily from particles and bubbles. Colonies can be transferred quickly, and colony morphology easily can be discerned and compared to published descriptions.

3. Membrane Filter Method

This method permits testing large volumes of low-turbidity water and is the method of choice for low-count waters.



Material Necessary for Testing:

- i) Apparatus
 - Glass rod
 - Erlenmeyer flask
 - Graduated Cylinder
 - Pipet
 - Petri dish
 - Incubator
- ii) Reagent and sample
 - Reagent-grade water
 - Nutrient agar
 - Sample

Procedure*

1. Boil mixture of nutrient agar and nutrient broth for 15 minutes, and then cool for about 20 minutes.
2. Pour approximately 15 ml of medium in each Petri dish, let medium solidify.
3. Pipette 0.1 ml of each dilution onto surface of pre-dried plate, starting with the highest dilution.
4. Distribute inoculum over surface of the medium using a sterile bent glass rod.
5. Incubate plates at 35°C for 48 hours.
6. Count all colonies on selected plates promptly after incubation; consider only plates having 30 to 300 colonies in determining the plate count.

*Duplicate samples



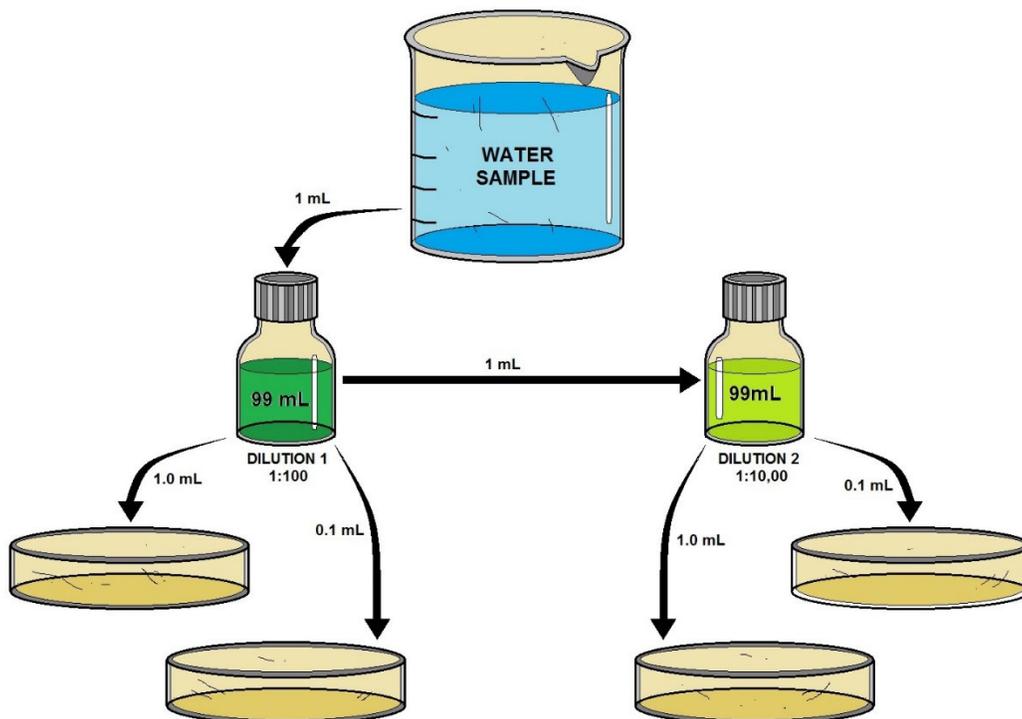
Computing and Reporting:

Compute bacterial count per milliliter by the following equation:

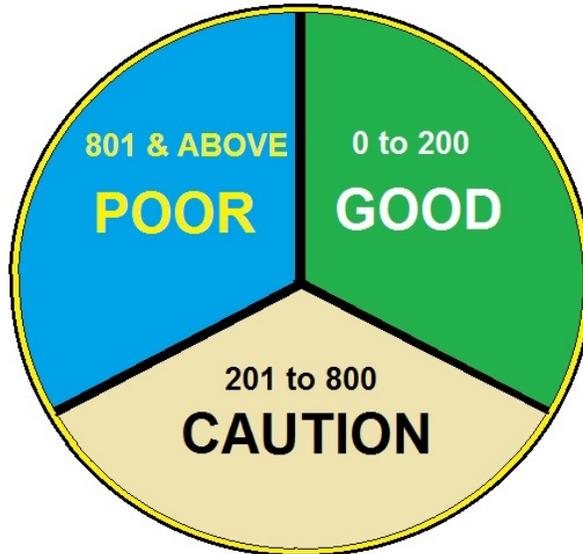
$CFU/ml = \text{colonies counted} / \text{actual volume of sample in dish}$
a) If there is no plate with 30 to 300 colonies, and one or more plates have more than 300 colonies, use the plate(s) having a count nearest 300 colonies.

b) If plates from all dilutions of any sample have no colony, report the count as less than $1/\text{actual volume of sample in dish}$ estimated CFU/ml.

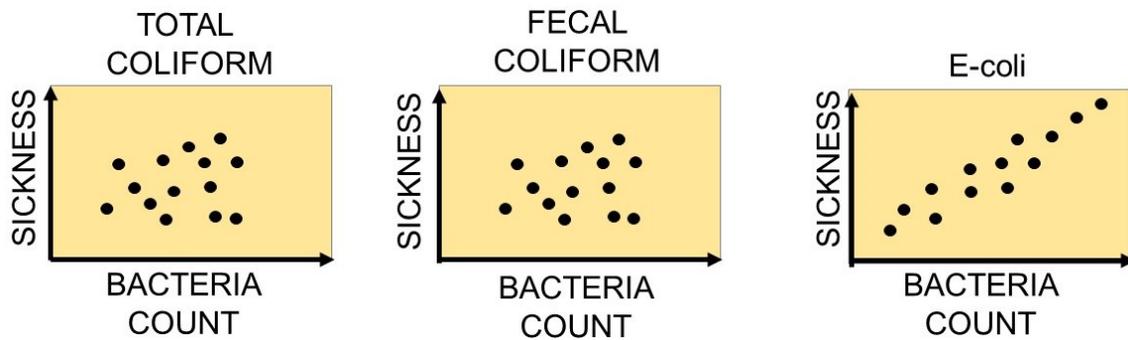
c) Avoid creating fictitious precision and accuracy when computing CFU by recording only the first two left-hand digits.



STANDARD PLATE COUNT PROCEDURE
(Basic test used to detect general bacteria in samples)



FECAL COLIFORM BACTERIA COLONIES (Per 100 Milliliters)



BACTERIA IN DRINKING WATER DIAGRAM

Heterotrophic Plate Count

Spread Plate Method

Heterotrophic organisms utilize organic compounds as their carbon source (food or substrate). In contrast, autotrophic organisms use inorganic carbon sources. The Heterotrophic Plate Count provides a technique to quantify the bacteriological activity of a sample. The R2A agar provides a medium that will support a large variety of heterotrophic bacteria. After an incubation period, a bacteriological colony count provides an estimate of the concentration of heterotrophs in the sample of interest.

Laboratory Equipment:

100 x 15 Petri Dishes

Turntable

Glass Rods: Bend fire polished glass rod 45 degrees about 40 mm from one end. Sterilize before using.

Pipet: Glass, 1.1 mL Sterilize before using.

Quebec Colony Counter

Hand Tally Counter



Reagents:

1) R2A Agar: Dissolve and dilute 0.5 g of yeast extract, 0.5 g of proteose peptone No. 3, 0.5 g of casamino acids, 0.5 g of glucose, 0.5 g of soluble starch, 0.3 g of dipotassium hydrogen phosphate, 0.05 g of magnesium sulfate heptahydrate, 0.3 g of sodium pyruvate, 15.0 g of agar to 1 L. Adjust pH to 7.2 with dipotassium hydrogen phosphate **before adding agar**. Heat to dissolve agar and sterilize at 121 C for 15 minutes.

2) Ethanol: As needed for flame sterilization.

Preparation of Spread Plates

Immediately after agar sterilization, pour 15 mL of R2A agar into sterile 100 x 15 Petri dishes; let agar solidify. Pre-dry plates inverted so that there is a 2 to 3 g water loss overnight with the lids on. Use pre-dried plates immediately or store up to two weeks in sealed plastic bags at 4 degrees C.

Sample Preparation

Mark each plate with sample type, dilution, date, and any other information before sample application. Prepare at least duplicate plates for each volume of sample or dilution examined. Thoroughly mix all samples by rapidly making about 25 complete up-and-down movements.

Sample Application

Uncover pre-dried agar plate. Minimize time plate remains uncovered. Pipet 0.1 or 0.5 mL sample onto surface of pre-dried agar plate.



Record volume of sample used. Using a sterile bent glass rod, distribute the sample over surface of the medium by rotating the dish by hand on a turntable. Let the sample be absorbed completely into the medium before incubating. Put

cover back on Petri dish and invert for duration of incubation time. Incubate at 28 degrees C for 7 days. Remove Petri dishes from incubator for counting.

Counting and Recording:

After incubation period, promptly count all colonies on the plates. To count, uncover plate and place on Quebec colony counter. Use hand tally counter to maintain count. Count all colonies on the plate, regardless of size. Compute bacterial count per milliliter by the following equation:

$$\text{CFU/mL} = \frac{\text{colonies counted}}{\text{actual volume of sample in dish, mL}}$$

To report counts on a plate with no colonies, report the count as less than one (<1) divided by the sample volume put on that plate (remember to account for any dilution of that sample).

If plates of all dilutions for a sample have no colonies, report the count as less than one (<1) divided by the largest sample volume used. Example: if 0.1 mL of a 100:1 and 10000:1 dilution of a sample both turned up with no colonies formed, the reported result would be <1 divided by the largest sample volume 0.001 mL (0.1 mL divided by 100). The final reported result for the sample is <1000 CFU per mL.

Assignment:

1. Report the number of colony forming units (**CFU**) found on each plate.
2. Calculate the **CFU** per mL for each plate.
3. The aim of diluting samples is to produce a plate having 30 to 300 colonies, which plates meet these criteria. If no sample produces a plate with a count in this range, use the plate(s) with a count closest to 300. Based on these criteria, use your calculated results to report the **CFU** per mL for each sample.

In the conclusion of your lab report, comment on your final results for each sample type as well as the quality of your application of this analysis technique. Feel free to justify your comments using statistical analysis. Also, comment on the general accuracy of this analytical technique and the factors that affect its accuracy and or applicability.

Data Table for Samples

Sample ID	Volume of Sample, mL	Colonies Counted per plate

Total Coliforms

This MCL is based on the presence of total coliforms, and compliance is on a monthly or quarterly basis, depending on your water system type and state rule. For systems which collect *fewer* than 40 samples per month, no more than one sample per month may be positive. In other words, the second positive result (repeat or routine) in a month or quarter results in an MCL violation. For systems which collect 40 or more samples per month, no more than five (5) percent may be Positive, check with your state drinking water section or health department for further instructions.



Acute Risk to Health (Fecal coliforms and E. coli)

An acute risk to human health violation occurs if either one of the following happens:

1. A routine analysis shows total coliform present and is followed by a repeat analysis which indicates fecal coliform or E. coli present.

2. A routine analysis shows total and fecal coliform or E. coli present and is followed by a repeat analysis which indicates total coliform present. An acute health risk violation requires the water system to provide public notice via radio and television stations in the area. This type of contamination can pose an immediate threat to human health and notice must be given as soon as possible, but no later than 24 hours after notification from your laboratory of the test results.



Certain language may be mandatory for both these violations and is included in your state drinking water rule.

Public Notice

A public notice is required to be issued by a water system whenever it fails to comply with an applicable MCL or treatment technique, or fails to comply with the requirements of any scheduled variance or permit. This will inform users when there is a problem with the system and give them information. A public notice is also required whenever a water system fails to comply with its monitoring and/or reporting requirements or testing procedure. Each public notice must contain certain information, be issued properly and in a timely manner, and contain certain mandatory language. The timing and place of posting of the public notice depends on whether an acute risk is present to users. Check with your state drinking water section or health department for further instructions.

The following are acute violations:

1. Violation of the MCL for nitrate.
2. Any violation of the MCL for total coliforms, when fecal coliforms or E. coli are present in the distribution system.
3. Any outbreak of waterborne disease, as defined by the rules.

General Contaminant Information

The sources of drinking water include rivers, lakes, streams, ponds, reservoirs, springs, and wells. As water travels over the surface of the land or through the ground, it dissolves naturally occurring minerals and in some cases, radioactive material, and can pick up substances resulting from the presence of animals or human activity.

Contaminants that may be present in sources of drinking water include:

Microbial contaminants, such as viruses and bacteria, which may come from sewage treatment plants, septic systems, agricultural livestock operations and wildlife; Inorganic contaminants, such as salts and metals, which can be naturally occurring or result from urban stormwater runoff, industrial or domestic wastewater discharges, oil and gas production, mining or farming; Pesticides and herbicides, which may come from a variety of sources such as agriculture, urban stormwater run-off and residential uses; Organic chemical contaminants, including synthetic and volatile organic chemicals, which are by-products of industrial processes and petroleum production, and can also come from gas stations, urban stormwater run-off and septic systems; Radioactive contaminants, which can be naturally occurring or be the result of oil and gas production and mining activities.

Background

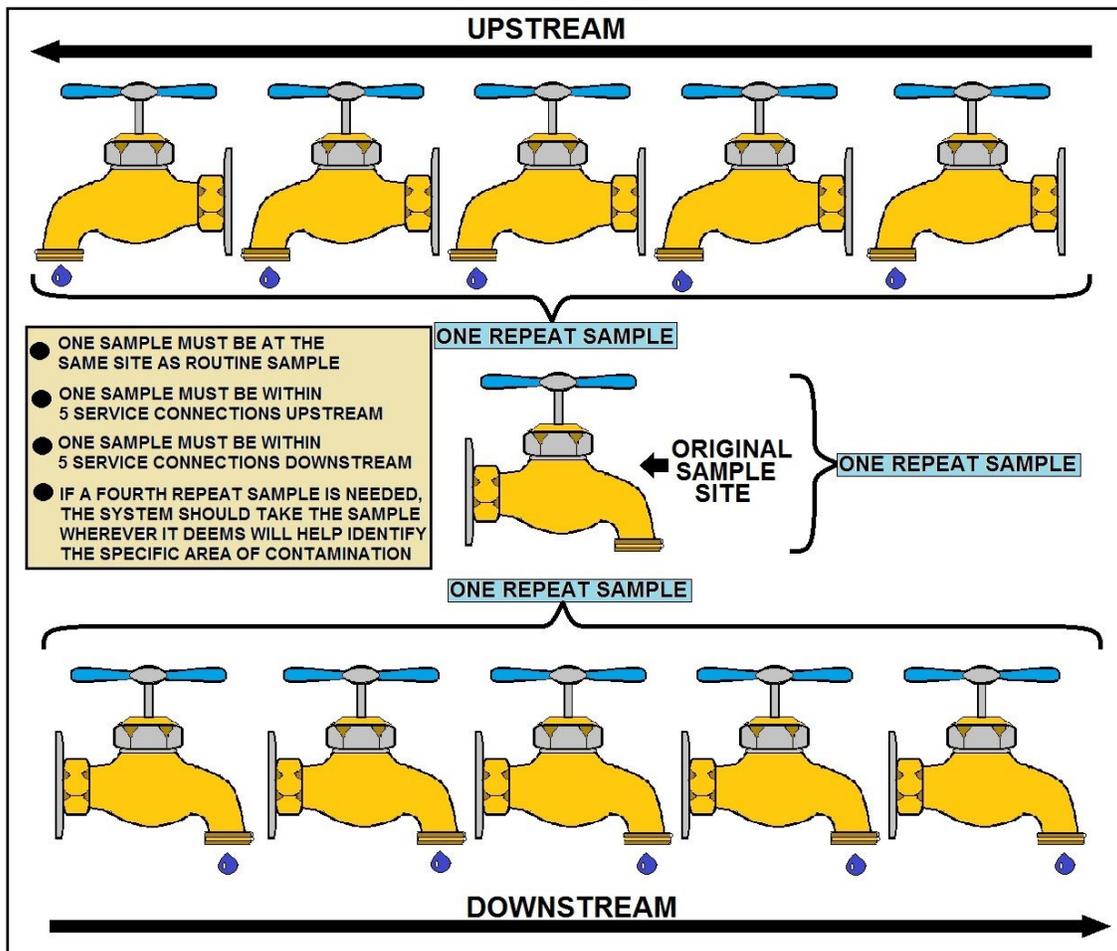
Coliform bacteria and chlorine residual are the only routine sampling and monitoring requirements for small groundwater systems with chlorination. The coliform bacteriological sampling is governed by the Total Coliform Rule (TCR) of the SDWA. Although there is presently no requirement for chlorination of groundwater systems under the SDWA, State regulations require chlorine residual monitoring of those systems that do chlorinate the water.

TCR The TCR requires all Public Water Systems (PWS) to monitor their distribution system for coliform bacteria according to the written sample siting plan for that system. The sample sitting plan identifies sampling frequency and locations throughout the distribution system that are selected to be representative of conditions in the entire system. Coliform contamination can occur anywhere in the system, possibly due to problems such as; low pressure conditions, line breaks, or well contamination, and therefore routine monitoring is required. A copy of the sample siting plan for the system should be kept on file and accessible to all who are involved in the sampling for the water system.

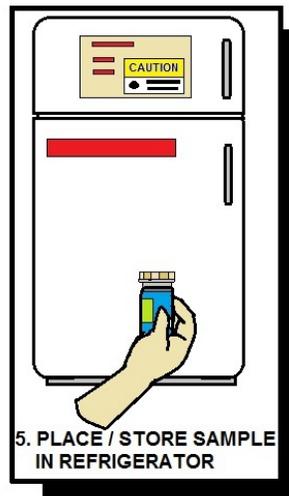
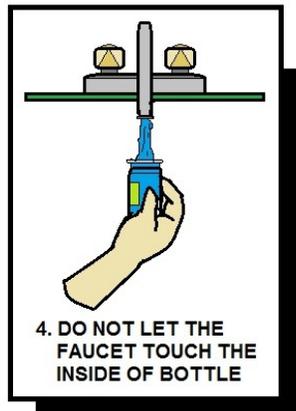
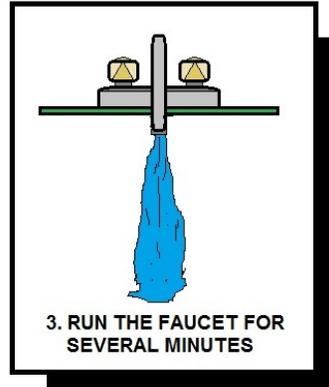
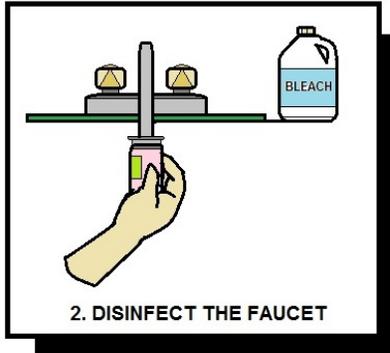
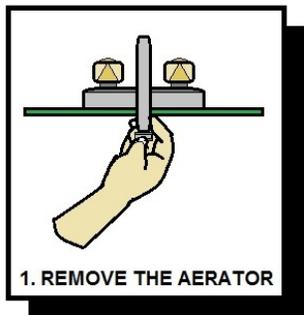
Number of Monthly Samples The number of samples to be collected monthly depends on the size of the system. The TCR specifies the minimum number of coliform samples collected but it may be necessary to take more than the minimum number in order to provide adequate monitoring. This is especially true if the system consists of multiple sources, pressure zones, booster pumps, long transmission lines, or extensive distribution system piping.

Since timely detection of coliform contamination is the purpose of the sample siting plan, sample sites should be selected to represent the varying conditions that exist in the distribution system. The sample siting plan should be updated as changes are made in the water system, especially the distribution system.

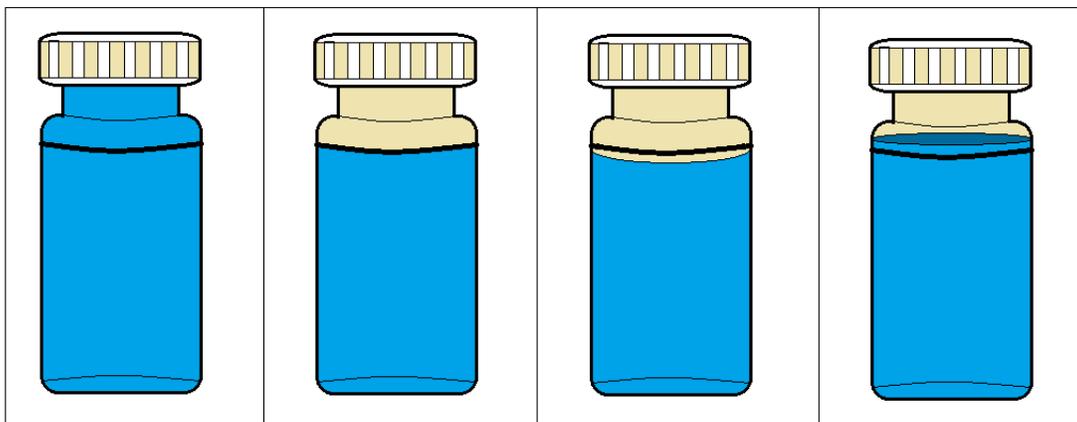
Sampling Procedures The sample siting plan must be followed and all operating staff must be clear on how to follow the sampling plan. In order to properly implement the sample siting plan, staff must be aware of how often sampling must be done, the proper procedures and sampling containers to be used for collecting the samples, and the proper procedures for identification, storage and transport of the samples to an approved laboratory. In addition, proper procedures must be followed for repeat sampling whenever a routine sample result is positive for total coliform.



EXAMPLE OF WHAT HAS TO BE DONE IF A PRESENCE OF COLIFORMS ARE DETECTED WHEN CONDUCTING ROUTINE SAMPLES AT DESIGNATED SAMPLE SITES



HOW TO TAKE A WATER SAMPLE



OVER FILLED

CORRECT (100mL)

INCORRECT (97mL)

CORRECT
(Lab will pour off to 100mL)

Chain of Custody Procedures

Because a sample is physical evidence, chain of custody procedures are used to maintain and document sample possession from the time the sample is collected until it is introduced as evidence. Chain of custody requirements will vary from agency to agency.

However, these procedures are similar and the chain of custody outlined in this manual is only a guideline. Consult your project manager for specific requirements.

If you have physical possession of a sample, have it in view, or have physically secured it to prevent tampering then it is defined as being in "*custody*." A chain of custody record, therefore, begins when the sample containers are obtained from the laboratory. From this point on, a chain of custody record will accompany the sample containers.

Handle the samples as little as possible in the field. Each custody sample requires a chain of custody record and may require a seal. If you do not seal individual samples, then seal the containers in which the samples are shipped.

When the samples transfer possession, both parties involved in the transfer must sign, date and note the time on the chain of custody record. If a shipper refuses to sign the chain-of-custody you must seal the samples and chain of custody documents inside a box or cooler with bottle seals or evidence tape. The recipient will then attach the shipping invoices showing the transfer dates and times to the custody sheets. If the samples are split and sent to more than one laboratory, prepare a separate chain of custody record for each sample. If the samples are delivered to after-hours night drop-off boxes, the custody record should note such a transfer and be locked with the sealed samples inside sealed boxes.



Using alcohol to disinfect a special sample tap before obtaining a sample.



Sample Procedure Example

Be careful not to overfill the Bac-T bottle or rapidly fill it. It is easier than you think to contaminate or have a positive sample.

Disease causing bacteria (pathogens) have various structures that enhance their ability to cause illness. One important property is the ability to attach to the intended victim. pili, a proteinaceous surface structure on the bacteria, are critical in this process. Many bacteria are capable of movement in their environment either by flagella or gliding motility. In the case of flagella, the bacteria have a long, flexible, spiral shaped structure, the flagellum that helps to push the microbe through solution.

Flagella also help in the detection of favorable or unfavorable conditions and move the bacteria in an appropriate direction.

As a microbe(s) grows it has to synthesize more of itself. Knowing what it is made of and how it is put together is critical to gain an understanding of the growth process.

Microbe(s) are also capable of exchanging genetic information by mating. This process involves another type of surface structure, the F-pilus.

Bacteria will take steps to insure their survival. This can take the form of creating cellular information that allow the Bacteria to "sleep" during bad times.

During abundant times, many microbe(s) will store excess carbon, nitrogen, sulfur or phosphorous in inclusions in the cell.

Carefully follow these steps when collecting a coliform sample:

1. Select the sampling site, which must be a faucet from which water is commonly taken for consumer use or a dedicated site in the distribution system.
 - a. The sampling point should be a non-swivel faucet.
 - b. If it is a faucet with an aerator, remove the aerator, screen and gasket and flush thoroughly.
 - c. If an outside faucet is used, disconnect any hoses or other attachments and flush the line thoroughly.
 - d. It should be a faucet that does not leak around the packing or valve mechanism. Leaking faucets can promote bacterial growth.
 - e. Do not use fire hydrants or drinking fountains as sampling points.
 - f. Do not dip sample bottles in reservoirs, spring boxes or storage tanks in order to collect a sample. If you have any questions about proper sampling sites, please contact your laboratory, environmental or health department or the state drinking water section.

2. Use only sample bottles provided by the laboratory specifically for bacteriological sampling. These bottles are sterile and should not be rinsed before sampling. A chemical, usually sodium thiosulfate, is placed in the bottle by the lab and is used for chlorine deactivation. Do not remove it.

3. Don't open the sample bottle until the moment you are going to fill it.

4. Flush the line thoroughly. Run water through the faucet for three to five minutes before opening the bottle and collecting the sample.

5. Uncap the sample bottle, being careful not to touch the inside of the bottle with your fingers or other objects. Do not set the lid down while taking the sample.

6. Reduce the water flow to a slow steady stream. Continue flushing for at least 1-2 minutes, then gently fill the sample bottle to the fill mark. At least 100 ml. of water is necessary for analysis. Leave an air space in the top of the bottle. Do not overfill.

7. Replace the cap immediately, making sure it is tight and does not leak.

8. Label the laboratory form.

Complete the following information:

a. Your Public Water System (PWS) ID number.

b. Your water system name, address, city and phone number.

c. Collection date and time.

d. Type of sample: Routine, Repeat, and Special. Refer to previous discussion of definitions.

e. Name of person collecting sample and sample location.

f. Free chlorine residual if your system is chlorinated. The residual should be measured at the time of sample collection.

g. Complete the section for the return address where the report is to be sent.

9. Package the sample for delivery to the laboratory. Be sure to include the lab form. The sample should be kept cool if at all possible.

10. Mail or deliver the sample to the lab immediately. Samples over 30 hours old will not be analyzed by the laboratory. If the sample is too old or leaks in transit, the lab will notify you and you must collect another.



Sampling Plan Example

A written sampling plan must be developed by the water system. These plans will be reviewed by the Health Department or State Drinking Water agency during routine field visits for sanitary surveys or technical assistance visits. This plan should include:

1. The location of routine sampling sites on a system distribution map. You will need to locate more routine sampling sites than the number of samples required per month or quarter. A minimum of three sites is advised and the sites should be rotated on a regular basis.
2. Map the location of repeat sampling sites for the routine sampling sites. Remember that repeat samples must be collected within five (5) connections upstream and downstream from the routine sample sites.
3. Establish a sampling frequency of the routine sites.
4. Sampling technique, establish a minimum flushing time and requirements for free chlorine residuals at the sites (if you chlorinate continuously).

The sampling sites should be representative of the distribution network and pressure zones. If someone else, e.g., the lab, collects samples for you, you should provide them with a copy of your sampling plan and make sure they have access to all sample sites.



This fellow is taking a sample from a stream to check the water quality.

Collection of Surface Water Samples

Representative samples may be collected from rivers, streams and lakes if certain rules are followed:

1. Watch out for flash floods! If a flooding event is likely and samples must be obtained, always go in two-person teams for safety. Look for an easy route of escape.
2. Select a sampling location at or near a gauging station, so that stream discharge can be related to water-quality loading. If no gauging station exists, then measure the flow rate at the time of sampling, using the streamflow method described below.
3. Locate a straight and uniform channel for sampling.
4. Unless specified in the sampling plan, avoid sampling locations next to confluences or point sources of contamination.
5. Use bridges or boats for deep rivers and lakes where wading is dangerous or impractical.
6. Do not collect samples along a bank, as they may not be representative of the surface water body as a whole.
7. Use appropriate gloves when collecting the sample.

Streamflow Measurement

Before collecting water quality samples, record the stream's flow rate at the selected station.

The flow rate measurement is important for estimating contaminant loading and other impacts.

The first step in streamflow measurement is selecting a cross-section. Select a straight reach where the stream bed is uniform and relatively free of boulders and aquatic growth. Be certain that the flow is uniform and free of eddies, slack water and excessive turbulence.

After the cross-section has been selected, determine the width of the stream by stringing a measuring tape from bank-to-bank at right angles to the direction of flow. Next, determine the spacing of the verticals. Space the verticals so that no partial section has more than 5 per cent of the total discharge within it.

At the first vertical, face upstream and lower the velocity meter to the channel bottom, record its depth, then raise the meter to 0.8 and 0.2 of the distance from the stream surface, measure the water velocities at each level, and average them. Move to the next vertical and repeat the procedure until you reach the opposite bank. Once the velocity, depth and distance of the cross-section have been determined, the mid-section method can be used for determining discharge. Calculate the discharge in each increment by multiplying the averaged velocity in each increment by the increment width and averaged depth.

(Note that the first and last stations are located at the edge of the waterway and have a depth and velocity of zero.) Add up the discharges for each increment to calculate total stream discharge. Record the flow in liters (or cubic feet) per second in your field book.

Composite Sampling

Composite sampling is intended to produce a water quality sample representative of the total stream discharge at the sampling station. If your sampling plan calls for composite sampling, use an automatic type sampler.

Chemical Monitoring

The final federal rules regarding Phase II and V contaminants were promulgated by the U.S. EPA in 1992 and initial monitoring began in January 1993. This group of contaminants consists of Inorganic Chemicals (IOC), Volatile Organic Chemicals (VOC) and Synthetic Organic Chemicals (SOC) and the rule applies to all community and non-transient non-community public water systems.

The monitoring schedule for these contaminants is phased in by water system population size according to a “standardized monitoring framework” established by the U.S. EPA. This standardized monitoring framework establishes nine-year compliance cycles consisting of three 3-year compliance periods. The first compliance cycle began in January 1993 and ended December 31, 2001, with subsequent compliance cycles following the nine-year timeframe. The three-year compliance period of each cycle is the standard monitoring period for the water system.

Turbidity Monitoring

Monitoring for turbidity is applicable to all public water systems using surface water sources or groundwater sources under the direct influence of surface water in whole or part. Check with your state drinking water section or health department for further instructions.

The maximum contaminant level for turbidity for systems that provide filtration treatment:

1. Conventional or direct filtration: less than or equal to 0.5 NTU in at least 95% of the measurements taken each month. Conventional filtration treatment plants should be able to achieve a level of 0.1 NTU with proper chemical addition and operation.
2. Slow sand filtration, cartridge and alternative filtration: less than or equal to 1 NTU in at least 95% of the measurements taken each month. The turbidity levels must not exceed 5 NTU at any turbidity measurements must be performed on representative samples of the filtered water every four (4) hours that the system serves water to the public. A water system may substitute continuous turbidity monitoring for grab sample monitoring if it validates the continuous measurement for accuracy on a regular basis using a protocol approved by the Health or Drinking Water Agency, such as confirmation by a bench top turbidimeter. For systems using slow sand filtration, cartridge, or alternative filtration treatment the Health or Drinking Water Agency may reduce the sampling frequency to once per day if it determines that less frequent monitoring is sufficient to indicate effective filtration performance.

Inorganic Chemical Monitoring

All systems must monitor for inorganics. The monitoring for these contaminants is also complex with reductions, waivers and detections affecting the sampling frequency. Please refer to the monitoring schedules provided by your state health or drinking water sections for assistance in determining individual requirements. All transient non-community water systems are required to complete a one-time inorganic chemical analysis. The sample is to be collected at entry points (POE) to the distribution system representative of each source after any application of treatment.



Nitrates

Nitrate is an inorganic chemical that occurs naturally in some groundwater but most often is introduced into ground and surface waters by man. The most common sources are from fertilizers and treated sewage or septic systems. At high levels (over 10 mg/l) it can cause the “blue baby” syndrome in young infants, which can lead to serious illness and even death. It is regarded as an “acute health risk” because it can quickly cause illness.

Every water system must test for *Nitrate* at least yearly. Systems that use groundwater only must test yearly. Systems that use surface water and those that mix surface and groundwater must test every quarter. A surface water system may go to yearly testing if community and nontransient noncommunity water must do quarterly monitoring whenever they exceed 5 mg/l in a test. After 4 quarters of testing and the results show that the nitrate level is not going up, they may go back to yearly testing.

Radiological Contaminants

All community water systems shall monitor for gross alpha activity every four years for each source. Depending on your state rules, compliance will be based on the annual composite of 4 consecutive quarters or the average of the analyses of 4 quarterly samples. If the average annual concentration is less than one half the MCL, an analysis of a single sample may be substituted for the quarterly sampling procedure.

Total Trihalomethanes (TTHM)

All community water systems serving a population of 10,000 or more and which add a disinfectant in any part of the drinking water treatment process shall monitor for total trihalomethanes (TTHM). The MCL is 0.1 mg/l and consists of a calculation of the running average of quarterly analyses of the sum of the concentrations of bromodichloromethane, di-bromochloromethane, bromoform and chloroform.

Lead and Copper Rule

The Lead and Copper Rule was promulgated by the U.S. EPA on June 7, 1991, with monitoring to begin in January 1992 for larger water systems. This rule applies to all community and nontransient, noncommunity water systems and establishes action levels for these two contaminants at the consumer’s tap. Action levels of 0.015 mg/l for lead and 1.3 mg/l for copper have been established.

This rule establishes maximum contaminant level goals (MCLGs) for lead and copper, treatment technique requirements for optimal corrosion control, source water treatment, public education and lead service line replacement. Whenever an action level is exceeded, the corrosion control treatment requirement is triggered. This is determined by the concentration measured in the 90th percentile highest sample from the samples collected at consumers’ taps. Sample results are assembled in ascending order (lowest to highest) with the result at the 90th percentile being the action level for the system. For example, if a water system collected 20 samples, the result of the 18th highest sample would be the action level for the system.

The rule also includes the best available technology (BAT) for complying with the treatment technique requirements, mandatory health effects language for public notification of violations and analytical methods and laboratory performance requirements.

Initial monitoring began in January 1992 for systems with a population of 50,000 or more, in July 1992 for medium-sized systems (3,300 to 50,000 population) and in July 1993 for small-sized systems (less than 3,300 population),

One-liter tap water samples are to be collected at high-risk locations by either water system personnel or residents. Generally, high-risk locations are homes with lead-based solder installed after 1982 or with lead pipes or service lines. If not enough of these locations exist in the water system, the rule provides specific guidelines for selecting other sample sites.

The water must be allowed to stand motionless in the plumbing pipes for at least six (6) hours and collected from a cold water tap in the kitchen or bathroom. It is a first draw sample, which means the line is not to be flushed prior to sample collection. The number of sampling sites is determined by the population of the system and sample collection consists of two, six-month monitoring periods; check with your state rule or drinking water section for more information.

Sampling Sites by Population

*System size - No. of sites - No. of sites
(no. of persons served) (standard monitoring) (reduced monitoring)*

>100,000	100	50
10,001-100,000	60	30
3,301 to 10,000	40	20
501 to 3,300	20	10
101 to 500	10	5
< 100	5	5

If a system meets the lead and copper action levels or maintains optimal corrosion control treatment for two consecutive six-month monitoring periods, then reduced monitoring is allowed and sampling frequency drops to once per year. After three consecutive years of reduced monitoring, sample frequency drops to once every three years. In addition to lead and copper testing, all large water systems and those medium- and small-sized systems that exceed the lead or copper action levels will be required to monitor for the following water quality parameters: pH, alkalinity, calcium, conductivity, orthophosphate, silica and water temperature.

These parameters are used to identify optimal corrosion control treatment and determine compliance with the rule once treatment is installed. The sampling locations for monitoring water quality parameters are at entry points and representative taps throughout the distribution system.

Coliform sampling sites can be used for distribution system sampling. The number of sites required for monitoring water quality during each six-month period is shown below.

Number of Water Quality Parameters per Population

System size # of sites for water (no. of persons served) quality parameters

>100,000	25
10,001-100,000	10
3,301 to 10,000	3
501 to 3,300	2
101 to 500	1
<100	1

Water systems which maintain water quality parameters reflecting optimal corrosion control for two consecutive six-month monitoring periods qualify for reduced monitoring. After three consecutive years, the monitoring frequency can drop to once per year.

All large water systems must demonstrate that their water is minimally corrosive or install corrosion control treatment regardless of lead and copper sampling results.

QA/QC Measures

In addition to standard samples, the field technicians collect equipment blanks (**EB**), field cleaned equipment blanks (**FB**), split samples (**SS**), and field duplicate samples (**FD**).

Overall care must be taken in regards to equipment handling, container handling/storage, decontamination, and record keeping. Sample collection equipment and non-preserved sample containers must be rinsed three times with sample water before the actual sample is taken. Exceptions to this are any pre-preserved container or bac-t type samples.

If protective gloves are used, they shall be clean, new and disposable. These should be changed upon arrival at a new sampling point. Highly contaminated samples shall never be placed in the same ice chest as environmental samples. It is good practice to enclose highly contaminated samples in a plastic bag before placing them in ice chests. The same is true for wastewater and drinking water samples.

Ice chests or shipping containers with samples suspected of being highly contaminated shall be lined with new, clean, plastic bags. If possible, one member of the field team should take all the notes, fill out labels, etc., while the other member does all of the sampling.

Preservation of Samples

Proper sample preservation is the responsibility of the sampling team, not the lab providing sample containers. The best reference for preservatives is Standard Methods or your local laboratory.

It is the responsibility of the field team to assure that all samples are appropriately preserved.

Follow the preservative solution preparation instructions.

Always use strong safety precautions diluting the acid.

Put a new label on the dispensing bottle with the current date.



Slowly add the acid or other preservative to the water sample; not water to the acid or preservative.

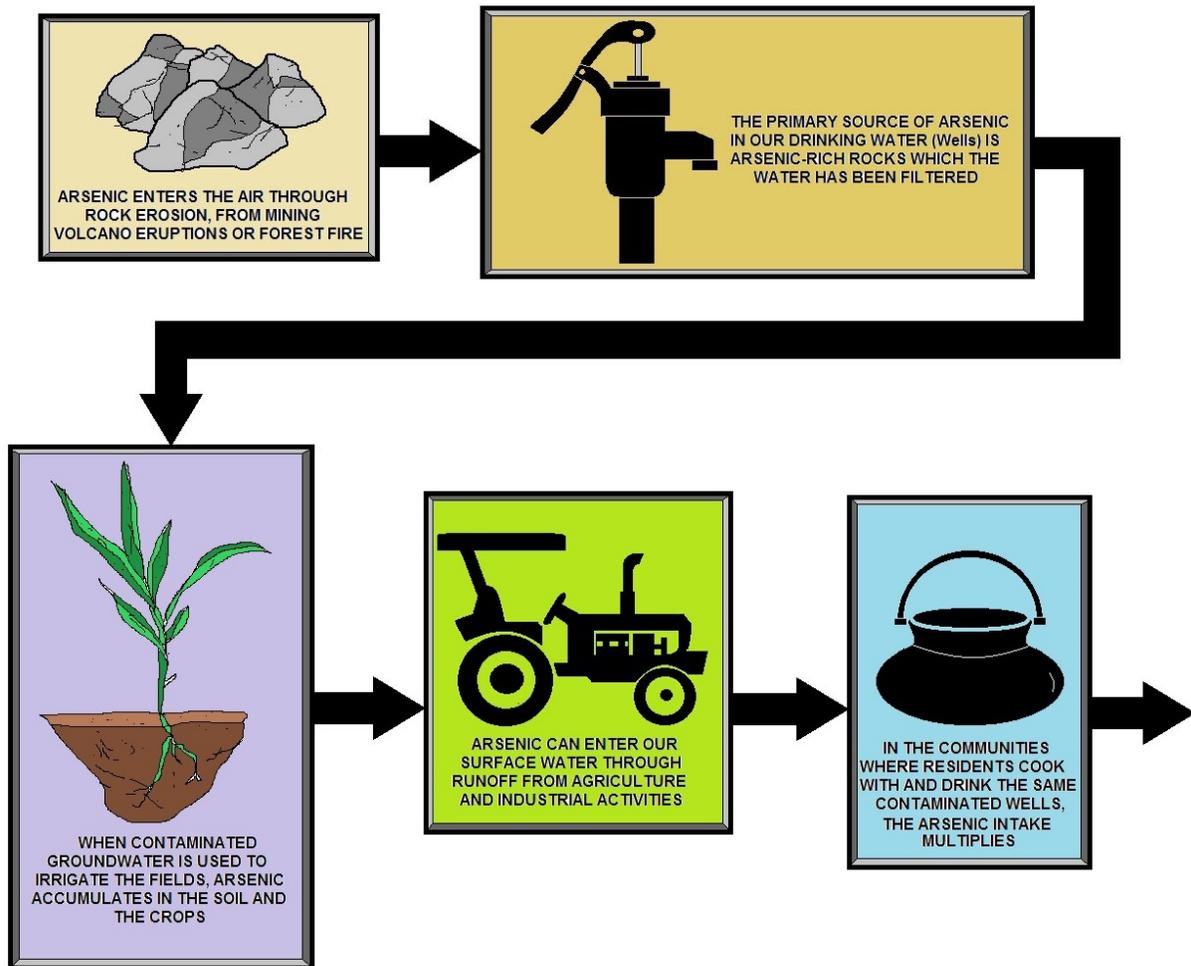
Wait 3-4 hours for the preservative to cool most samples down to 4 degrees Celsius.

Most preservatives have a shelf life of one year from the preparation date.

When samples are analyzed for TKN, TP, NH₄ and NO_x 1 mL of 50% Trace Metal grade sulfuric acid is added to each discrete auto sampler bottles/bags in the field lab before sampling collection. The preservative maintains the sample at 1.5<pH<2 after collection. To meet maximum holding time for these preserved samples (28 days), pull and ship samples every 14 days.

Narrow range pH paper (test strips) can be used to test an aliquot of the preserved sample.

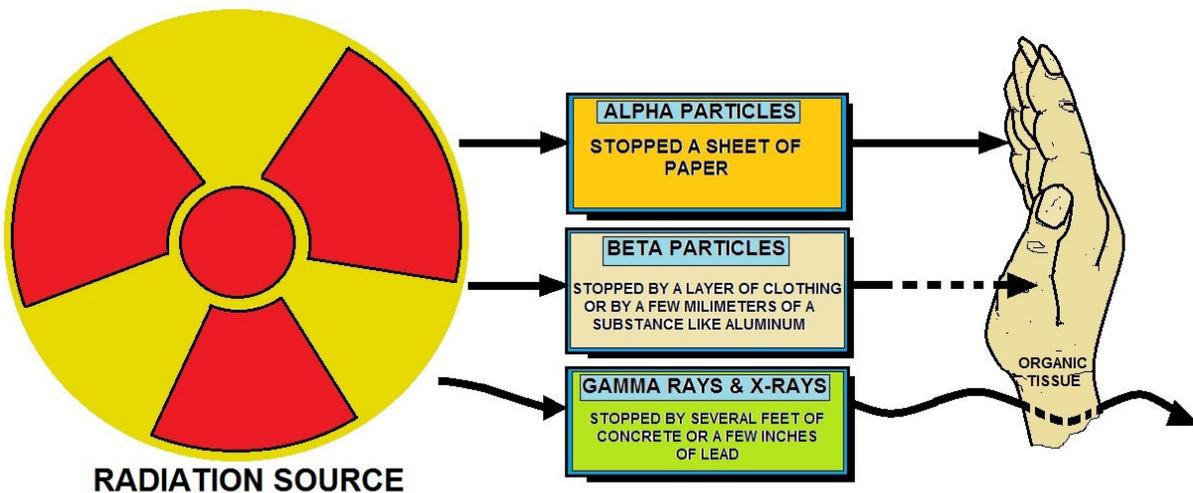
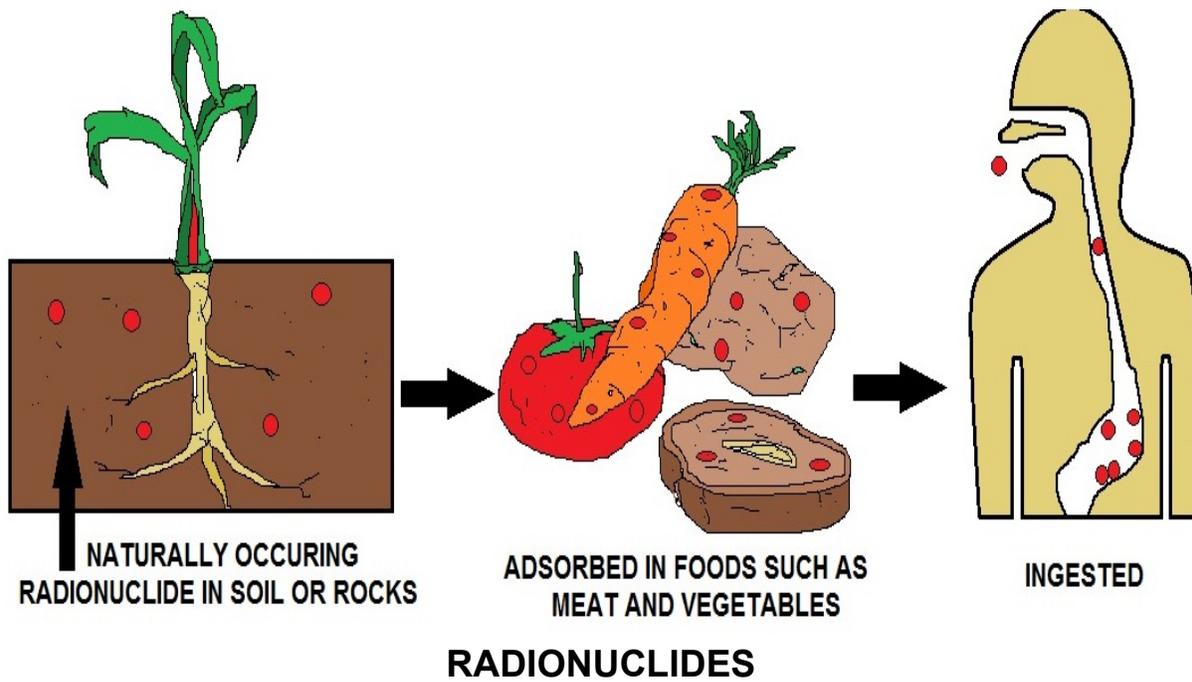
Place the pH paper into the container and compare the color with the manufacturer's color chart.



ARSENIC IN DRINKING WATER

FACTOR	TYPE	SOURCE(S)	PROBLEM
FECAL COLIFORM BACTERIA	BIOLOGICAL	HUMAN SEWAGE; LIVESTOCK WASTE	POSSIBLE PRESENCE OF PATHOGENIC (DISEASE-CAUSING) ORGANISMS
DISSOLVED OXYGEN (DO)	CHEMICAL	AIR; AQUATIC PLANTS	LOW LEVELS CAN KILL AQUATIC ORGANISMS
NITROGEN AND PHOSPHORUS	CHEMICAL	FERTILIZERS AND DETERGENTS FROM LAWNS AND RUNOFF	EXCESSIVE ALGAE GROWTH CAN LEAD TO LOW DO
ZINC, ARSENIC, LEAD, MERCURY, CADMIUM, NICKEL	CHEMICAL	LANDFILLS; INDUSTRIAL DISCHARGES; RUNOFF	GENETIC MUTATIONS OR DEATH IN FISH & WILDLIFE (HUMAN HEALTH THREATS AS WELL)
SALT	CHEMICAL	SALTWATER INTRUSION (IF NEAR OCEAN)	KILLS FRESHWATER SPECIES OF PLANTS AND ANIMALS
MUD, SAND, OTHER SOLID PARTICLES (TURBIDITY)	PHYSICAL	EROSION AND RUNOFF FROM DEVELOPMENT; AGRICULTURE	REDUCES PHOTOSYNTHESIS IN AQUATIC VEGETATION; INTERFERES WITH RESPIRATION IN AQUATIC ANIMALS

WATER QUALITY FACTORS



PENETRATING POWER OF ALPHA / BETA PARTICLES AND GAMMA RAYS AND X-RAYS

Water Disinfectant Terminology

Many water suppliers add a disinfectant to drinking water to kill germs such as giardia and e coli. Especially after heavy rainstorms, your water system may add more disinfectant to guarantee that these germs are killed.

Chlorine. Some people who use drinking water containing chlorine well in excess of the EPA standard could experience irritating effects to their eyes and nose. Some people who drink water containing chlorine well in excess of the EPA standard could experience stomach discomfort.

Chloramine. Some people who use drinking water containing chloramines well in excess of the EPA standard could experience irritating effects to their eyes and nose. Some people who drink water containing chloramines well in excess of the EPA standard could experience stomach discomfort or anemia.

Chlorine Dioxide. Some infants and young children who drink water containing chlorine dioxide in excess of the EPA standard could experience nervous system effects. Similar effects may occur in fetuses of pregnant women who drink water containing chlorine dioxide in excess of the EPA standard. Some people may experience anemia.

Disinfection Byproducts

Disinfection byproducts form when disinfectants added to drinking water to kill germs react with naturally-occurring organic matter in water.

Total Trihalomethanes. Some people who drink water containing trihalomethanes in excess of the EPA standard over many years may experience problems with their liver, kidneys, or central nervous systems, and may have an increased risk of getting cancer.

Haloacetic Acids. Some people who drink water containing haloacetic acids in excess of the EPA standard over many years may have an increased risk of getting cancer.

Bromate. Some people who drink water containing bromate in excess of the EPA standard over many years may have an increased risk of getting cancer.

Chlorite. Some infants and young children who drink water containing chlorite in excess of EPA standard could experience nervous system effects. Similar effects may occur in fetuses of pregnant women who drink water containing chlorite in excess of the EPA's standard. Some people may experience anemia.

MTBE is a fuel additive, commonly used in the United States to reduce carbon monoxide and ozone levels caused by auto emissions. Due to its widespread use, reports of MTBE detections in the nation's ground and surface water supplies are increasing. The Office of Water and other EPA offices are working with a panel of leading experts to focus on issues posed by the continued use of MTBE and other oxygenates in gasoline. The EPA is currently studying the implications of setting a drinking water standard for MTBE.

Health advisories provide additional information on certain contaminants. Health advisories are guidance values based on health effects other than cancer. These values are set for different durations of exposure (e.g., one-day, ten-day, longer-term, and lifetime).

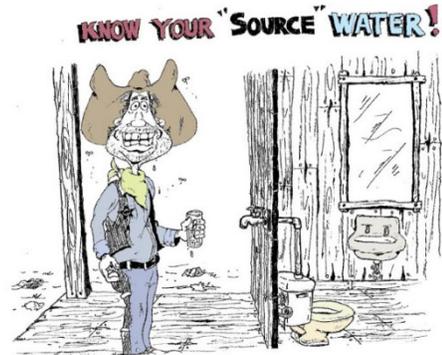
Troubleshooting Table for Sampling Monitoring

Problems

1. Positive Total Coliform.
2. Chlorine taste and odor.
3. Inability to maintain an adequately free chlorine residual at the furthest points of the distribution system or at dead end lines.

Possible Causes

- 1A. Improper sampling technique.
- 1B. Contamination entering distribution system.
- 1C. Inadequate chlorine residual at the sampling site.
- 1D. Growth of biofilm in the distribution system.
- 2A. High total chlorine residual and low free residual.
- 3A. Inadequate chlorine dose at treatment plant.
- 3B. Problems with chlorine feed equipment.
- 3C. Ineffective distribution system flushing program.
- 3D. Growth of biofilm in the distribution system.



Possible Solutions

- 1A. Check distribution system for low-pressure conditions, possibly due to line breaks or excessive flows that may result in a backflow problem.
- 1B. Insure that all staff are properly trained in sampling and transport procedures as described in the TCR.
- 1C. Check the operation of the chlorination feed system. Refer to issues described in the sections on pumps and hypochlorination systems. Insure that residual test is being performed properly.
- 1D. Thoroughly flush effected areas of the distribution system. Superchlorination may be necessary in severe cases.
- 2A. The free residual should be at least 85% of the total residual. Increase the chlorine dose rate to get past the breakpoint in order to destroy some of the combined residual that causes taste and odor problems. Additional system flushing may also be required.
- 3A. Increase chlorine feed rate at point of application.
- 3B. Check operation of chlorination equipment.
- 3C. Review distribution system flushing program and implement improvements to address areas of inadequate chlorine residual.
- 3D. Increase flushing in area of biofilm problem.

Disinfection Key

- ▶ Contact time is required
- ▶ 99% or 2 log inactivation of crypto
- ▶ 99.9% or 3 log inactivation of giardia lamblia cysts
- ▶ 99.99% or 4 log inactivation of enteric viruses
- ▶ $CT = \text{Concentration of disinfectant} \times \text{contact time}$
- ▶ The chlorine residual leaving the plant must be $=$ or $>$ 0.2 mg/L and measurable throughout the system.

Glossary

ABANDONED WELL: Wells that have been or need to be sealed by an approved method.

ABSENCE OF OXYGEN: The complete absence of oxygen in water described as Anaerobic.

ACCURACY: How closely an instrument measures the true or actual value.

ACID AND BASE ARE MIXED: When an acid and a base are mixed, an explosive reaction occurs and decomposition products are created under certain conditions.

ACID: Slowly add the acid to water while stirring. An operator should not mix acid and water or acid to a strong base.

ACID RAIN: A result of airborne pollutants.

ACTIVATED CHARCOAL (GAC or PAC): Granular Activated Charcoal or Powered Activated Charcoal. Used for taste and odor removal. A treatment technique that is not included in the grading of a water facility.

ACTIVATED CARBON FILTRATION: Can remove organic chemicals that produce off-taste and odor. These compounds are not dangerous to health but can make the water unpleasant to drink. Carbon filtration comes in several forms, from small filters that attach to sink faucets to large tanks that contain removable cartridges. Activated carbon filters require regular maintenance or they can become a health hazard.

ADSORPTION: *Not to be confused with absorption.* Adsorption is a process that occurs when a gas or liquid solute accumulates on the surface of a solid or a liquid (adsorbent), forming a film of molecules or atoms (the adsorbate). It is different from absorption, in which a substance diffuses into a liquid or solid to form a solution. The term sorption encompasses both processes, while desorption is the reverse process. Adsorption is present in many natural physical, biological, and chemical systems, and is widely used in industrial applications such as activated charcoal, synthetic resins, and water purification.

ADSORPTION CLARIFIERS: The concept of the adsorption clarifier package plant was developed in the early 1980s. This technology uses an up-flow clarifier with low-density plastic bead media, usually held in place by a screen. This adsorption media is designed to enhance the sedimentation/clarification process by combining flocculation and sedimentation into one step. In this step, turbidity is reduced by adsorption of the coagulated and flocculated solids onto the adsorption media and onto the solids already adsorbed onto the media. Air scouring cleans adsorption clarifiers followed by water flushing. Cleaning of this type of clarifier is initiated more often than filter backwashing because the clarifier removes more solids. As with the tube-settler type of package plant, the sedimentation/clarification process is followed by mixed-media filtration and disinfection to complete the water treatment.

AIR GAP SEPARATION: A physical separation space that is present between the discharge vessel and the receiving vessel; for an example, a kitchen faucet.

AIR HAMMER: A pneumatic cylindrical hammering device containing a piston used on air rotary rigs. The air hammer's heavy piston moves up and down by the introduction of compressed air creating a hammering action on the bit.

AIR HOOD: The most suitable protection when working with a chemical that produces dangerous fumes.

AIR ENTRAINMENT: The dissolution or inclusion of air bubbles into water.

AIRLIFT: The lifting of water and/or cuttings to the surface by the injection of high pressure bursts of air. Airlift occurs continuously when drilling with air rotary and can be used for well development with a surging technique.

AIR PUMPING: Continuous airlifting to remove water from the well.

AIR ROTARY: A method of rotary well drilling that utilizes compressed air as the primary drilling fluid.

AGGLOMERATION: A jumbled cluster or mass of varied parts. The act or process of agglomerating.

ALKALINITY: Alkalinity or AT is a measure of the ability of a solution to neutralize acids to the equivalence point of carbonate or bicarbonate. Alkalinity is closely related to the acid neutralizing capacity (ANC) of a solution and ANC is often incorrectly used to refer to alkalinity. However, the acid neutralizing capacity refers to the combination of the solution and solids present (e.g., suspended matter, or aquifer solids), and the contribution of solids can dominate the ANC (see carbonate minerals below).

ALTERNATIVE DISINFECTANTS: Disinfectants - other than chlorination (halogens) - used to treat water, e.g. ozone, ultraviolet radiation, chlorine dioxide, and chloramine. There is limited experience and scientific knowledge about the by-products and risks associated with the use of alternatives.

ALGAE: Microscopic plants that are free-living and usually live in water. They occur as single cells floating in water, or as multicellular plants like seaweed or strands of algae that attach to rocks.

ALPHA AND BETA RADIOACTIVITY: Represent two common forms of radioactive decay. Radioactive elements have atomic nuclei so heavy that the nucleus will break apart, or disintegrate spontaneously. When decay occurs, high-energy particles are released. These high-energy particles are called radioactivity. Although radioactivity from refined radioactive elements can be dangerous, it is rare to find dangerous levels of radioactivity in natural waters. An alpha particle is a doubly-charged helium nucleus comprised of two protons, two neutrons, and no electrons. A beta particle is a high-speed electron. Alpha particles do not penetrate matter easily, and are stopped by a piece of paper. Beta particles are much more penetrating and can pass through a millimeter of lead.

ALUMINUM SULFATE: The chemical name for Alum. The molecular formula of Alum is $Al_2(SO_4)_3 \cdot 14H_2O$. It is a cationic polymer.

AMOEBEA: Amoeba (sometimes amoeba or ameba, plural amoebae) is a genus of protozoa that moves by means of pseudopods, and is well-known as a representative unicellular organism. The word amoeba or ameba is variously used to refer to it and its close relatives, now grouped as the Amoebozoa, or to all protozoa that move using pseudopods, otherwise termed amoeboids.

AMMONIA: NH_3 A chemical made with Nitrogen and Hydrogen and used with chlorine to disinfect water. Most ammonia in water is present as the ammonium ion rather than as ammonia.

AMMONIATOR: A control device which meters gaseous ammonia directly into water under positive pressure.

ANAEROBIC: An abnormal condition in which color and odor problems are most likely to occur.

ANAEROBIC CONDITIONS: When anaerobic conditions exist in either the metalimnion or hypolimnion of a stratified lake or reservoir, water quality problems may make the water unappealing for domestic use without costly water treatment procedures. Most of these problems are associated with Reduction in the stratified waters.

ANEROID: Using no fluid, as in aneroid barometer.

ASEPTIC: Free from the living germs of disease, fermentation, or putrefaction.

ANNULAR SPACE: The space between the borehole wall and either drill piping or casing within a well.

ANNULUS: See Annular Space.

AMMONIA: A chemical made with Nitrogen and Hydrogen and used with chlorine to disinfect water.

AQUICLUDE: A layer or layers of soils or formations which water cannot pass through (ex - solid bedrock or very stiff clay). The opposite of aquifer.

AQUIFER: A saturated layer or layers of soils or formations which water can pass through and be provided in usable quantities to supply wells or springs (ex – saturated semi consolidated sediment or saturated fractured bedrock.) An underground geologic formation capable of storing significant amounts of water.

AQUIFER PARAMETERS: Referring to such attributes as specific capacity, aquifer storage, transmissivity, hydraulic conductivity, gradient, and water levels. Refers to all of the components of Darcy's Law and related parameters.

ARTESIAN AQUIFER: A confined aquifer in which the pressure head results in a water elevation higher than the land surface.

ARTESIAN WELL: A well-constructed within an artesian aquifer. When an artesian well is opened it will flow naturally.

As: The chemical symbol of Arsenic.

AS NITROGEN: An expression that tells how the concentration of a chemical is expressed mathematically. The chemical formula for the nitrate ion is NO_3 , with a mass of 62. The concentration of nitrate can be expressed either in terms of the nitrate ion or in terms of the principal element, nitrogen. The mass of the nitrogen atom is 14. The ratio of the nitrate ion mass to the nitrogen atom mass is 4.43. Thus a concentration of 10 mg/L nitrate expressed as nitrogen would be equivalent to a concentration of 44.3 mg/L nitrate expressed as nitrate ion. When dealing with nitrate numbers it is very important to know how numeric values are expressed.

ASYNCHRONOUS: Not occurring at the same time.

AUGER RIG: A drilling rig, which drives a rotating spiral flange to drill into the earth.

ATOM: The general definition of an ion is an atom with a positive or negative charge. Electron is the name of a negatively charged atomic particle.

BACKFLOW PREVENTION: To stop or prevent the occurrence of, the unnatural act of reversing the normal direction of the flow of liquid, gases, or solid substances back in to the public potable (drinking) water supply. See Cross-connection control.

BACKFLOW: To reverse the natural and normal directional flow of a liquid, gases, or solid substances back in to the public potable (drinking) water supply. This is normally an undesirable effect.

BACKSIPHONAGE: A liquid substance that is carried over a higher point. It is the method by which the liquid substance may be forced by excess pressure over or into a higher point.

BACTERIA: Small, one-celled animals too small to be seen by the naked eye. Bacteria are found everywhere, including on and in the human body. Humans would be unable to live without the bacteria that inhabit the intestines and assist in digesting food. Only a small percentage of bacteria cause disease in normal, healthy humans. Other bacteria can cause infections if they get into a cut or wound. Bacteria are the principal concern in evaluating the microbiological quality of drinking water, because some of the bacteria-caused diseases that can be transmitted by drinking water are potentially life-threatening.

BACTERIOPHAGE: Any of a group of viruses that infect specific bacteria, usually causing their disintegration or dissolution. A bacteriophage (from 'bacteria' and Greek phagein, 'to eat') is any one of a number of viruses that infect bacteria. The term is commonly used in its shortened form, phage. Typically, bacteriophages consist of an outer protein hull enclosing genetic material. The genetic material can be ssRNA (single stranded RNA), dsRNA, ssDNA, or dsDNA between 5 and 500 kilo base pairs long with either circular or linear arrangement. Bacteriophages are much smaller than the bacteria they destroy - usually between 20 and 200 nm in size.

BAILER: A device used to withdrawal water or sediment from a well utilizing a check valve type mechanism.

BARITE: Processed barium sulfate, often used to increase drilling fluid densities in mud rotary.

BATTERY: A source of direct current (DC) may be used for standby lighting in a water treatment facility. The electrical current used in a DC system may come from a battery.

BENTONITE: High quality clay composed primarily of montmorillonite. Used to thicken drilling mud in mud rotary drilling and used to form seals in well construction or abandonment.

BEST AVAILABLE TECHNOLOGY ECONOMICALLY ACHIEVABLE (BAT): A level of technology based on the best existing control and treatment measures that are economically achievable within the given industrial category or subcategory.

BEST MANAGEMENT PRACTICES (BMPs): Schedules of activities, prohibitions of practices, maintenance procedures, and other management practices to prevent or reduce the pollution of waters of the U.S. BMPs also include treatment requirements, operating procedures and practices to control plant site runoff, spillage or leaks, sludge or waste disposal, or drainage from raw material storage.

BEST PRACTICABLE CONTROL TECHNOLOGY CURRENTLY AVAILABLE (BPT): A level of technology represented by the average of the best existing wastewater treatment performance levels within an industrial category or subcategory.

BEST PROFESSIONAL JUDGMENT (BPJ): The method used by a permit writer to develop technology-based limitations on a case-by-case basis using all reasonably available and relevant data.

BIT: The primary cutting edge of a drill string.

BLANK CASING: A section of well casing that is solid.

BLOWDOWN: The discharge of water with high concentrations of accumulated solids from boilers to prevent plugging of the boiler tubes and/or steam lines. In cooling towers, blowdown is discharged to reduce the concentration of dissolved salts in the recirculating cooling water.

BOREHOLE DEVIATION: A boreholes' orientation deviates from vertical while drilling.

BOREHOLE GEOPHYSICS: A surveying technique of utilizing specialized tools to measure various physical parameters of the aquifer, formation, and well.

BOREHOLE: The hole that is formed when drilling into the earth.

BOULDER: An individual rock or solid mass of rock larger than 10 inches in diameter.

BREAK POINT CHLORINATION: The process of chlorinating the water with significant quantities of chlorine to oxidize all contaminants and organic wastes and leave all remaining chlorine as free chlorine.

BRIDGING: The tendency of sediment, filter, or seal media to create an obstruction if installed in too small an annulus or to rapidly. Also can occur within filter packs requiring development.

BROMINE: Chemical disinfectant (HALOGEN) that kills bacteria and algae. This chemical disinfectant has been used only on a very limited scale for water treatment because of its handling difficulties. This chemical causes skin burns on contact, and a residual is difficult to obtain.

BUCKET AUGER: A single cylindrical type of auger flight consisting of offset cutting blades at the bottom. A bucket auger rig rotates the bucket and its blades cut into the earth and fill the bucket with cuttings, which are dumped on the surface as needed.

BUFFER: Chemical that resists pH change, e.g. sodium bicarbonate

BUTTON BIT: A bit that is constructed with raised (typically carbide) buttons that strengthen the bit and aid in crushing and grinding efficiency. A button bit may be of a roller, hammer, or percussion type.

CABLE TOOL: (Also called Percussion Drilling) A method of drilling which utilizes the consecutive lifting and dropping of a heavy drill string via a system of cables.

CALCIUM HARDNESS: A measure of the calcium salts dissolved in water.

Ca: The chemical symbol for calcium.

CADMIUM: A contaminant that is usually not found naturally in water or in very small amounts.

CALCIUM HARDNESS: A measure of the calcium salts dissolved in water.

CALCIUM ION: Is divalent because it has a valence of +2.

CALCIUM, MAGNESIUM AND IRON: The three elements that cause hardness in water.

CaOCl₂.4H₂O: The molecular formula of Calcium hypochlorite.

CAPILLARY ACTION: The occurrence of an upward movement of fluid into previously unsaturated soil due to adhesion and surface tension which develops between the fluid and soil particles.

CAPILLARY FRINGE: The uppermost portion of an aquifer where the vadose zone ends. The capillary action of soils permits moisture to extend upwards into the vadose zone within the capillary fringe.

CARBON DIOXIDE GAS: The pH will decrease and alkalinity will change as measured by the Langelier index after pumping carbon dioxide gas into water.

CARBONATE HARDNESS: Carbonate hardness is the measure of Calcium and Magnesium and other hard ions associated with carbonate (CO_3^{2-}) and bicarbonate (HCO_3^-) ions contained in a solution, usually water. It is usually expressed either as parts per million (ppm or mg/L), or in degrees (KH - from the German "Karbonathärte"). One German degree of carbonate hardness is equivalent to about 17.8575 mg/L. Both measurements (mg/L or KH) are usually expressed "as CaCO_3 " – meaning the amount of hardness expressed as if calcium carbonate was the sole source of hardness. Every bicarbonate ion only counts for half as much carbonate hardness as a carbonate ion does. If a solution contained 1 liter of water and 50 mg NaHCO_3 (baking soda), it would have a carbonate hardness of about 18 mg/L as CaCO_3 . If you had a liter of water containing 50 mg of Na_2CO_3 , it would have a carbonate hardness of about 29 mg/L as CaCO_3 .

CARBONATE, BICARBONATE AND HYDROXIDE: Chemicals that are responsible for the alkalinity of water.

CARBONATE ROCK: Rock that is composed primarily of calcium carbonate.

CASING DRIVER: A percussion or hammering device used to force casing into the subsurface.

CASING: A column of specially designed pipe of metal or plastic material installed in wells in order to keep a borehole open to permit serviceability of and/or construction and completion of a well within it.

CATHEAD: A specially designed auxiliary reel that normally utilizes heavy rope rather than steel cable. Often used on cable tool or percussion drilling rigs for the operation of drive blocks.

CATHODIC PROTECTION: An operator should protect against corrosion of the anode and/or the cathode by painting the copper cathode. Cathodic protection interrupts corrosion by supplying an electrical current to overcome the corrosion-producing mechanism. Guards against stray current corrosion.

CAUSTIC: NaOH (also called Sodium Hydroxide) is a strong chemical used in the treatment process to neutralize acidity, increase alkalinity or raise the pH value.

CAUSTIC SODA: Also known as sodium hydroxide and is used to raise pH.

CAVERN: Large open spaces (>5ft.) encountered while drilling. More often associated with limestone formations in a karst environment.

CEILING AREA: The specific gravity of ammonia gas is 0.60. If released, this gas will accumulate first at the ceiling area. Cl_2 gas will settle on the floor.

CEMENT GROUT: Cement of fine consistency, capable of being pumped. Used to seal in and around wells.

CENTRALIZER: Stand offs attached to well casing and screen to maintain annular space. In drilling, it has the same meaning as stabilizer or drill collar.

CENTRIFUGAL FORCE: That force when a ball is whirled on a string that pulls the ball outward. On a centrifugal pump, it is that force which throws water from a spinning impeller.

CENTRIFUGAL PUMP: A pump consisting of an impeller fixed on a rotating shaft and enclosed in a casing, having an inlet and a discharge connection. The rotating impeller creates pressure in the liquid by the velocity derived from centrifugal force.

CESIUM (also Caesium): Symbol Cs- A soft, silvery-white ductile metal, liquid at room temperature, the most electropositive and alkaline of the elements, used in photoelectric cells and to catalyze hydrogenation of some organic compounds.

CHAIN OF CUSTODY (COC): A record of each person involved in the possession of a sample from the person who collects the sample to the person who analyzes the sample in the laboratory.

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CHECK VALVE: Allows water to flow in only one direction.

CHELATION: A chemical process used to control scale formation in which a chelating agent "captures" scale-causing ions and holds them in solution.

CHEMICAL FEED RATE: Chemicals are added to the water in order to improve the subsequent treatment processes. These may include pH adjusters and coagulants. Coagulants are chemicals, such as alum, that neutralize positive or negative charges on small particles, allowing them to stick together and form larger particles that are more easily removed by sedimentation (settling) or filtration. A variety of devices, such as baffles, static mixers, impellers and in-line sprays, can be used to mix the water and distribute the chemicals evenly.

CHEMICAL OXIDIZER: KMnO_4 or Potassium Permanganate is used for taste and odor control because it is a strong oxidizer which eliminates many organic compounds.

CHEMICAL REACTION RATE: In general, when the temperature decreases, the chemical reaction rate also decreases. The opposite is true for when the temperature increases.

CHEMISORPTION: (or chemical adsorption) Is adsorption in which the forces involved are valence forces of the same kind as those operating in the formation of chemical compounds.

CHLORAMINATION: Treating drinking water by applying chlorine before or after ammonia. This creates a persistent disinfectant residual called chloramines.

CHLORAMINES: A group of chlorine ammonia compounds formed when chlorine combines with organic wastes in the water. Chloramines are not effective as disinfectants and are responsible for eye and skin irritation as well as strong chlorine odors.

CHLORINATION: The process in water treatment of adding chlorine (gas or solid hypochlorite) for purposes of disinfection.

CHLORINE: A chemical used to disinfect water. Chlorine is extremely reactive, and when it comes in contact with microorganisms in water it kills them. Chlorine is added to swimming pools to keep the water safe for swimming. Chlorine is available as solid tablets for swimming pools. Some public water system's drinking water treatment plants use chlorine in a gas form because of the large volumes required. Chlorine is very effective against algae, bacteria and viruses. Protozoa are resistant to chlorine because they have thick coats; protozoa are removed from drinking water by filtration.

CHLORINE DEMAND: Amount of chlorine required to react on various water impurities before a residual is obtained. Also, means the amount of chlorine required to produce a free chlorine residual of 0.1 mg/l after a contact time of fifteen minutes as measured by Iodometric method of a sample at a temperature of twenty degrees in conformance with Standard methods.

CHLORINE FEED: Chlorine may be delivered by vacuum-controlled solution feed chlorinators. The chlorine gas is controlled, metered, introduced into a stream of injector water and then conducted as a solution to the point of application.

CHLORINE, FREE: Chlorine available to kill bacteria or algae. The amount of chlorine available for sanitization after the chlorine demand has been met. Also known as chlorine residual.

CIRCULATION: The continual flow of drilling fluid from injection to recovery and recirculation at the surface.

CLEAR WELL: A large underground storage facility sometimes made of concrete. A clear well or a plant storage reservoir is usually filled when demand is low. The final step in the conventional filtration process, the clearwell provides temporary storage for the treated water. The two main purposes for this storage are to have filtered water available for backwashing the filter and to provide detention time (or contact time) for the chlorine (or other disinfectant) to kill any microorganisms that may remain in the water.

ClO_2 : The molecular formula of Chlorine dioxide.

COAGULATION: The best pH range for coagulation is between 5 and 7. Mixing is an important part of the coagulation process you want to complete the coagulation process as quickly as possible.

COBBLES: A rock smaller than a boulder but larger than a pebble. A cobble is greater than 2.5 inches in diameter and smaller than 10 inches in diameter.

COLIFORM: Bacteria normally found in the intestines of warm-blooded animals. Coliform bacteria are present in high numbers in animal feces. They are an indicator of potential contamination of water. Adequate and appropriate disinfection effectively destroys coliform bacteria. Public water systems are required to deliver safe and reliable drinking water to their customers 24 hours a day, 365 days a year. If the water supply becomes contaminated, consumers can become seriously ill. Fortunately, public water systems take many steps to ensure that the public

has safe, reliable drinking water. One of the most important steps is to regularly test the water for coliform bacteria. Coliform bacteria are organisms that are present in the environment and in the feces of all warm-blooded animals and humans. Coliform bacteria will not likely cause illness. However, their presence in drinking water indicates that disease-causing organisms (pathogens) could be in the water system. Most pathogens that can contaminate water supplies come from the feces of humans or animals. Testing drinking water for all possible pathogens is complex, time-consuming, and expensive. It is relatively easy and inexpensive to test for coliform bacteria. If coliform bacteria are found in a water sample, water system operators work to find the source of contamination and restore safe drinking water. There are three different groups of coliform bacteria; each has a different level of risk.

COLIFORM TESTING: The effectiveness of disinfection is usually determined by Coliform bacteria testing. A positive sample is a bad thing and indicates that you have bacteria contamination.

COLLOIDAL SUSPENSIONS: Because both iron and manganese react with dissolved oxygen to form insoluble compounds, they are not found in high concentrations in waters containing dissolved oxygen except as colloidal suspensions of the oxide.

COLORIMETRIC MEASUREMENT: A means of measuring an unknown chemical concentration in water by measuring a sample's color intensity.

COMMUTATOR: A device for reversing the direction of a current. (in a DC motor or generator) a cylindrical ring or disk assembly of conducting members, individually insulated in a supporting structure with an exposed surface for contact with current-collecting brushes and mounted on the armature shaft, for changing the frequency or direction of the current in the armature windings.

CHRONIC: A stimulus that lingers or continues for a relatively long period of time, often one-tenth of the life span or more. Chronic should be considered a relative term depending on the life span of an organism. The measurement of chronic effect can be reduced growth, reduced reproduction, etc., in addition to lethality.

COMBINED CHLORINE: The reaction product of chlorine with ammonia or other pollutants, also known as chloramines.

COMMUNITY WATER SYSTEM: A water system which supplies drinking water to 25 or more of the same people year-round in their residences.

COMPLIANCE CYCLE: A 9-calendar year time-frame during which a public water system is required to monitor. Each compliance cycle consists of 3 compliance periods.

COMPLIANCE PERIOD: A 3-calendar year time-frame within a compliance cycle.

COMPLETION (WELL COMPLETION): Refers to the final construction of the well including the installation of pumping equipment.

COMPOSITE SAMPLE: A water sample that is a combination of a group of samples collected at various intervals during the day.

CONDENSATION: The process that changes water vapor to tiny droplets or ice crystals.

CONE OF DEPRESSION: That portion of the water table or potentiometric surface that experiences drawdown from a pumped well.

CONFINED AQUIFER: An aquifer that is isolated by confining layers on both its top and bottom. Pressures within a confined aquifer are normally greater than atmospheric pressure resulting in a potentiometric head.

CONFINING LAYER: An extensive layer of soil or formation that resists the movement of water from an aquifer below or above it. Confining layers isolate aquifers thereby confining them. May or may not be an aquiclude. (ex – Clay or silt rich layer)

CONSOLIDATED: Soil, sediment, or formation that is solidified or cemented together as a unit.

CONTACT TIME, pH and LOW TURBIDITY: Factors which are important in providing good disinfection using chlorine.

CONTACT TIME: If the water temperature decreases from 70°F (21°C) to 40°F (4°C). The operator needs to increase the detention time to maintain good disinfection of the water.

CONTAINS THE ELEMENT CARBON: A simple definition of an organic compound.

CONTAMINANT: Any natural or man-made physical, chemical, biological, or radiological substance or matter in water, which is at a level that may have an adverse effect on public health, and which is known or anticipated to occur in public water systems.

CONTAMINATE: tr.v. con·tam·i·nated, con·tam·i·nat·ing, con·tam·i·nates

1. To make impure or unclean by contact or mixture.
2. To expose to or permeate with radioactivity.

CONTAMINATION: A degradation in the quality of groundwater in result of the it's becoming polluted with unnatural or previously non-existent constituents.

CONTINUOUS SLOT SCREEN: A wire wrapped or plastic slotted screen in which the slot openings completely encircle the inner ribs of the screen.

CONTROL TASTE AND ODOR PROBLEMS: $KMnO_4$ Potassium permanganate is a strong oxidizer commonly used to control taste and odor problems.

CONVENTIONAL: A standard or common procedure to a group of more complex methods. (ex – Direct Rotary *conventional* vs. Reverse *non-conventional*)

COPPER: The chemical name for the symbol Cu.

CORROSION: The removal of metal from copper, other metal surfaces and concrete surfaces in a destructive manner. Corrosion is caused by improperly balanced water or excessive water velocity through piping or heat exchangers.

CORROSIVITY: The Langelier Index measures corrosivity.

COUPON: A coupon placed to measure corrosion damage in the water mains.

CROSS-CONNECTION: A physical connection between a public water system and any source of water or other substance that may lead to contamination of the water provided by the public water system through backflow. Might be the source of an organic substance causing taste and odor problems in a water distribution system.

CROSS-CONTAMINATION: The mixing of two unlike qualities of water. For example, the mixing of good water with a polluting substance like a chemical.

CUTTING HEAD (CUTTER HEAD): The bit portion of auger fighting that serves as the primary cutting edge of the auger.

CUTTING SHOE: A hardened steel sleeve with a wedged or armored cutting edge that is installed on well casing that is to be driven into the earth.

CUTTINGS: Crushed rock, soil, or formation material generated by the drilling action of a bit.

CRYPTOSPORIDIUM: A disease-causing parasite, resistant to chlorine disinfection. It may be found in fecal matter or contaminated drinking water. Cryptosporidium is a protozoan pathogen of the Phylum Apicomplexa and causes a diarrheal illness called cryptosporidiosis. Other apicomplexan pathogens include the malaria parasite Plasmodium, and Toxoplasma, the causative agent of toxoplasmosis. Unlike Plasmodium, which transmits via a mosquito vector, Cryptosporidium does not utilize an insect vector and is capable of completing its life cycle within a single host, resulting in cyst stages which are excreted in feces and are capable of transmission to a new host.

CYANURIC ACID: White, crystalline, water-soluble solid, $C_3H_3O_3N_3 \cdot 2H_2O$, used chiefly in organic synthesis. Chemical used to prevent the decomposition of chlorine by ultraviolet (UV) light.

CYANOBACTERIA: Cyanobacteria, also known as blue-green algae, blue-green bacteria or Cyanophyta, is a phylum of bacteria that obtain their energy through photosynthesis. The name "cyanobacteria" comes from the color of the bacteria (Greek: kyanós = blue). They are a significant component of the marine nitrogen cycle and an important primary producer in many areas of the ocean, but are also found on land.

DAILY MAXIMUM LIMITATIONS: The maximum allowable discharge of pollutants during a 24 hour period. Where daily maximum limitations are expressed in units of mass, the daily discharge is the total mass discharged over the course of the day. Where daily maximum limitations are expressed in terms of a concentration, the daily

discharge is the arithmetic average measurement of the pollutant concentration derived from all measurements taken that day.

DANGEROUS CHEMICALS: The most suitable protection when working with a chemical that produces dangerous fumes is to work under an air hood or fume hood.

DARCY'S LAW: ($Q=KIA$) A fundamental equation used in the groundwater sciences to determine aquifer characteristics, where Q =Flux, K =Hydraulic Conductivity (Permeability), I = Hydraulic Gradient (change in head), and A = Cross Sectional Area of flow.

DECIBELS: The unit of measurement for sound.

DECOMPOSE: To decay or rot.

DECOMPOSITION OF ORGANIC MATERIAL: The decomposition of organic material in water produces taste and odors.

DEMINERALIZATION PROCESS: Mineral concentration of the feed water is the most important consideration in the selection of a demineralization process. Acid feed is the most common method of scale control in a membrane demineralization treatment system.

DENTAL CAVES PREVENTION IN CHILDREN: The main reason that fluoride is added to a water supply.

DEPOLARIZATION: The removal of hydrogen from a cathode.

DESICCANT: When shutting down equipment which may be damaged by moisture, the unit may be protected by sealing it in a tight container. This container should contain a desiccant.

DESORPTION: Desorption is a phenomenon whereby a substance is released from or through a surface. The process is the opposite of sorption (that is, adsorption and absorption). This occurs in a system being in the state of sorption equilibrium between bulk phase (fluid, i.e. gas or liquid solution) and an adsorbing surface (solid or boundary separating two fluids). When the concentration (or pressure) of substance in the bulk phase is lowered, some of the sorbed substance changes to the bulk state. In chemistry, especially chromatography, desorption is the ability for a chemical to move with the mobile phase. The more a chemical desorbs, the less likely it will adsorb, thus instead of sticking to the stationary phase, the chemical moves up with the solvent front. In chemical separation processes, stripping is also referred to as desorption as one component of a liquid stream moves by mass transfer into a vapor phase through the liquid-vapor interface.

DEVELOPMENT: The cleaning of the well and bore once construction is complete.

DETENTION LAG: Is the period of time between the moment of change in a chlorinator control system and the moment when the change is sensed by the chlorine residual indicator.

DETENTION LAG TIME: The minimum detention time range recommended for flocculation is 5 – 20 minutes for direct filtration and up to 30 minutes for conventional filtration.

DIATOMACEOUS EARTH: A fine silica material containing the skeletal remains of algae.

DIRECT CURRENT: A source of direct current (**DC**) may be used for standby lighting in a water treatment facility. The electrical current used in a DC system may come from a battery.

DIRECT ROTARY: The conventional method of rotary drilling involving the rotation of a drill string and standard use of drilling fluid to penetrate the earth.

DISCHARGE HEAD: See Total Dynamic Head.

DISINFECT: The application of a chemical to kill most, but not all, microorganisms that may be present. Chlorine is added to public water drinking systems drinking water for disinfection. Depending on your state rule, drinking water must contain a minimum of 0.2 mg/L free chlorine. Disinfection makes drinking water safe to consume from the standpoint of killing pathogenic microorganisms including bacteria and viruses. Disinfection does not remove all bacteria from drinking water, but the bacteria that can survive disinfection with chlorine are not pathogenic bacteria that can cause disease in normal healthy humans.

DISINFECTION: The treatment of water to inactivate, destroy, and/or remove pathogenic bacteria, viruses, protozoa, and other parasites.

DISINFECTION BY-PRODUCTS (DBPs): The products created due to the reaction of chlorine with organic materials (e.g. leaves, soil) present in raw water during the water treatment process. The EPA has determined that these DBPs can cause cancer. Chlorine is added to drinking water to kill or inactivate harmful organisms that cause various diseases. This process is called disinfection. However, chlorine is a very active substance and it reacts with naturally occurring substances to form compounds known as disinfection byproducts (DBPs). The most common DBPs formed when chlorine is used are trihalomethanes (THMs), and haloacetic acids (HAAs).

DISSOLVED OXYGEN: Can be added to zones within a lake or reservoir that would normally become anaerobic during periods of thermal stratification.

DISSOLUTION : The chemical and physical process of dissolving rock. Typically, limestone or carbonate rocks can be dissolved via the percolation or movement of groundwater that, in its infancy, is slightly acidic. As time goes on, the rock may also be physically worn away by the rapid movement of groundwater through the interconnected open spaces created by the initial chemical dissolving process.

DISTILLATION, REVERSE OSMOSIS AND FREEZING: Processes that can be used to remove minerals from the water.

DRAG BIT: A style of drill bit used in rotary drilling when soil or formation conditions are loosely consolidated and are comprised of fine-grained sediments.

DRAWDOWN: The change in water level from static to pumping level.

DRILL COLLAR: A section of the drill string that provides sufficient mass and diameter to maintain vertical borehole alignment and consistent borehole diameter.

DRILL FOAM: Surfactant used in air rotary drilling and well development.

DRILL PIPE: Sections of the drill string that are connected one to another in order to achieve a desired length while also providing a pathway for the circulation of drilling fluid.

DRILL STEM: The complete drill string or, in cable drilling, the equivalent of a drill collar.

DRILL STRING: The complete drilling assembly in rotary drilling including drill pipe, subs, collars, and bit.

DRILLER: A specially trained individual that operates the drilling rig.

DRILLING FLUID: Fluid circulated through the borehole in rotary drilling methods used to lift cuttings to the surface, provide borehole stability, and cool the bit. Drilling Fluid may consist of mud, water, air, foam, or other additives.

DRILLING PERMIT: A certificate of approval to drill and construct a well often required by the state or local regulating authority.

DRILLING PRESSURE: The pressure exerted within the borehole during drilling. The pressure required to circulate drilling fluid to the surface.

DRIVE BLOCK: A heavy collar that attaches over the drill pipe and is dropped successively to advance casing into the earth. Used primarily in cable tool or percussion drilling methods.

DRIVE CLAMP: A fitting that is attached to the top of a drill string or stem serving as a striking surface for driving casing into the earth.

DRIVE UNIT: The portion of a rotary rig that provides the rotation to the drill string. (ex – top drive or table drive unit). Also may be called the drive head.

DRIVING: The installation of a well or casing via forcing of it into the earth by repeated striking.

DRY ACID: A granular chemical used to lower pH and or total alkalinity.

E. COLI, Escherichia coli: A bacterium commonly found in the human intestine. For water quality analyses purposes, it is considered an indicator organism. These are considered evidence of water contamination. Indicator organisms may be accompanied by pathogens, but do not necessarily cause disease themselves.

EFFECTIVENESS OF CHLORINE: The factors which influence the effectiveness of chlorination the most are pH, turbidity and temperature. Effectiveness of Chlorine decreases occurs during disinfection in source water with excessive turbidity.

ELECTRON: The name of a negatively charged atomic particle.

ELEMENTARY BUSINESS PLAN: Technical Capacity, Managerial Capacity, and Financial Capacity make up the elementary business plan. To become a new public water system, an owner shall file an elementary business plan for review and approval by state environmental agency.

EMERGENCY RESPONSE TEAM: A local team that is thoroughly trained and equipped to deal with emergencies, e.g. chlorine gas leak. In case of a chlorine gas leak, get out of the area and notify your local emergency response team in case of a large uncontrolled chlorine leak.

ENHANCED COAGULATION: The process of joining together particles in water to help remove organic matter.

ENTAMOEBIA HISTOLYTICA: Entamoeba histolytica, another water-borne pathogen, can cause diarrhea or a more serious invasive liver abscess. When in contact with human cells, these amoebae are cytotoxic. There is a rapid influx of calcium into the contacted cell, it quickly stops all membrane movement save for some surface blebbing. Internal organization is disrupted, organelles lyse, and the cell dies. The ameba may eat the dead cell or just absorb nutrients released from the cell.

ENTEROVIRUS: A virus whose presence may indicate contaminated water; a virus that may infect the gastrointestinal tract of humans.

EUGLENA: Euglena are common protists, of the class Euglenoidea of the phylum Euglenophyta. Currently, over 1000 species of Euglena have been described. Marin et al. (2003) revised the genus so and including several species without chloroplasts, formerly classified as Astasia and Khawkinia. Euglena sometimes can be considered to have both plant and animal features. Euglena gracilis has a long hair-like thing that stretches from its body. You need a very powerful microscope to see it. This is called a flagellum, and the euglena uses it to swim. It also has a red eyespot. Euglena gracilis uses its eyespot to locate light. Without light, it cannot use its chloroplasts to make itself food.

EVOLUTION: Any process of formation or growth; development: the evolution of a language; the evolution of the airplane. A product of such development; something evolved: The exploration of space is the evolution of decades of research.

Biology. Change in the gene pool of a population from generation to generation by such processes as mutation, natural selection, and genetic drift. A process of gradual, peaceful, progressive change or development, as in social or economic structure or institutions, a motion incomplete in itself, but combining with coordinated motions to produce a single action, as in a machine. A pattern formed by or as if by a series of movements: the evolutions of a figure skater.

An evolving or giving off of gas, heat, etc. **evolutional**, adjective ev·o·lu·tion·al·ly, adverb Synonyms 1. unfolding, change, progression, metamorphosis. Antonyms 1. stasis, inactivity, changelessness.

F: The chemical symbol of Fluorine.

FAUCET WITH AN AERATOR: When collecting a water sample from a distribution system, a faucet with an aerator should not be used as a sample location.

FAULT: A break in the earth's crust where movement has occurred.

FAULTING: A geological process involving the breaking and displacement of rock or formation through movements within the earth's crust along a fault.

FECAL COLIFORM: A group of bacteria that may indicate the presence of human or animal fecal matter in water. Total coliform, fecal coliform, and E. coli are all indicators of drinking water quality. The total coliform group is a large collection of different kinds of bacteria. Fecal coliforms are types of total coliform that mostly exist in feces. E. coli is a sub-group of fecal coliform. When a water sample is sent to a lab, it is tested for total coliform. If total coliform is present, the sample will also be tested for either fecal coliform or E. coli, depending on the lab testing method.

FILTRATION: The process of passing water through materials with very small holes to strain out particles. Most conventional water treatment plants used filters composed of gravel, sand, and anthracite. These materials settle

into a compact mass that forms very small holes. Particles are filtered out as treated water passes through these holes. These holes are small enough to remove microorganisms including algae, bacteria, and protozoans, but not viruses. Viruses are eliminated from drinking water through the process of disinfection using chlorine. A series of processes that physically removes particles from water. A water treatment step used to remove turbidity, dissolved organics, odor, taste and color.

FILTER CLOGGING: An inability to meet demand may occur when filters are clogging.

FILTRATION METHODS: The conventional type of water treatment filtration method includes coagulation, flocculation, sedimentation, and filtration. Direct filtration method is similar to conventional except that the sedimentation step is omitted. Slow sand filtration process does not require pretreatment, has a flow of 0.1 gallons per minute per square foot of filter surface area, and is simple to operate and maintain. The Diatomaceous earth method uses a thin layer of fine siliceous material on a porous plate. This type of filtration medium is only used for water with low turbidity. Sedimentation, adsorption, and biological action treatment methods are filtration processes that involve a number of interrelated removal mechanisms. Demineralization is primarily used to remove total dissolved solids from industrial wastewater, municipal water, and seawater.

FINISHED WATER: Treated drinking water that meets minimum state and federal drinking water regulations.

FLIGHTING: The spiral flanged drill pipe used in auger drilling.

FLOATING SUB: A collapsible section of drill pipe shorter than primary drill pipe. Used to provide a cushion between the drive unit and the drill string.

FLOCCULATION: The process of bringing together destabilized or coagulated particles to form larger masses that can be settled and/or filtered out of the water being treated. Conventional coagulation–flocculation–sedimentation practices are essential pretreatments for many water purification systems—especially filtration treatments. These processes agglomerate suspended solids together into larger bodies so that physical filtration processes can more easily remove them. Particulate removal by these methods makes later filtering processes far more effective. The process is often followed by gravity separation (sedimentation or flotation) and is always followed by filtration. A chemical coagulant, such as iron salts, aluminum salts, or polymers, is added to source water to facilitate bonding among particulates. Coagulants work by creating a chemical reaction and eliminating the negative charges that cause particles to repel each other. The coagulant-source water mixture is then slowly stirred in a process known as flocculation. This water churning induces particles to collide and clump together into larger and more easily removable clots, or “flocs.” The process requires chemical knowledge of source water characteristics to ensure that an effective coagulant mix is employed. Improper coagulants make these treatment methods ineffective. The ultimate effectiveness of coagulation/flocculation is also determined by the efficiency of the filtering process with which it is paired.

FLOCCULANTS: Flocculants, or flocculating agents, are chemicals that promote flocculation by causing colloids and other suspended particles in liquids to aggregate, forming a floc. Flocculants are used in water treatment processes to improve the sedimentation or filterability of small particles. For example, a flocculant may be used in swimming pool or drinking water filtration to aid removal of microscopic particles which would otherwise cause the water to be cloudy and which would be difficult or impossible to remove by filtration alone. Many flocculants are multivalent cations such as aluminum, iron, calcium or magnesium. These positively charged molecules interact with negatively charged particles and molecules to reduce the barriers to aggregation. In addition, many of these chemicals, under appropriate pH and other conditions such as temperature and salinity, react with water to form insoluble hydroxides which, upon precipitating, link together to form long chains or meshes, physically trapping small particles into the larger floc.

Long-chain polymer flocculants, such as modified polyacrylamides, are manufactured and sold by the flocculant producing business. These can be supplied in dry or liquid form for use in the flocculation process. The most common liquid polyacrylamide is supplied as an emulsion with 10-40 % actives and the rest is a carrier fluid, surfactants and latex. Emulsion polymers require activation to invert the emulsion and allow the electrolyte groups to be exposed.

FLOC SHEARING: Likely to happen to large floc particles when they reach the flocculation process.

FLOCCULATION BASIN: A compartmentalized basin with a reduction of speed in each compartment. This set-up or basin will give the best overall results.

FLOOD RIM: The point of an object where the water would run over the edge of something and begin to cause a flood.

FLOW MUST BE MEASURED: A recorder that measures flow is most likely to be located in a central location.

FLUORIDE: High levels of fluoride may stain the teeth of humans. This is called Mottling. This chemical must not be overfed due to a possible exposure to a high concentration of the chemical. The most important safety considerations to know about fluoride chemicals are that all fluoride chemicals are extremely corrosive. These are the substances most commonly used to furnish fluoride ions to water: Sodium fluoride, Sodium silicofluoride and Hydrofluosilicic acid.

FLUORIDE FEEDING: Always review fluoride feeding system designs and specifications to determine whether locations for monitoring readouts and dosage controls are convenient to the operation center and easy to read and correct.

FLUX: The term flux describes the rate of water flow through a semipermeable membrane. When the water flux decreases through a semipermeable membrane, it means that the mineral concentration of the water is increasing.

FORMATION: A series of layers, deposits, or bodies of rock, which are geologically similar and related in depositional environment or origin. A formation can be clearly distinguished relative to bounding deposits or formations due to its particular characteristics and composition.

FORMATION OF TUBERCLES: This condition is of the most concern regarding corrosive water effects on a water system. It is the creation of mounds of rust inside the water lines.

FRACTURE: A discrete break in a rock or formation.

FRACTURED AQUIFER: An aquifer within and otherwise massive block that has been made permeable due to the concentrated presence of fractures typically resultant of faulting or concentrated joints.

FREE CHLORINE: In disinfection, chlorine is used in the form of free chlorine or as hypochlorite ion.

FREE CHLORINE RESIDUAL: Regardless of whether pre-chlorination is practiced or not, a free chlorine residual of at least 10 mg/L should be maintained in the clear well or distribution reservoir immediately downstream from the point of post-chlorination. The reason for chlorinating past the breakpoint is to provide protection in case of backflow.

GATE VALVE: The most common type of valve used in isolating a small or medium sized section of a distribution system and is the only linear valve used in water distribution. All the other valves are in the rotary classification.

GIARDIA LAMBLIA: Giardia lamblia (synonymous with Lamblia intestinalis and Giardia duodenalis) is a flagellated protozoan parasite that colonizes and reproduces in the small intestine, causing giardiasis. The giardia parasite attaches to the epithelium by a ventral adhesive disc, and reproduces via binary fission. Giardiasis does not spread via the bloodstream, nor does it spread to other parts of the gastro-intestinal tract, but remains confined to the lumen of the small intestine. Giardia trophozoites absorb their nutrients from the lumen of the small intestine, and are anaerobes.

GIARDIASIS, HEPATITIS OR TYHOID: Diseases that may be transmitted through the contamination of a water supply but not AIDS.

GIS – GRAPHIC INFORMATION SYSTEM: Detailed information about the physical locations of structures such as pipes, valves, and manholes within geographic areas with the use of satellites.

GEOTECHNICAL: Characteristics of soil, rock, or formation such as grain size, shear strength, porosity, and compressibility, etc. Of particular concern to a geologist or engineer relative to soil or aquifer characteristics.

GLOBE VALVE: The main difference between a globe valve and a gate valve is that a globe valve is designed as a controlling device.

GOOD CONTACT TIME, pH and LOW TURBIDITY: These are factors that are important in providing good disinfection when using chlorine.

GPM: Gallons per minute.

GRAB SAMPLE: A sample which is taken from a water or wastestream on a one-time basis with no regard to the flow of the water or wastestream and without consideration of time. A single grab sample should be taken over a period of time not to exceed 15 minutes.

GRAINSIZE: The dimension of particle classifications such as gravel, sand, silt, and clay. Often based on the unified soil classification system.

GROUNDWATER: Water that percolates through and exists within saturated portions of the earth's crust and is replenished by the hydrologic cycle.

GROUT: A type of cement that is normally fine grained and used to effectively construct well seals and used in well abandonment. Grout may also be used to stabilize otherwise unstable boreholes, permitting continued drilling.

GT: Represents (Detention time) x (mixing intensity) in flocculation.

H₂SO₄: The molecular formula of Sulfuric acid.

HALIDES: A halide is a binary compound, of which one part is a halogen atom and the other part is an element or radical that is less electronegative than the halogen, to make a fluoride, chloride, bromide, iodide, or astatide compound. Many salts are halides. All Group 1 metals form halides with the halogens and they are white solids. A halide ion is a halogen atom bearing a negative charge. The halide anions are fluoride (F), chloride (Cl), bromide (Br), iodide (I) and astatide (At). Such ions are present in all ionic halide salts.

HALL EFFECT: Refers to the potential difference (Hall voltage) on the opposite sides of an electrical conductor through which an electric current is flowing, created by a magnetic field applied perpendicular to the current. Edwin Hall discovered this effect in 1879.

HALOACETIC ACIDS: Haloacetic acids are carboxylic acids in which a halogen atom takes the place of a hydrogen atom in acetic acid. Thus, in a monohaloacetic acid, a single halogen would replace a hydrogen atom. For example, chloroacetic acid would have the structural formula CH₂ClCO₂H. In the same manner, in dichloroacetic acid two chlorine atoms would take the place of two hydrogen atoms (CHCl₂CO₂H).

HAMMER BIT: The bit driven by the hammer to cut into rock or formation.

HAMMER: See Air Hammer

HARD ROCK: Consolidated formation or solid rock.

HARD WATER: Hard water causes a buildup of scale in household hot water heaters. Hard water is a type of water that has high mineral content (in contrast with soft water). Hard water primarily consists of calcium (Ca²⁺), and magnesium (Mg²⁺) metal cations, and sometimes other dissolved compounds such as bicarbonates and sulfates. Calcium usually enters the water as either calcium carbonate (CaCO₃), in the form of limestone and chalk, or calcium sulfate (CaSO₄), in the form of other mineral deposits. The predominant source of magnesium is dolomite (CaMg(CO₃)₂). Hard water is generally not harmful. The simplest way to determine the hardness of water is the lather/froth test: soap or toothpaste, when agitated, lathers easily in soft water but not in hard water. More exact measurements of hardness can be obtained through a wet titration. The total water 'hardness' (including both Ca²⁺ and Mg²⁺ ions) is read as parts per million or weight/volume (mg/L) of calcium carbonate (CaCO₃) in the water. Although water hardness usually only measures the total concentrations of calcium and magnesium (the two most prevalent, divalent metal ions), iron, aluminum, and manganese may also be present at elevated levels in some geographical locations.

HARDNESS: A measure of the amount of calcium and magnesium salts in water. More calcium and magnesium lead to greater hardness. The term "hardness" comes from the fact that it is hard to get soap suds from soap or detergents in hard water. This happens because calcium and magnesium react strongly with negatively-charged chemicals like soap to form insoluble compounds.

HARTSHORN: The antler of a hart, formerly used as a source of ammonia. Ammonium carbonate.

HAZARDS OF POLYMERS: Slippery and difficult to clean-up are the most common hazards associated with the use of polymers in a water treatment plant.

HEAD: The measure of the pressure of water expressed in feet of height of water. 1 PSI = 2.31 feet of water or 1 foot of head equals about a half a pound of pressure or .433 PSI. There are various types of heads of water depending upon what is being measured. Static (water at rest) and Residual (water at flow conditions).

HEADWORKS: The facility at the "head" of the water source where water is first treated and routed into the distribution system.

HEALTH ADVISORY: An EPA document that provides guidance and information on contaminants that can affect human health and that may occur in drinking water, but which the EPA does not currently regulate in drinking water.

HERTZ: The term used to describe the frequency of cycles in an alternating current (AC) circuit.

HETEROTROPHIC PLATE COUNT: A test performed on drinking water to determine the total number of all types of bacteria in the water.

HF: The molecular formula of Hydrofluoric acid.

HIGH TURBIDITY CAUSING INCREASED CHLORINE DEMAND: May occur or be caused by the inadequate disinfection of water.

HOLLOW STEM (AUGER): An auger form of drilling in which the flighting is hollow.

HOLLOW STEM FLIGHT: The hollow spiral flanged drill pipe used on hollow stem auger rigs.

HOMOPOLAR: Of uniform polarity; not separated or changed into ions; not polar in activity. Electricity. unipolar.

HYDRAULIC CONDUCTIVITY: A primary factor in Darcy's Law, the measure of a soil or formations ability to transmit water, measured in gallons per day (gpd) See also Permeability and Darcy's Law.

HYDRIDES: Hydride is the name given to the negative ion of hydrogen, H. Although this ion does not exist except in extraordinary conditions, the term hydride is widely applied to describe compounds of hydrogen with other elements, particularly those of groups 1–16. The variety of compounds formed by hydrogen is vast, arguably greater than that of any other element. Various metal hydrides are currently being studied for use as a means of hydrogen storage in fuel cell-powered electric cars and batteries. They also have important uses in organic chemistry as powerful reducing agents, and many promising uses in hydrogen economy.

HYDROCHLORIC AND HYPOCHLOROUS ACIDS: HCL and HOCL The compounds that are formed in water when chlorine gas is introduced.

HYDROFLUOSILIC ACID: (H_2SiF_6) a clear, fuming corrosive liquid with a pH ranging from 1 to 1.5. Used in water treatment to fluoridate drinking water.

HYDROGEN SULFIDE OR CHLORINE GAS: These chemicals can cause olfactory fatigue.

HYDROLOGIC CYCLE: (Water Cycle) The continual process of precipitation (rain and snowfall), evaporation (primarily from the oceans), percolation (recharge to groundwater), runoff (surface water), and transpiration (plants) constituting the renew ability and recycling of each component.

HYDROPHOBIC: Does not mix readily with water.

HYGROSCOPIC: Absorbing or attracting moisture from the air.

HYPOCHLORITE (OCL-) AND ORGANIC MATERIALS: Heat and possibly fire may occur when hypochlorite is brought into contact with an organic material.

HYPOLIMNION: The layer of water in a thermally stratified lake that lies below the thermocline, is noncirculating, and remains perpetually cold.

IMPELLERS: The semi-open or closed props or blades of a turbine pump that when rotated generate the pumping force.

IMPERVIOUS: Not allowing, or allowing only with great difficulty, the movement of water.

IN SERIES: Several components being connected one to the other without a bypass, requiring each component to work dependent on the one before it.

INFILTRATION: The percolation of fluid into soil or formation. See also percolation.

INFECTIOUS PATHOGENS/MICROBES/GERMS: Are considered disease-producing bacteria, viruses and other microorganisms.

INFLATABLE PACKER: A rubber or fiber bladder device that is inflated to seal against either casing or borehole walls.

INFORMATION COLLECTION RULE: ICR EPA collected data required by the Information Collection Rule (May 14, 1996) to support future regulation of microbial contaminants, disinfectants, and disinfection byproducts. The rule was intended to provide EPA with information on chemical byproducts that form when disinfectants used for microbial control react with chemicals already present in source water (disinfection byproducts (DBPs)); disease-causing microorganisms (pathogens), including Cryptosporidium; and engineering data to control these contaminants.

INITIAL MONITORING YEAR: An initial monitoring year is the calendar year designated by the Department within a compliance period in which a public water system conducts initial monitoring at a point of entry.

INORGANIC CONTAMINANTS: Mineral-based compounds such as metals, nitrates, and asbestos. These contaminants are naturally-occurring in some water, but can also get into water through farming, chemical manufacturing, and other human activities. EPA has set legal limits on 15 inorganic contaminants.

INORGANIC IONS: Present in all waters. Inorganic ions are essential for human health in small quantities, but in larger quantities they can cause unpleasant taste and odor or even illness. Most community water systems will commonly test for the concentrations of seven inorganic ions: nitrate, nitrite, fluoride, phosphate, sulfate, chloride, and bromide. Nitrate and nitrite can cause an illness in infants called methemoglobinemia. Fluoride is actually added to the drinking water in some public water systems to promote dental health. Phosphate, sulfate, chloride, and bromide have little direct effect on health, but high concentrations of inorganic ions can give water a salty or briny taste.

INSOLUBLE COMPOUNDS: Are types of compounds cannot be dissolved. When iron or manganese reacts with dissolved oxygen (DO) insoluble compound are formed.

INTAKE FACILITIES: One of the more important considerations in the construction of intake facilities is the ease of operation and maintenance over the expected lifetime of the facility. Every intake structure must be constructed with consideration for operator safety and for cathodic protection.

ION EXCHANGE: An effective treatment process used to remove iron and manganese in a water supply. The hardness of the source water affects the amount of water an ion exchange softener may treat before the bed requires regeneration.

IRON: Fe The elements iron and manganese are undesirable in water because they cause stains and promote the growth of iron bacteria.

IRON AND MANGANESE: Fe and Mn In water they can usually be detected by observing the color of the inside walls of filters and the filter media. If the raw water is pre-chlorinated, there will be black stains on the walls below the water level and a black coating over the top portion of the sand filter bed. When significant levels of dissolved oxygen are present, iron and manganese exist in an oxidized state and normally precipitate into the reservoir bottom sediments. The presence of iron and manganese in water promote the growth of Iron bacteria. Only when a water sample has been acidified then you can perform the analysis beyond the 48 hour holding time. Iron and Manganese in water may be detected by observing the color of the of the filter media. Maintaining a free chlorine residual and regular flushing of water mains may control the growth of iron bacteria in a water distribution system.

IRON BACTERIA: Perhaps the most troublesome consequence of iron and manganese in the water is they promote the growth of a group of microorganism known as Iron Bacteria.

IRON FOULING: You should look for an orange color on the resin and backwash water when checking an ion exchange unit for iron fouling

JARS (DRILLING JARS): Metal sections of a drill string that when released provide a jarring force or action to aid in removing drill string. Used primarily in cable tool or percussion drilling methods.

JETTING: The process of injecting high velocity streams of water and/or air through a system of nozzles or jets into the well screen and filter pack for well development.

KARST TOPOGRAPHY: The visual presence of karst on the surface.

KARST: The presence of caverns, voids, sink holes as characteristic features of a weathered limestone or other carbonate formation on or beneath the surface.

KELLY: A multi-faceted section of drill pipe driven by a kelly drive (table or top drive).

KILL = C X T: Where other factors are constant, the disinfecting action may be represented by: Kill=C x T. C= Chlorine T= Contact time.

KINETIC ENERGY: The ability of an object to do work by virtue of its motion. The energy terms that are used to describe the operation of a pump are pressure and head.

LACRIMATION: The secretion of tears, esp. in abnormal abundance Also, lachrymation, lachrimation.

LANGELIER INDEX: A measurement of Corrosivity. The water is becoming corrosive in the distribution system causing rusty water if the Langelier index indicates that the pH has decreased from the equilibrium point. Mathematically derived factor obtained from the values of calcium hardness, total alkalinity, and pH at a given temperature. A Langelier index of zero indicates perfect water balance (i.e., neither corroding nor scaling). The Langelier Saturation Index (sometimes Langelier Stability Index) is a calculated number used to predict the calcium carbonate stability of water. It indicates whether the water will precipitate, dissolve, or be in equilibrium with calcium carbonate. Langelier developed a method for predicting the pH at which water is saturated in calcium carbonate (called pHs). The LSI is expressed as the difference between the actual system pH and the saturation pH.
 $LSI = pH - pHs$

LEACHING: A chemical reaction between water and metals that allows for removal of soluble materials.

LEAD AND COPPER: Initial tap water monitoring for lead and copper must be conducted during 2 consecutive 6-month periods.

LIME: Is a chemical that may be added to water to reduce the corrosivity. When an operator adds lime to water, Calcium and magnesium become less soluble.

LIME SODA SOFTENING: In a lime soda softening process, the pH of the water is raised to 11.0. In a lime softening process, excess lime is frequently added to remove Calcium and Magnesium Bicarbonate. The minimum hardness which can be achieved by the lime-soda ash process is 30 to 40 mg/L as calcium carbonate. The hardness due to noncarbonate hardness is most likely to determine the choice between lime softening and ion exchange to remove hardness.

LIME SOFTENING: Lime softening is primarily used to “soften” water—that is to remove calcium and magnesium mineral salts. But it also removes harmful toxins like radon and arsenic. Though there is no consensus, some studies have even suggested that lime softening is effective at removal of Giardia. Hard water is a common condition responsible for numerous problems. Users often recognize hard water because it prevents their soap from lathering properly. However, it can also cause buildup (“scale”) in hot water heaters, boilers, and hot water pipes. Because of these inconveniences, many treatment facilities use lime softening to soften hard water for consumer use. Before lime softening can be used, managers must determine the softening chemistry required. This is a relatively easy task for groundwater sources, which remain more constant in their composition. Surface waters, however, fluctuate widely in quality and may require frequent changes to the softening chemical mix. In lime softening, lime and sometimes sodium carbonate are added to the water as it enters a combination solids contact clarifier. This raises the pH (i.e., increases alkalinity) and leads to the precipitation of calcium carbonate. Later, the pH of the effluent from the clarifier is reduced again, and the water is then filtered through a granular media filter. The water chemistry requirements of these systems require knowledgeable operators, which may make lime softening an economic challenge for some very small systems.

LINE SHAFT TURBINE: See vertical turbine.

LOGGED (LOGGING): The assessment and documentation of geological and water production data obtained while drilling progresses or following drilling through the use of borehole geophysical logging tools.

L.O.T.O.: Lock Out, Tag Out. If a piece of equipment is locked out, the key to the lock-out device the key should be held by the person who is working on the equipment. The tag is an identification device and the lock is a physical restraint.

M-ENDO BROTH: The coliform group is used as indicators of fecal pollution in water, for assessing the effectiveness of water treatment and disinfection, and for monitoring water quality. m-Endo Broth is used for selectively isolating coliform bacteria from water and other specimens using the membrane filtration technique. m-Endo Broth is prepared according to the formula of Fifield and Schaufus.¹ It is recommended by the American Public Health Association in standard total coliform membrane filtration procedure for testing water, wastewater, and foods.^{2,3} The US EPA specifies using m-Endo Broth in the total coliform methods for testing water using single-step, two-step, and delayed incubation membrane filtration methods.

MAGNESIUM HARDNESS: Measure of the magnesium salts dissolved in water – it is not a factor in water balance.

MAGNETIC STARTER: Is a type of motor starter should be used in an integrated circuit to control flow automatically.

MARBLE AND LANGELIER TESTS: Are used to measure or determine the corrosiveness of a water source.

MAXIMUM CONTAMINANT LEVEL (MCLs): The maximum allowable level of a contaminant that federal or state regulations allow in a public water system. If the MCL is exceeded, the water system must treat the water so that it meets the MCL.

MAXIMUM CONTAMINANT LEVEL GOAL (MCLG): The level of a contaminant at which there would be no risk to human health. This goal is not always economically or technologically feasible, and the goal is not legally enforceable.

MCL for TURBIDITY: Turbidity is undesirable because it causes health hazards. An MCL for turbidity was established by the EPA because turbidity does not allow for proper disinfection.

MEASURE CORROSION DAMAGE: A coupon such as a strip of metal and is placed to measure corrosion damage in the distribution system in a water main.

MECHANICAL SEAL: A mechanical device used to control leakage from the stuffing box of a pump. Usually made of two flat surfaces, one of which rotates on the shaft. The two flat surfaces are of such tolerances as to prevent the passage of water between them. Held in place with spring pressure.

MEDIUM WATER SYSTEM: More than 3,300 persons and 50,000 or fewer persons.

MEGGER: Is a portable instrument used to measure insulation resistance. The megger consists of a hand-driven DC generator and a direct reading ohm meter. Used to test the insulation resistance on a motor.

M-ENDO BROTH: The media shall be brought to the boiling point when preparing M-Endo broth to be used in the membrane filter test for total coliform.

METALIMNION: Thermocline, middle layer of a thermally stratified lake which is characterized by a rapid decrease in temperature in proportion to depth.

METALLOID: Metalloid is a term used in chemistry when classifying the chemical elements. On the basis of their general physical and chemical properties, nearly every element in the periodic table can be termed either a metal or a nonmetal. A few elements with intermediate properties are, however, referred to as metalloids. (In Greek metallon = metal and eidos = sort)

METHANE: Methane is a chemical compound with the molecular formula CH₄. It is the simplest alkane, and the principal component of natural gas. Methane's bond angles are 109.5 degrees. Burning methane in the presence of oxygen produces carbon dioxide and water. The relative abundance of methane and its clean burning process makes it a very attractive fuel. However, because it is a gas at normal temperature and pressure, methane is difficult to transport from its source. In its natural gas form, it is generally transported in bulk by pipeline or LNG carriers; few countries still transport it by truck.

MILLILITER: One one-thousandth of a liter; A liter is a little more than a quart. A milliliter is about two drops from an eye dropper.

Mg/L: Stands for "milligrams per liter." A common unit of chemical concentration. It expresses the mass of a chemical that is present in a given volume of water. A milligram (one one-thousandth of a gram) is equivalent to about 18 grains of table salt. A liter is equivalent to about one quart.

MICROBIOLOGICAL: Is a type of analysis in which a composite sample unacceptable.

MICROBE OR MICROBIAL: Any minute, simple, single-celled form of life, especially one that causes disease.

MICROBIAL CONTAMINANTS: Microscopic organisms present in untreated water that can cause waterborne diseases.

MICROORGANISMS: Very small animals and plants that are too small to be seen by the naked eye and must be observed using a microscope. Microorganisms in water include algae, bacteria, viruses, and protozoa. Algae growing in surface waters can cause off-taste and odor by producing the chemicals MIB and geosmin. Certain types of bacteria, viruses, and protozoa can cause disease in humans. Bacteria are the most common microorganisms found in treated drinking water. The great majority of bacteria are not harmful. In fact, humans would not be able to live without the bacteria that inhabit the intestines. However, certain types of bacteria called coliform bacteria can signal the presence of possible drinking water contamination.

MILLILITER: One one-thousandth of a liter. A liter is a little more than a quart. A milliliter is about two drops from an eye dropper.

MOISTURE: If a material is hygroscopic, it must be protected from water.

MOISTURE AND POTASSIUM PERMANGANATE: The combination of moisture and potassium permanganate produces heat.

MOLECULAR WEIGHT: The molecular mass (abbreviated Mr) of a substance, formerly also called molecular weight and abbreviated as MW, is the mass of one molecule of that substance, relative to the unified atomic mass unit u (equal to 1/12 the mass of one atom of carbon-12). This is distinct from the relative molecular mass of a molecule, which is the ratio of the mass of that molecule to 1/12 of the mass of carbon 12 and is a dimensionless number. Relative molecular mass is abbreviated to Mr.

MOTTLING: High levels of fluoride may stain the teeth of humans.

M.S.D.S.: Material Safety Data Sheet. A safety document must an employer provide to an operator upon request.

MUD BALLS IN FILTER MEDIA: Is a possible result of an ineffective or inadequate filter backwash.

MUD CAKE: A film of mud drilling fluid that builds up on borehole walls adding to borehole stability and limits the groundwater's ability to enter the borehole while drilling.

MUD CAKING: The process of building up the mud cake.

MUD ENGINEER: A specially trained individual who's responsible for maintaining proper drilling fluid densities and viscosity.

MUD PIT: Single or multiple subsurface or surface containment system used for settling cuttings out of drilling fluid and for recirculation of drilling fluid.

MUD PUMP: A specially designed pump that can pass particles of mud and cuttings (drilling fluid) at variable pressures, serving as the primary component in a mud rotary drilling system (similar to a grout or cement pump).

MUD ROTARY: The method of rotary drilling with mud circulation as the drilling fluid.

MURIATIC ACID: An acid used to reduce pH and alkalinity. Also used to remove stain and scale.

MYCOTOXIN: A toxin produced by a fungus.

NaOCl: Is the molecular formula of Sodium hypochlorite.

NaOH: Is the molecular formula of Sodium hydroxide.

NASCENT: Coming into existence; emerging.

NATURAL GRAVEL PACK (NATURALLY PACKED): Refers to a well that has no gravel pack installed but is simply allowed to develop a filter pack composed of the aquifer particles itself. Usually coarse grained and hard rock aquifers are naturally packed.

NH₃: The molecular formula of Ammonia.

NH₄⁺: The molecular formula of the Ammonium ion.

NITRATES: A dissolved form of nitrogen found in fertilizers and sewage by-products that may leach into groundwater and other water sources. Nitrates may also occur naturally in some waters. Over time, nitrates can

accumulate in aquifers and contaminate groundwater.

NITROGEN: Nitrogen is a nonmetal, with an electronegativity of 3.0. It has five electrons in its outer shell and is therefore trivalent in most compounds. The triple bond in molecular nitrogen (N_2) is one of the strongest in nature. The resulting difficulty of converting (N_2) into other compounds, and the ease (and associated high energy release) of converting nitrogen compounds into elemental N_2 , have dominated the role of nitrogen in both nature and human economic activities.

NITROGEN AND PHOSPHORUS: Pairs of elements and major plant nutrients that cause algae to grow.

NO_3^- : The molecular formula of the Nitrate ion.

NON-CARBONATE HARDNESS: The portion of the total hardness in excess of the alkalinity.

NON-CARBONATE IONS: Water contains non-carbonate ions if it cannot be softened to a desired level through the use of lime only.

NON-POINT SOURCE POLLUTION: Air pollution may leave contaminants on highway surfaces. This non-point source pollution adversely impacts reservoir water and groundwater quality.

NON-TRANSIENT, NON-COMMUNITY WATER SYSTEM: A water system which supplies water to 25 or more of the same people at least six months per year in places other than their residences. Some examples are schools, factories, office buildings, and hospitals which have their own water systems.

NORMALITY: It is the number of equivalent weights of solute per liter of solution. Normality highlights the chemical nature of salts: in solution, salts dissociate into distinct reactive species (ions such as H^+ , Fe_3^+ , or Cl^-). Normality accounts for any discrepancy between the concentrations of the various ionic species in a solution. For example, in a salt such as $MgCl_2$, there are two moles of Cl^- for every mole of Mg_2^+ , so the concentration of Cl^- as well as of Mg_2^+ is said to be 2 N (read: "two normal"). Further examples are given below. A normal is one gram equivalent of a solute per liter of solution. The definition of a gram equivalent varies depending on the type of chemical reaction that is discussed - it can refer to acids, bases, redox species, and ions that will precipitate. It is critical to note that normality measures a single ion which takes part in an overall solute. For example, one could determine the normality of hydroxide or sodium in an aqueous solution of sodium hydroxide, but the normality of sodium hydroxide itself has no meaning. Nevertheless it is often used to describe solutions of acids or bases, in those cases it is implied that the normality refers to the H^+ or OH^- ion. For example, 2 Normal sulfuric acid (H_2SO_4), means that the normality of H^+ ions is 2, or that the molarity of the sulfuric acid is 1. Similarly for 1 Molar H_3PO_4 the normality is 3 as it contains three H^+ ions.

NTNCWS: Non-transient non-community water system.

NTU (Nephelometric turbidity unit): A measure of the clarity or cloudiness of water.

O_3 : The molecular formula of ozone.

OIL TUBE: A tubular enclosure that houses the line shaft and bearings of a vertical turbine pump. Oil is allowed to pass through the oil tube in order to lubricate the pumps drive shaft and bearings.

OLIGOTROPHIC: A reservoir that is nutrient-poor and contains little plant or animal life. An oligotrophic ecosystem or environment is one that offers little to sustain life. The term is commonly utilized to describe bodies of water or soils with very low nutrient levels. It derives etymologically from the Greek oligo (small, little, few) and trope (nutrients, food). Oligotrophic environments are of special interest for the alternative energy sources and survival strategies upon which life could rely.

ORGANIC PRESURSORS: Natural or man-made compounds with chemical structures based upon carbon that, upon combination with chlorine, leading to trihalomethane formation.

OSMOSIS: Osmosis is the process by which water moves across a semi permeable membrane from a low concentration solute to a high concentration solute to satisfy the pressure differences caused by the solute.

OVERBURDEN: Normally a thin loosely consolidated or unconsolidated sediment overlying competent formation.

OVER-RANGE PROTECTION DEVICES: Mechanical dampers, snubbers and an air cushion chamber are examples of surging and overrange protection devices.

OXIDE: An oxide is a chemical compound containing at least one oxygen atom as well as at least one other element. Most of the Earth's crust consists of oxides. Oxides result when elements are oxidized by oxygen in air. Combustion of hydrocarbons affords the two principal oxides of carbon, carbon monoxide and carbon dioxide. Even materials that are considered to be pure elements often contain a coating of oxides. For example, aluminum foil has a thin skin of Al_2O_3 that protects the foil from further corrosion.

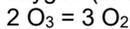
OXIDIZED:

1. to convert (an element) into an oxide; combine with oxygen.
2. to cover with a coating of oxide or rust.
3. to take away hydrogen, as by the action of oxygen; add oxygen or any nonmetal.
4. to remove electrons from (an atom or molecule), thereby increasing the valence. Compare REDUCE (def. 12).
–verb (used without object)
5. to become oxidized.

OXIDIZING: The process of breaking down organic wastes into simpler elemental forms or by products. Also used to separate combined chlorine and convert it into free chlorine.

OXYGEN DEFICIENT ENVIRONMENT: One of the most dangerous threats to an operator upon entering a manhole.

OZONE: Ozone or trioxygen (O_3) is a triatomic molecule, consisting of three oxygen atoms. It is an allotrope of oxygen that is much less stable than the diatomic O_2 . Ground-level ozone is an air pollutant with harmful effects on the respiratory systems of animals. Ozone in the upper atmosphere filters potentially damaging ultraviolet light from reaching the Earth's surface. It is present in low concentrations throughout the Earth's atmosphere. It has many industrial and consumer applications. Ozone, the first allotrope of a chemical element to be recognized by science, was proposed as a distinct chemical compound by Christian Friedrich Schönbein in 1840, who named it after the Greek word for smell (ozein), from the peculiar odor in lightning storms. The formula for ozone, O_3 , was not determined until 1865 by Jacques-Louis Soret and confirmed by Schönbein in 1867. Ozone is a powerful oxidizing agent, far better than dioxygen. It is also unstable at high concentrations, decaying to ordinary diatomic oxygen (in about half an hour in atmospheric conditions):



This reaction proceeds more rapidly with increasing temperature and decreasing pressure. Deflagration of ozone can be triggered by a spark, and can occur in ozone concentrations of 10 wt% or higher.

OZONE DOES NOT PROVIDE A RESIDUAL: One of the major drawbacks to using ozone as a disinfectant.

OZONE, CHLORINE DIOXIDE, UV, CHLORAMINES: These chemicals may be used as alternative disinfectants.

PAC: A disadvantage of using PAC is it is very abrasive and requires careful maintenance of equipment. One precaution that should be taken in storing PAC is that bags of carbon should not be stored near bags of HTH. Removes tastes and odors by adsorption only. Powdered activated carbon frequently used for taste and odor control because PAC is non-specific and removes a broad range of compounds. Jar tests and threshold odor number testing determines the application rate for powdered activated carbon. Powdered activated carbon, or PAC, commonly used for in a water treatment plant for taste and odor control. Powdered activated carbon may be used with some success in removing the precursors of THMs

PACKING: Material, usually of woven fiber, placed in rings around the shaft of a pump and used to control the leakage from the stuffing box.

PARAMECIUM: Paramecia are a group of unicellular ciliate protozoa formerly known as slipper animalcules from their slipper shape. They are commonly studied as a representative of the ciliate group. Simple cilia cover the body which allows the cell to move with a synchronous motion (like a caterpillar). There is also a deep oral groove containing inconspicuous compound oral cilia (as found in other peniculids) that is used to draw food inside. They generally feed upon bacteria and other small cells. Osmoregulation is carried out by a pair of contractile vacuoles, which actively expel water absorbed by osmosis from their surroundings. Paramecia are widespread in freshwater environments, and are especially common in scums. Paramecia are attracted by acidic conditions. Certain single-celled eukaryotes, such as Paramecium, are examples for exceptions to the universality of the genetic code (translation systems where a few codons differ from the standard ones).

PATHOGENS: Disease-causing pathogens; waterborne pathogens A pathogen may contaminate water and cause waterborne disease.

Pb: The chemical symbol of Lead.

PCE: Perchloroethylene. Known also as perc or tetrachloroethylene, perchloroethylene is a clear, colorless liquid with a distinctive, somewhat ether-like odor. It is non-flammable, having no measurable flashpoint or flammable limits in air. Effective over a wide range of applications, perchloroethylene is supported by closed loop transfer systems, stabilizers and employee exposure monitoring.

PEAK DEMAND: The maximum momentary load placed on a water treatment plant, pumping station or distribution system.

PERCOLATION: The process of fluid penetrating or slowly flowing through soil, rock, or formation. See also infiltration.

PERCUSSION RIG: See Cable Tool.

PERFORATED SCREEN: Well screen that has openings mechanically cut into it.

PERFORMANCE CURVE: A graphical representation of a pumps efficiency relative to gpm and feet of head.

PEPTIDOGLYCAN: A polymer found in the cell walls of prokaryotes that consists of polysaccharide and peptide chains in a strong molecular network. Also called *mucopeptide*, *murein*.

PERMEATE: The term for water which has passed through the membrane of a reverse osmosis unit.

PERMEABILITY: A measure of a soil or formation's capacity to transmit water, typically in volume per time units. Equivalent to Darcy's hydraulic conductivity.

PERMEABLE: Soil or formation of which water can pass through.

pH: A unit of measure which describes the degree of acidity or alkalinity of a solution. The pH scale runs from 0 to 14 with 7 being the mid-point or neutral. A pH of less than 7 is on the acid side of the scale with 0 as the point of greatest acid activity. A pH of more than 7 is on the basic (alkaline) side of the scale with 14 as the point of greatest basic activity. The term pH is derived from "p", the mathematical symbol of the negative logarithm, and "H", the chemical symbol of Hydrogen. The definition of pH is the negative logarithm of the Hydrogen ion activity. $pH = -\log[H^+]$.

pH OF SATURATION: The ideal pH for perfect water balance in relation to a particular total alkalinity level and a particular calcium hardness level, at a particular temperature. The pH where the Langelier Index equals zero.

PHENOLPHTHALEIN/TOTAL ALKALINITY: The relationship between the alkalinity constituent's bicarbonate, carbonate, and hydroxide can be based on the P and T alkalinity measurement.

PHENOL RED: Chemical reagent used for testing pH in the range of 6.8 - 8.4.

PHOSPHATE, NITRATE AND ORGANIC NITROGEN: Nutrients in a domestic water supply reservoir may cause water quality problems if they occur in moderate or large quantities.

PHYSISORPTION: (Or physical adsorption) Is adsorption in which the forces involved are intermolecular forces (van der Waals forces) of the same kind as those responsible for the imperfection of real gases and the condensation of vapors, and which do not involve a significant change in the electronic orbital patterns of the species involved. The term van der Waals adsorption is synonymous with physical adsorption, but its use is not recommended.

PICOCURIE: A unit of radioactivity. "Pico" is a metric prefix that means one one-millionth of one one-millionth. A picocurie is one one-millionth of one one-millionth of a Curie. A Curie is that quantity of any radioactive substance that undergoes 37 billion nuclear disintegrations per second. Thus a picocurie is that quantity of any radioactive substance that undergoes 0.037 nuclear disintegrations per second.

pCi/L: Picocuries per liter A curie is the amount of radiation released by a set amount of a certain compound. A picocurie is one quadrillionth of a curie.

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PIEZOMETRIC SURFACE: See potentiometric surface.

PILOT BIT: A bit used on auger rigs to cut a pilot hole ahead of the cutter head when drilling into more resistant formations.

PIPELINE APPURTENANCE: Pressure reducers, bends, valves, regulators (which are a type of valve), etc.

PITLESS ADAPTER: A fitting installed on a section of column pipe and well casing permitting piping from the well to be installed below grade. (Often requires a special permit for construction)

PLANKTON: The aggregate of passively floating, drifting, or somewhat motile organisms occurring in a body of water, primarily comprising microscopic algae and protozoa.

PLATFORM: The portion of the drilling rig where a driller and crew operate the drill rig.

PLUG: A removable cap installed behind the pilot and cutter bits on hollow stem auger flighting.

PLUNGER: See Surge-block.

POINT OF ENTRY: POE.

POLLUTION: To make something unclean or impure. See Contaminated.

POLYPHOSPHATES: Chemicals that may be added to remove low levels of iron and manganese.

POLYMER: A type of chemical when combined with other types of coagulants aid in binding small suspended particles to larger particles to help in the settling and filtering processes.

PORE SPACE: The interstitial space between sediments and fractures that is capable of storing and transmitting water.

POROSITY: A factor representing a rock, soil, or formations percentage of open space available for the percolation and storage of groundwater.

POST-CHLORINE: Where the water is chlorinated to make sure it holds a residual in the distribution system.

POTABLE: Good water which is safe for drinking or cooking purposes. Non-Potable: A liquid or water that is not approved for drinking.

POTENTIAL ENERGY: The energy that a body has by virtue of its position or state enabling it to do work.

POTENTIOMETRIC SURFACE: An imaginary surface representing the height a column of water will reach at any location within a confined aquifer. The measured surface of a confined aquifer related to the aquifer's pressure head.

PPM: Abbreviation for parts per million.

PRE-CHLORINE: Where the raw water is dosed with a large concentration of chlorine.

PRE-CHLORINATION: The addition of chlorine before the filtration process will help:

- > Control algae and slime growth
- > Control mud ball formation
- > Improve coagulation
- > Precipitate iron

The addition of chlorine to the water prior to any other plant treatment processes.

PERKINESIS: The aggregation resulting from random thermal motion of fluid molecules.

PRESSURE: Pressure is defined as force per unit area. It is usually more convenient to use pressure rather than force to describe the influences upon fluid behavior. The standard unit for pressure is the Pascal, which is a Newton per square meter. For an object sitting on a surface, the force pressing on the surface is the weight of the object, but in different orientations it might have a different area in contact with the surface and therefore exert a different pressure.

PRESSURE HEAD: The height of a column of water capable of being maintained by pressure. See also Total Head, Total Dynamic Head.

PRESSURE MEASUREMENT: Bourdon tube, Bellows gauge and Diaphragm are commonly used to measure pressure in waterworks systems. A Bellows-type sensor reacts to a change in pressure.

PREVENTION: To take action; stop something before it happens.

PROTON, NEUTRON AND ELECTRON: Are the 3 fundamental particles of an atom.

PRODUCING ZONE: A specific productive interval.

PRODUCTIVE INTERVAL: The portion or portions of an aquifer in which significant water production is obtained within the well.

PROTIST: Any of a group of eukaryotic organisms belonging to the kingdom Protista according to some widely used modern taxonomic systems. The protists include a variety of unicellular, coenocytic, colonial, and multicellular organisms, such as the protozoans, slime molds, brown algae, and red algae. A unicellular protoctist in taxonomic systems in which the protoctists are considered to form a kingdom.

PROTOCTIST: Any of various unicellular eukaryotic organisms and their multicellular, coenocytic, or colonial descendants that belong to the kingdom Protoctista according to some taxonomic systems. The protoctists include the protozoans, slime molds, various algae, and other groups. In many new classification systems, all protoctists are considered to be protists.

PROTOZOA: Microscopic animals that occur as single cells. Some protozoa can cause disease in humans. Protozoa form cysts, which are specialized cells like eggs that are very resistant to chlorine. Cysts can survive the disinfection process, then "hatch" into normal cells that can cause disease. Protozoa must be removed from drinking water by filtration, because they cannot be effectively killed by chlorine.

PUBLIC NOTIFICATION: An advisory that EPA requires a water system to distribute to affected consumers when the system has violated MCLs or other regulations. The notice advises consumers what precautions, if any, they should take to protect their health.

PUBLIC WATER SYSTEM (PWS): Any water system which provides water to at least 25 people for at least 60 days annually. There are more than 170,000 PWSs providing water from wells, rivers and other sources to about 250 million Americans. The others drink water from private wells. There are differing standards for PWSs of different sizes and types.

PUMP SURGING: A process of well development whereby water is pumped nearly to the surface and then is allowed to fall back into the well. The process creates a backwashing action that cleans the well and nearby formation.

PUMPING LIFT: The height to which water must be pumped or lifted to, feet of head.

PWS: 3 types of public water systems. Community water system, non-transient non-community water system, transient non community water system.

RADIOCHEMICALS: (Or radioactive chemicals) Occur in natural waters. Naturally radioactive ores are particularly common in the Southwestern United States, and some streams and wells can have dangerously high levels of radioactivity. Total alpha and beta radioactivity and isotopes of radium and strontium are the major tests performed for radiochemicals. The federal drinking water standard for gross alpha radioactivity is set at 5 picocuries per liter.

RADIUS OF INFLUENCE: The distance away from a pumping well that water levels are affected by a wells cone of depression.

RAWHIDING: See Pump Surging.

RAW TURBIDITY: The turbidity of the water coming to the treatment plant from the raw water source.

RAW WATER: Water that has not been treated in any way; it is generally considered to be unsafe to drink.

REAGENT: A substance used in a chemical reaction to measure, detect, examine, or produce other substances.

REAM: The process of enlarging a borehole.

REAMER BIT: A special bit designed to ream existing boreholes.

RECHARGE: The infiltration component of the hydrologic cycle. Often used in the context of referring to: The infiltration of water back into an aquifer, resulting in the restoration of lost storage and water levels which had been decreased due to pumping and/or natural discharges from the aquifer.

RECIRCULATING SYSTEM: A system of constructed or surface mud pits that settle out cuttings from drilling fluid to be circulated back down the borehole.

RECORDER, FLOW: A flow recorder that measures flow is most likely to be located anywhere in the plant where a flow must be measured and in a central location.

RED WATER AND SLIME: Iron bacteria are undesirable in a water distribution system because of red water and slime complaints.

REDOX POTENTIAL: Reduction potential (also known as redox potential, oxidation / reduction potential or ORP) is the tendency of a chemical species to acquire electrons and thereby be reduced. Each species has its own intrinsic reduction potential; the more positive the potential, the greater the species' affinity for electrons and tendency to be reduced. In aqueous solutions, the reduction potential is the tendency of the solution to either gain or lose electrons when it is subject to change by introduction of a new species. A solution with a higher (more positive) reduction potential than the new species will have a tendency to gain electrons from the new species (i.e. to be reduced by oxidizing the new species) and a solution with a lower (more negative) reduction potential will have a tendency to lose electrons to the new species (i.e. to be oxidized by reducing the new species).

RELAY LOGIC: The name of a popular method of automatically controlling a pump, valve, chemical feeder, and other devices.

RESERVOIR: An impoundment used to store water.

RESIDUAL DISINFECTION PROTECTION: A required level of disinfectant that remains in treated water to ensure disinfection protection and prevent recontamination throughout the distribution system (i.e., pipes).

REVERSE MUD ROTARY: A non-conventional drilling method in which drilling fluid is injected through the borehole annulus downward through the bit and circulated back to the surface through the drill string.

REVERSE OSMOSIS: Forces water through membranes that contain holes so small that even salts cannot pass through. Reverse osmosis removes microorganisms, organic chemicals, and inorganic chemicals, producing very pure water. For some people, drinking highly purified water exclusively can upset the natural balance of salts in the body. Reverse osmosis units require regular maintenance or they can become a health hazard.

RIBBED STABILIZER: A stabilizer or drill collar that has cutting ribs attached to its side. Ribs are normally installed in vertical or spiral arrangements.

ROLLER BIT: A rotary drill bit having rotating cutting heads.

ROTAMETER: The name of transparent tube with a tapered bore containing a ball is often used to measure the rate of flow of a gas or liquid.

ROTARY RIG: A conventional rotary drill rig. Can be either an air or mud rotary rig.

ROTIFER: Rotifers get their name (derived from Greek and meaning "wheel-bearer"; they have also been called wheel animalcules) from the corona, which is composed of several ciliated tufts around the mouth that in motion resemble a wheel. These create a current that sweeps food into the mouth, where it is chewed up by a characteristic pharynx (called the mastax) containing a tiny, calcified, jaw-like structure called the trophi. The cilia also pull the animal, when unattached, through the water. Most free-living forms have pairs of posterior toes to anchor themselves while feeding. Rotifers have bilateral symmetry and a variety of different shapes. There is a well-developed cuticle which may be thick and rigid, giving the animal a box-like shape, or flexible, giving the animal a worm-like shape; such rotifers are respectively called loricate and illoricate.

RUNOFF: Surface water sources such as a river or lake are primarily the result of natural processes of runoff.

SAFE YIELD: A possible consequence when the "safe yield" of a well is exceeded and water continues to be pumped from a well, is land subsidence around the well will occur. Safe yield refers to a long-term balance between the water that is naturally and artificially recharged to an aquifer and the groundwater that is pumped out. When more water is removed than is recharged, the aquifer is described as being out of safe yield. When the water level in the aquifer then drops, we are said to be mining groundwater.

SALTS ARE ABSENT: Is a strange characteristic that is unique to water vapor in the atmosphere.

SAMPLE: The water that is analyzed for the presence of EPA-regulated drinking water contaminants. Depending on the regulation, EPA requires water systems and states to take samples from source water, from water leaving the treatment facility, or from the taps of selected consumers.

SAMPLING LOCATION: A location where soil or cuttings samples may be readily and accurately collected.

SAND, ANTHRACITE AND GARNET: Mixed media filters are composed of these three materials.

SANITARY SURVEY: Persons trained in public health engineering and the epidemiology of waterborne diseases should conduct the sanitary survey. The importance of a detailed sanitary survey of a new water source cannot be overemphasized. An on-site review of the water sources, facilities, equipment, operation, and maintenance of a public water systems for the purpose of evaluating the adequacy of the facilities for producing and distributing safe drinking water. The purpose of a non-regulatory sanitary survey is to identify possible biological and chemical pollutants which might affect a water supply.

SANITIZER: A disinfectant or chemical which disinfects (kills bacteria), kills algae and oxidizes organic matter.

SATURATION INDEX: See Langelier's Index.

SATURATOR: A device which produces a fluoride solution for the fluoride process. Crystal-grade types of sodium fluoride should be fed with a saturator. Overfeeding must be prevented to protect public health when using a fluoridation system.

SATURATED ZONE: Where an unconfined aquifer becomes saturated beneath the capillary fringe.

SCADA: A remote method of monitoring pumps and equipment. 130 degrees F is the maximum temperature that transmitting equipment is able to with stand. If the level controller may be set with too close a tolerance 45 could be the cause of a control system that is frequently turning a pump on and off.

SCALE: Crust of calcium carbonate, the result of unbalanced water. Hard insoluble minerals deposited (usually calcium bicarbonate) which forms on pool and spa surfaces and clog filters, heaters and pumps. Scale is caused by high calcium hardness and/or high pH. The regular use of stain prevention chemicals can prevent scale.

SCHMUTZDECKE: German, "grime or filth cover", sometimes spelt schmutzedecke) is a complex biological layer formed on the surface of a slow sand filter. The schmutzdecke is the layer that provides the effective purification in potable water treatment, the underlying sand providing the support medium for this biological treatment layer. The composition of any particular schmutzdecke varies, but will typically consist of a gelatinous biofilm matrix of bacteria, fungi, protozoa, rotifera and a range of aquatic insect larvae. As a schmutzdecke ages, more algae tend to develop, and larger aquatic organisms may be present including some bryozoa, snails and annelid worms.

SCROLL AND BASKET: The two basic types of centrifuges used in water treatment.

SEAL: For wells: to abandon a well by filling up the well with approved seal material including cementing with grout from a required depth to the land surface.

SECONDARY DRINKING WATER STANDARDS: Non-enforceable federal guidelines regarding cosmetic effects (such as tooth or skin discoloration) or aesthetic effects (such as taste, odor, or color) of drinking water.

SECTIONAL MAP: The name of a map that provides detailed drawings of the distribution system's zones. Sometimes we call these quarter-sections.

SEDIMENTATION BASIN: Where the thickest and greatest concentration of sludge will be found. Twice a year sedimentation tanks should be drained and cleaned if the sludge buildup interferes with the treatment process.

SEDIMENTATION: The process of suspended solid particles settling out (going to the bottom of the vessel) in water.

SEDIMENT: Grains of soil, sand, gravel, or rock deposited by and generated by water movement.

SENSOR: A float and cable system are commonly found instruments that may be used as a sensor to control the level of liquid in a tank or basin.

SESSILE: *Botany.* attached by the base, or without any distinct projecting support, as a leaf issuing directly from the stem. *Zoology.* permanently attached; not freely moving.

SETTLED SOLIDS: Solids that have been removed from the raw water by the coagulation and settling processes.

SHAKER: A device used in mud containment systems that vibrates various sized screens as drilling fluid passes through it, thereby separating cuttings from drilling fluid and providing a good sampling location.

SHOCK: Also known as superchlorination or break point chlorination. Ridding a water of organic waste through oxidization by the addition of significant quantities of a halogen.

SHORT-CIRCUITING: Short Circuiting is a condition that occurs in tanks or basins when some of the water travels faster than the rest of the flowing water. This is usually undesirable since it may result in shorter contact, reaction or settling times in comparison with the presumed detention times.

SHROUD: A baffle or piece of pipe installed over a pump to force water to pass the pumps motor.

SIEVE ANALYSIS: The process of sifting soil or formation samples through a series of screens to determine percentages of particle sizes.

SINGLE PHASE POWER: The type of power used for lighting systems, small motors, appliances, portable power tools and in homes.

SINUSOID: A curve described by the equation $y = a \sin x$, the ordinate being proportional to the sine of the abscissa.

SINUSOIDAL: Mathematics. Of or pertaining to a sinusoid. Having a magnitude that varies as the sine of an independent variable: a sinusoidal current.

SLUDGE BASINS: After cleaning sludge basins and before returning the tanks into service the tanks should be inspected, repaired if necessary, and disinfected.

SLUDGE REDUCTION: Organic polymers are used to reduce the quantity of sludge. If a plant produces a large volume of sludge, the sludge could be dewatered, thickened, or conditioned to decrease the volume of sludge. Turbidity of source water, dosage, and type of coagulant used are the most important factors which determine the amount of sludge produced in a treatment of water.

SLURRY: A mixture of crushed rock and water.

SMALL WATER SYSTEM: 3,300 or fewer persons.

SOC: Synthetic organic chemical. A common way for a synthetic organic chemical such as dioxin to be introduced to a surface water supply is from an industrial discharge, agricultural drainage, or a spill.

SODA ASH: Chemical used to raise pH and total alkalinity (sodium carbonate)

SODIUM BICARBONATE: Commonly used to increase alkalinity of water and stabilize pH.

SODIUM BISULFATE: Chemical used to lower pH and total alkalinity (dry acid).

SODIUM HYDROXIDE: Also known as caustic soda, a by-product chlorine generation and often used to raise pH.

SOIL MOISTURE: A relative consideration of the degree to which a soil is saturated.

SOFTENING WATER: When the water has a low alkalinity it is advantageous to use soda ash instead of caustic soda for softening water.

SOFTENING: The process that removes the ions which cause hardness in water.

SOLAR DRYING BEDS OR LAGOONS: Are shallow, small-volume storage pond where sludge is concentrated and stored for an extended periods.

SOLAR DRYING BEDS, CENTRIFUGES AND FILTER PRESSES: Are procedures used in the dewatering of sludge.

SOLID, LIQUID AND VAPOR: 3 forms of matter.

SOLDER: A fusible alloy used to join metallic parts.

SOLID STEM (AUGER): An auger that is constructed of solid stem drill flights.

SPADNS: The lab reagent called SPADNS solution is used in performing the Fluoride test.

SPECIFIC CAPACITY (Sc): A measure of a well's pumping performance in gallons per minute per foot of drawdown.

SPIDER: A bearing or flange used in vertical turbine pumps to stabilize the drive shaft or shaft tube and seal column joints.

SPIRAL FLANGE: A continuous blade that wraps spirally around auger flighting.

SPIRIT OF HARTSHORN: A colorless, pungent, suffocating, aqueous solution of about 28.5 percent ammonia gas: used chiefly as a detergent, for removing stains and extracting certain vegetable coloring agents, and in the manufacture of ammonium salts.

SPLIT SPOON: A sampling device that is driven into the earth and operated by a wire line for the retrieval of soil or formation samples.

SPLIT FLOW CONTROL SYSTEM: This type of control system is to control the flow to each filter influent which is divided by a weir.

SPRAY BOTTLE OF AMMONIA: An operator should use ammonia to test for a chlorine leak around a valve or pipe. You will see white smoke if there is a leak.

SPRING PRESSURE: Is what maintains contact between the two surfaces of a mechanical seal.

STABLE: Reference to formation, soil, or sediments of sufficient strength to remain in place under its own weight and existing pressures.

STABILIZE: Actions taken to enhance borehole stability or vertical rotational when drilling.

STABILIZER: The portion of a drill string used to stabilize rotation.

STANDPIPE: A water tank that is taller than it is wide. Should not be found in low point.

STERILIZED GLASSWARE: The only type of glassware that should be used in testing for coliform bacteria.

STORAGE TANKS: Three types of water usage that determine the volume of a storage tank are fire suppression storage, equalization storage, and emergency storage. Equalization storage is the volume of water needed to supply the system for periods when demand exceeds supply. Generally, a water storage tank's interior coating (paint) protects the interior about 3-5 years.

S.T.P.: Standard temperature and pressure standard temperature and pressure the temperature of 0°C and pressure of 1 atmosphere, usually taken as the conditions when stating properties of gases.

STRATIFIED: Layered.

STUFFING BOX: That portion of the pump that houses the packing or mechanical seal.

SUB: A small section of drill pipe used to connect larger sections.

SUBMERSIBLE PUMP: A turbine pump that has the motor attached directly to it and therefore is operated while submerged.

SULFATE: Will readily dissolve in water to form an anion. Sulfate is a substance that occurs naturally in drinking water. Health concerns regarding sulfate in drinking water have been raised because of reports that diarrhea may be associated with the ingestion of water containing high levels of sulfate. Of particular concern are groups within the general population that may be at greater risk from the laxative effects of sulfate when they experience an abrupt change from drinking water with low sulfate concentrations to drinking water with high sulfate concentrations.

Sulfate in drinking water currently has a secondary maximum contaminant level (SMCL) of 250 milligrams per liter (mg/L), based on aesthetic effects (i.e., taste and odor). This regulation is not a federally enforceable standard, but is provided as a guideline for States and public water systems. EPA estimates that about 3% of the public drinking water systems in the country may have sulfate levels of 250 mg/L or greater. The Safe Drinking Water Act (SDWA), as amended in 1996, directs the U.S. Environmental Protection Agency (EPA) and the Centers for Disease Control and Prevention (CDC) to jointly conduct a study to establish a reliable dose-response relationship for the adverse human health effects from exposure to sulfate in drinking water, including the health effects that may be experienced by sensitive subpopulations (infants and travelers). SDWA specifies that the study be based on the best available peer-reviewed science and supporting studies, conducted in consultation with interested States, and completed in February 1999.

SULFIDE: The term sulfide refers to several types of chemical compounds containing sulfur in its lowest oxidation number of -2. Formally, "sulfide" is the dianion, S_2^{2-} , which exists in strongly alkaline aqueous solutions formed from H_2S or alkali metal salts such as Li_2S , Na_2S , and K_2S . Sulfide is exceptionally basic and, with a $pK_a > 14$, it does not exist in appreciable concentrations even in highly alkaline water, being undetectable at $pH < \sim 15$ (8 M NaOH). Instead, sulfide combines with electrons in hydrogen to form HS, which is variously called hydrogen sulfide ion, hydrosulfide ion, sulfhydryl ion, or bisulfide ion. At still lower pH's (<7), HS⁻ converts to H_2S , hydrogen sulfide. Thus, the exact sulfur species obtained upon dissolving sulfide salts depends on the pH of the final solution. Aqueous solutions of transition metals cations react with sulfide sources (H_2S , NaSH, Na_2S) to precipitate solid sulfides. Such inorganic sulfides typically have very low solubility in water and many are related to minerals. One famous example is the bright yellow species CdS or "cadmium yellow". The black tarnish formed on sterling silver is Ag_2S . Such species are sometimes referred to as salts. In fact, the bonding in transition metal sulfides is highly covalent, which gives rise to their semiconductor properties, which in turn is related to the practical applications of many sulfide materials.

SUPERNATANT: The liquid layer which forms above the sludge in a settling basin.

SURFACE SEAL: The upper portion of a wells construction where surface contaminants are adequately prevented from entering the well, normally consisting of surface casing and neat cement grout.

SURFACE WATER SOURCES: Surface water sources such as a river or lake are primarily the result of Runoff.

SURFACE WATER: Water that is open to the atmosphere and subject to surface runoff; generally, lakes, streams, rivers.

SURFACTANT: Surfactants reduce the surface tension of water by adsorbing at the liquid-gas interface. They also reduce the interfacial tension between oil and water by adsorbing at the liquid-liquid interface. Many surfactants can also assemble in the bulk solution into aggregates. Examples of such aggregates are vesicles and micelles. The concentration at which surfactants begin to form micelles is known as the critical micelle concentration or CMC. When micelles form in water, their tails form a core that can encapsulate an oil droplet, and their (ionic/polar) heads form an outer shell that maintains favorable contact with water. When surfactants assemble in oil, the aggregate is referred to as a reverse micelle. In a reverse micelle, the heads are in the core and the tails maintain favorable contact with oil. Surfactants are also often classified into four primary groups; anionic, cationic, non-ionic, and zwitterionic (dual charge).

SUSCEPTIBILITY WAIVER: A waiver that is granted based upon the results of a vulnerability assessment.

SURGE-BLOCK: A disc shaped device that fits tightly into a well and is moved up and down to agitate the water column in order to develop a well.

SURGING: The process of purging a well rapidly for well development.

SWAB: See Surge-block.

SWING ARM: A large moveable arm on a bucket auger rig that pulls the bucket auger out away from the drilling rig for dumping.

SYNCHRONY: Simultaneous occurrence; synchronism.

TABLE DRIVE: A drilling rig that uses a rotating table within the platform to turn a kelly driven drill string.

TABLE: The back portion of a drill rig where the drill pipe is inserted (or driven if a table drive), adjacent to or within the driller's platform.

TAPPING VALVE: The name of the valve that is specifically designed for connecting a new water main to an existing main that is under pressure.

TARGET DEPTH: The proposed construction depth of a well prior to drilling.

TASTE AND ODORS: The primary purpose to use potassium permanganate in water treatment is to control taste and odors. Anaerobic water undesirable for drinking water purposes because of color and odor problems are more likely to occur under these conditions. Taste and odor problems in the water may happen if sludge and other debris are allowed to accumulate in a water treatment plant.

TCE, trichloroethylene: A solvent and degreaser used for many purposes; for example dry cleaning, it is a common groundwater contaminant. Trichloroethylene is a colorless liquid which is used as a solvent for cleaning metal parts. Drinking or breathing high levels of trichloroethylene may cause nervous system effects, liver and lung damage, abnormal heartbeat, coma, and possibly death. Trichloroethylene has been found in at least 852 of the 1,430 National Priorities List sites identified by the Environmental Protection Agency (EPA).

TDS-TOTAL DISSOLVED SOLIDS: An expression for the combined content of all inorganic and organic substances contained in a liquid which are present in a molecular, ionized or micro-granular (colloidal sol) suspended form. Generally, the operational definition is that the solids (often abbreviated TDS) must be small enough to survive filtration through a sieve size of two micrometers. Total dissolved solids are normally only discussed for freshwater systems, since salinity comprises some of the ions constituting the definition of TDS. The principal application of TDS is in the study of water quality for streams, rivers and lakes, although TDS is generally considered not as a primary pollutant (e.g. it is not deemed to be associated with health effects), but it is rather used as an indication of aesthetic characteristics of drinking water and as an aggregate indicator of presence of a broad array of chemical contaminants. Ion exchange is an effective treatment process used to remove iron and manganese in a water supply. This process is ideal as long as the water does not contain a large amount of TDS. When determining the total dissolved solids, a sample should be filtered before being poured into an evaporating dish and dried. Demineralization may be necessary in a treatment process if the water has a very high value Total Dissolved Solids.

TELEMETERING: The use of a transmission line with remote signaling to monitor a pumping station or motors. Can be used to accomplish accurate and reliable remote monitoring and control over a long distribution system.

TEMPERATURE SAMPLE: This test should be performed immediately in the field, this is a grab sample.

TELESCOPING KELLY: A kelly with successively smaller sized pipe within itself that drops out as a borehole is drilled. This permits that drilling may proceed without adding drill pipe. Normally found on bucket auger rigs.

TELESCOPING: The successive decrease in borehole size with depth.

THE RATE DECREASES: In general, when the temperature decreases, the chemical reaction rate decreases also.

THICKENING, CONDITIONING AND DEWATERING: Common processes that are utilized to reduce the volume of sludge.

TIME FOR TURBIDITY BREAKTHROUGH AND MAXIMUM HEADLOSS: Are the two factors which determine whether or not a change in filter media size should be made.

TITRATION: A method of testing by adding a reagent of known strength to a water sample until a specific color change indicates the completion of the reaction.

TITRIMETRIC: Chemistry. Using or obtained by titration. Titrimetrically, adverb.

TOP DRIVE: A rotary type drill head that moves freely up and down the rigs mast while driving the drill string.

TOROID: A surface generated by the revolution of any closed plane curve or contour about an axis lying in its plane. The solid enclosed by such a surface.

TOTAL ALKALINITY: A measure of the acid-neutralizing capacity of water which indicates its buffering ability, i.e. measure of its resistance to a change in pH. Generally, the higher the total alkalinity, the greater the resistance to pH change.

TOTAL COLIFORM: Total coliform, fecal coliform, and E. coli are all indicators of drinking water quality. The total coliform group is a large collection of different kinds of bacteria. Fecal coliforms are types of total coliform that mostly exist in feces. E. coli is a sub-group of fecal coliform. When a water sample is sent to a lab, it is tested for total coliform. If total coliform is present, the sample will also be tested for either fecal coliform or E. coli, depending on the lab testing method.

TOTAL DISSOLVED SOLIDS (TDS): The accumulated total of all solids that might be dissolved in water.

TOTAL DYNAMIC HEAD: The pressure (psi) or equivalent feet of water, required for a pump to lift water to its point of storage overcoming elevation head, friction loss, line pressure, drawdown and pumping lift.

TRANSIENT, NON-COMMUNITY WATER SYSTEM: TNCWS A water system which provides water in a place such as a gas station or campground where people do not remain for long periods of time. These systems do not have to test or treat their water for contaminants which pose long-term health risks because fewer than 25 people drink the water over a long period. They still must test their water for microbes and several chemicals. A Transient Non-community Water System: Is not required to sample for VOC's.

TREATED WATER: Disinfected and/or filtered water served to water system customers. It must meet or surpass all drinking water standards to be considered safe to drink.

TRICHALOMETHANES (THM): Four separate compounds including chloroform, dichlorobromomethane, dibromochloromethane, and bromoform. The most common class of disinfection by-products created when chemical disinfectants react with organic matter in water during the disinfection process. See Disinfectant Byproducts.

TRICONE BIT: A roller bit with three independent rolling bits with teeth or buttons that intermesh for efficient rock crushing and cutting.

TUBE SETTLERS: This modification of the conventional process contains many metal tubes that are placed in the sedimentation basin, or clarifier. These tubes are approximately 1 inch deep and 36 inches long, split-hexagonal shape and installed at an angle of 60 degrees or less. These tubes provide for a very large surface area upon which particles may settle as the water flows upward. The slope of the tubes facilitates gravity settling of the solids to the bottom of the basin, where they can be collected and removed. The large surface settling area also means that adequate clarification can be obtained with detention times of 15 minutes or less. As with conventional treatment, this sedimentation step is followed by filtration through mixed media.

TUBERCLES: The creation of this condition is of the most concern regarding corrosive water effects on a water system. Tubercles are formed due to joining dissimilar metals, causing electro-chemical reactions. Like iron to copper pipe. We have all seen these little rust mounds inside cast iron pipe.

TURBIDIMETER: Monitoring the filter effluent turbidity on a continuous basis with an in-line instrument is a recommended practice. Turbidimeter is best suited to perform this measurement.

TURBIDITY: A measure of the cloudiness of water caused by suspended particles.

TURBINE PUMP: A pump that utilizes rotating impellers on a shaft that generate centrifugal force for pumping water.

UNCONFINED AQUIFER: An aquifer that exists under atmospheric pressure and is not confined.

UNCONSOLIDATED: Sediment that is not cemented or is loosely arranged.

UNDER-REAM: The process of reaming, from within the borehole, a section of an existing smaller borehole area.

UNSATURATED ZONE: That portion of the subsurface, including the capillary fringe that is not saturated but may contain water in both vapor and liquid form. See also Vadose Zone.

UNSTABLE: Sediment or other material that cannot exist without rapidly decomposing or collapsing in on itself. (ex. unconsolidated sediment)

U.S. ENVIRONMENTAL PROTECTION AGENCY: In the United States, this agency responsible for setting drinking water standards and for ensuring their enforcement. This agency sets federal regulations which all state and local agencies must enforce.

UNDER PRESSURE IN STEEL CONTAINERS: After chlorine gas is manufactured, it is primarily transported in steel containers.

UNIT FILTER RUN VOLUME (UFRV): One of the most popular ways to compare filter runs. This technique is the best way to compare water treatment filter runs.

VADOSE ZONE: A portion of the subsurface above the water table that is not saturated but contains water in both vapor and liquid form. The portion of the subsurface where water percolates through to the saturated zone. See also Unsaturated Zone.

VANE: That portion of an impeller that throws the water toward the volute.

VARIABLE DISPLACEMENT PUMP: A pump that will produce different volumes of water dependent on the pressure head against it.

VELOCITY HEAD: The vertical distance a liquid must fall to acquire the velocity with which it flows through the piping system. For a given quantity of flow, the velocity head will vary indirectly as the pipe diameter varies.

VENTURI: If water flows through a pipeline at a high velocity, the pressure in the pipeline is reduced. Velocities can be increased to a point that a partial vacuum is created.

VERTICAL TURBINE: A type of variable displacement pump in which the motor or drive head is mounted on the wellhead and rotates a drive shaft connected to the pump impellers.

VIRION: A complete viral particle, consisting of RNA or DNA surrounded by a protein shell and constituting the infective form of a virus.

VIRUSES: Very small disease-causing microorganisms that are too small to be seen even with microscopes. Viruses cannot multiply or produce disease outside of a living cell.

VITRIFICATION: Vitrification is a process of converting a material into a glass-like amorphous solid that is free from any crystalline structure, either by the quick removal or addition of heat, or by mixing with an additive. Solidification of a vitreous solid occurs at the glass transition temperature (which is lower than melting temperature, T_m , due to supercooling). When the starting material is solid, vitrification usually involves heating the substances to very high temperatures. Many ceramics are produced in such a manner. Vitrification may also occur naturally when lightning strikes sand, where the extreme and immediate heat can create hollow, branching rootlike structures of glass, called fulgurite. When applied to whiteware ceramics, vitreous means the material has an extremely low permeability to liquids, often but not always water, when determined by a specified test regime. The microstructure of whiteware ceramics frequently contain both amorphous and crystalline phases.

VOC WAIVER: The longest term VOC waiver that a public water system using groundwater could receive is 9 years.

VOLATILE ORGANIC COMPOUNDS: (VOCs) Solvents used as degreasers or cleaning agents. Improper disposal of VOCs can lead to contamination of natural waters. VOCs tend to evaporate very easily. This characteristic gives VOCs very distinct chemical odors like gasoline, kerosene, lighter fluid, or dry cleaning fluid. Some VOCs are suspected cancer-causing agents. Volatile organic compounds (VOCs) are organic chemical compounds that have high enough vapor pressures under normal conditions to significantly vaporize and enter the atmosphere. A wide range of carbon-based molecules, such as aldehydes, ketones, and other light hydrocarbons are VOCs. The term often is used in a legal or regulatory context and in such cases the precise definition is a matter of law. These definitions can be contradictory and may contain "loopholes"; e.g. exceptions, exemptions, and exclusions. The United States Environmental Protection Agency defines a VOC as any organic compound that participates in a photoreaction; others believe this definition is very broad and vague as organics that are not volatile in the sense that they vaporize under normal conditions can be considered volatile by this EPA definition. The term may refer both to well characterized organic compounds and to mixtures of variable composition.

VOID: An opening, gap, or space within rock or sedimentary formations formed at the time of origin or deposition.

VOLTAGE: Voltage (sometimes also called electric or electrical tension) is the difference of electrical potential between two points of an electrical or electronic circuit, expressed in volts. It measures the potential energy of an electric field to cause an electric current in an electrical conductor. Depending on the difference of electrical

potential it is called extra low voltage, low voltage, high voltage or extra high voltage. Specifically Voltage is equal to energy per unit charge.

VOLUTE: The spiral-shaped casing surrounding a pump impeller that collects the liquid discharge by the impeller.

VORTEX: The helical swirling of water moving towards a pump.

VIRUSES: Are very small disease-causing microorganisms that are too small to be seen even with microscopes. Viruses cannot multiply or produce disease outside of a living cell.

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VULNERABILITY ASSESSMENT: An evaluation of drinking water source quality and its vulnerability to contamination by pathogens and toxic chemicals.

WAIVERS: Monitoring waivers for nitrate and nitrite are prohibited.

WASHOUT: The rapid erosion of aquifer material from the borehole walls while a well is being drilled, which often results in a loss of circulation.

WATER COURSE: An opening within a cable tool drill string that allows fluid to flow in and out of the drill string thereby minimizing friction loss to the slurry.

WATER HAMMER: A surge in a pipeline resulting from the rapid increase or decrease in water flow. Water hammer exerts tremendous force on a system and can be highly destructive.

WATER PURVEYOR: The individuals or organization responsible to help provide, supply, and furnish quality water to a community.

WATER QUALITY: The 4 broad categories of water quality are: Physical, chemical, biological, radiological. Pathogens are disease causing organisms such as bacteria and viruses. A positive bacteriological sample indicates the presence of bacteriological contamination. Source water monitoring for lead and copper be performed when a public water system exceeds an action level for lead or copper.

WATER QUALITY CRITERIA: Comprised of both numeric and narrative criteria. Numeric criteria are scientifically derived ambient concentrations developed by EPA or States for various pollutants of concern to protect human health and aquatic life. Narrative criteria are statements that describe the desired water quality goal.

WATER QUALITY STANDARD: A statute or regulation that consists of the beneficial designated use or uses of a waterbody, the numeric and narrative water quality criteria that are necessary to protect the use or uses of that particular waterbody, and an antidegradation statement.

WATER TABLE: The measured water level surface of an unconfined aquifer.

WATER VAPOR: A characteristic that is unique to water vapor in the atmosphere is that water does not contain any salts.

WATERBORNE DISEASE: A disease, caused by a virus, bacterium, protozoan, or other microorganism, capable of being transmitted by water (e.g., typhoid fever, cholera, amoebic dysentery, gastroenteritis).

WATERSHED: An area that drains all of its water to a particular water course or body of water. The land area from which water drains into a stream, river, or reservoir.

WEATHERED: The existence of rock or formation in a chemically or physically broken down or decomposed state. Weathered material is in an unstable state.

WELL ABANDONMENT: The process of sealing a well by approved means. The filling of a well to the surface with cement grout.

WELL HEAD: The upper portion of the well that is constructed on the land surface, including the well manifold. Also a term used to refer to the area near the well that is subject to wellhead protection.

WELL HEAD PROTECTION: Programs designed to maintain the quality of groundwater used as public drinking water sources, by managing the land uses around the well field. A government program that encourages the limitation and elimination of activities, near and within a wells recharge area, which present a potential risk to the wells water supply.

WELL MANIFOLD: The piping, valves, and metering equipment used to connect the well to the distribution system, installed on the wellhead.

WELL SCREEN: A section of well casing that contains openings which permit water to enter the well but limit or prevent sediment from entering the well while pumping.

WELL SEAL: The watertight cap or seal installed within and between the well casing and pumping equipment. The metal or plastic plug or seal, which the pumping column rests on the top of casing.

WHOLE EFFLUENT TOXICITY: The total toxic effect of an effluent measured directly with a toxicity test.

YIELD: The volume of water measured in flow rates that are produced from the well.

ZONE OF AERATION: See Saturated Zone or Vadose Zone.

ZONE OF SATURATION: See Saturated Zone.

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